

### Photo



# Descriptions

Part to attach a duct to take in fresh air from outdoors.

## Applicable Models

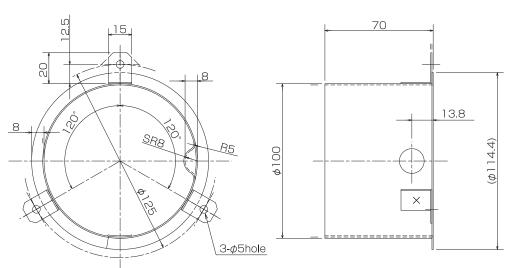
- PLA-M EA series
- PLFY-P VEM-E series

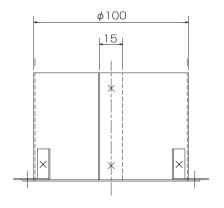
#### Specifications

Connection duct diameter (mm)	ø100
Material	Hot-dip zinc-coated carbon steel sheet (t0.8)
Accessory	Insulator, Fixing screw (ST4x10)x3

### Dimensions

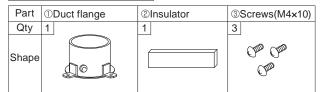
Unit: mm





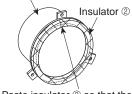
### How to Use / How to Instal

#### 1. Checking Parts (This box contains the installation manual and the following parts)



#### 2. Attaching Duct Flange for External Air Input

- 1) Punch an opening for the duct flange.
  - <When attaching to main unit>
  - Cut the slit of the ø100 cut-out hole to which the duct flange is to be attached.
  - <When attaching to Multi-functional casement>
  - Remove the ø100 knockout hole to which the duct flange is to be attached.
- 2) Paste insulator @ on the duct flange ① (see the figure on the right).
- 3) Use 3 screws 3 to attach duct flange 1 (see the figure below).



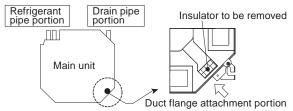
Duct flange ①

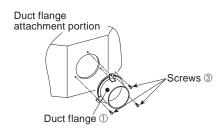
Paste insulator 2 so that there is no gap at joints.

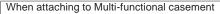
- 1. When attaching to the main unit, be sure to remove the insulator that is pasted on the location of main unit (shown in the figure below).
- 2. When attaching to Multi-functional casement, be sure to set the concave portion of duct flange ① toward the grille attachment surface when attaching it. (If the duct flange is attached to a location other than the specified one, the grille cannot be attached.)
- 3. When external air is input directly through the main unit, intake-air volume should be 5% or less of indoor unit air volume.
- 4. When external air is input through the Multi-functional casement, intake-air volume should be 20% or less of indoor unit air volume.
- 5. To input the external air, the duct fan and dust collecting filter to prevent drawing in dust and other particles are necessary. For details, see "Fresh air intake volume & static pressure characteristics" in the P series DATA BOOK.
- 6. When external air is input into the main unit, the operation noise can be larger.

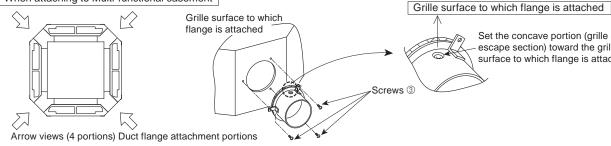
#### When attaching to main unit

• For the E type 4-way cassette (PLA-M • EA, PLFY-P • VEM-E)









Set the concave portion (grille setscrew escape section) toward the grille surface to which flange is attached.