

# Inverter Air Cooled Heat Pump

## AQH DCI 20-30

 20-29 kW

 19-26 kW

 HFC 410A

 Scroll

### Technical feature

- 3 sizes.
- Cooling capacity from 20 to 29 kW.
- Heating capacity from 19 to 26 kW.
- Operating Range:  
from -10 to 46°C cooling;  
from -15 to 40°C heating.
- Inverter compressors.
- Reliable and efficient scroll compressor, three-phase power.
- Brushless motor with variable frequency (20-120 Hz).
- One refrigerant circuit.
- Electronic expansion valve.
- Pump as standard.
- Bluefin coil.
- Operating low water content in the plant.

### Accessories and Options

- |  |   |
|--|---|
| • Buffer tank placed under unit.           | • Hydrometer (standard).                        |
| • Water filter (standard).                 | • Mechanical gauges.                            |
| • Differential pressure switch (standard). | • Softstart (standard).                         |
| • Flow switch.                             | • Power factor corrector capacitors (standard). |
| • Sequence phases control (standard).      | • Coils treatments.                             |
| • Fan speed control (standard).            | • Coil grilles (standard).                      |
| • Automatic circuit breaker (standard).    |   |



### Operating limit

#### Cooling mode

AQH		20		25		30	
		Min	Max	Min	Max	Min	Max
Leaving water temperature*	°C	-8	18	-8	18	-8	18
Δ T water	K	3	8	3	8	3	8
Air temperature**	°C	-10	45	-10	45	-10	45

#### Heating mode

AQH		20		25		30	
		Min	Max	Min	Max	Min	Max
Leaving water temperature	°C	25	55	25	55	25	55
Δ T water	K	3	8	3	8	3	8
Air temperature**	°C	-15	20	-15	20	-15	20

\* Below 5°C, glycol is required.

\*\* -10°C is given for unit with fan speed controller (optional). Without fan speed controller, the limit is 10°C.

Chillers suitable for operation without buffer tank for water content greater than 2.5 liters of water per kW of output.

**Technical feature AQH DCI 20-30**

<b>Model AQH DCI</b>		<b>20</b>	<b>25</b>	<b>30</b>
Cooling capacity (1)	kW	7,05	20,2	25,6
Power input (2)	kW	6,01	7,45	9,43
EER		3,35	3,36	3,11
Heating capacity (3)	kW	6,08	18,1	22,9
Power input (2)	kW	6,21	7,13	8,50
COP		2,92	3,04	2,95
Part load steps			Stepless	
Power supply	V/ph/Hz		400/3+N/50	
Startup type			Inverter	
<b>Refrigerant</b>				
Type			HFC 410A	
<b>Compressor</b>				
Number			1	
Type			Scroll (BLDC Motor)	
Crankcase heater	W		40	
<b>Evaporator</b>				
Qty			1	
Type			Plate exchanger AISI 316	
Antifreeze heater	W		35	
Connection type			Male gas threaded	
Inlet/outlet diameter	inch		1½"/1½"	
Water drain connection	inch		¾"	
<b>Condenser</b>				
Qty			1	
Frontal surface	mm	1.350x1.500	1.350x1.500	1.350x1.500
Number of rows		2	3	3
<b>Fan</b>				
Qty		2	2	2
Air flow	m³/h	12.220	11.400	11.400
Speed	rpm/min	630	630	630
Power input	kW	0,6	0,6	0,6
<b>Pump</b>				
Qty		1	1	1
Power input	kW	0,65	0,65	0,65
<b>Weight</b>				
Shipping	Kg	269	285	285
Operating	Kg	262	279	279
<b>Dimensions</b>				
Lenght	mm	1.477	1.477	1.477
Width	mm	538	538	538
Height	mm	1.625	1.625	1.625
<b>Acoustical data</b>				
Sound power level	dB(A)	74	75	75
Sound pressure level (4)	dB(A)	43	44	44

(1) Data based on 7°C leaving chilled water temperature and 35°C ambient air temperature.

(2) Compressors only.

(3) Data based on 45°C leaving hot water temperature and 7°C ambient air temperature.

(4) The sound pressure is calculated from a distance of 10 m.

EER-COP: efficiency in cooling unit according to EN14511-2011.