



CITY MULTI

# Air-Conditioners

## PUMY-P112, P125, P140VKM

## PUMY-P112, P125, P140YKM

For use with R410A

### INSTALLATION MANUAL

For safe and correct use, read this manual and the indoor unit installation manual thoroughly before installing the air-conditioner unit.

FOR INSTALLER

English (GB)

### INSTALLATIONSHANDBUCH

Aus Sicherheitsgründen und zur richtigen Verwendung vor der Installation die vorliegende Bedienungsanleitung und die Installationsanleitung der Innenanlage gründlich durchlesen die Klimaanlage.

FÜR INSTALLATEURE

Deutsch (D)

### MANUEL D'INSTALLATION

Avant d'installer le climatiseur, lire attentivement ce manuel, ainsi que le manuel d'installation de l'appareil intérieur pour une utilisation sûre et correcte.

POUR L'INSTALLATEUR

Français (F)

### INSTALLATIEHANDLEIDING

Lees deze handleiding en de installatiehandleiding van het binnenapparaat zorgvuldig door voordat u met het installeren van de airconditioner begint.

VOOR DE INSTALLATEUR

Nederlands (NL)

### MANUAL DE INSTALACIÓN

Para un uso correcto y seguro, lea detalladamente este manual y el manual de instalación de la unidad interior antes de instalar la unidad de aire acondicionado.

PARA EL INSTALADOR

Español (E)

### MANUALE DI INSTALLAZIONE

Per un uso sicuro e corretto, leggere attentamente il presente manuale ed il manuale d'installazione dell'unità interna prima di installare il condizionatore d'aria.

PER L'INSTALLATORE

Italiano (I)

### ΕΓΧΕΙΡΙΔΙΟ ΟΔΗΓΙΩΝ ΕΓΚΑΤΑΣΤΑΣΗΣ

[ΓΙΑ ΑΥΤΟΝ ΠΟΥ ΚΑΝΕΙ ΤΗΝ ΕΓΚΑΤΑΣΤΑΣΗ]

Για σωστή και ασφαλή χρήση, διαβάστε προσεκτικά αυτό το εγχειρίδιο καθώς και το εγχειρίδιο εγκατάστασης της εσωτερικής μονάδας, προτού εγκαταστήσετε τη μονάδα του κλιματιστικού.

PARA O INSTALADOR

Ελληνικά (GR)

### MANUAL DE INSTALAÇÃO

Para uma utilização segura e correcta, leia atentamente este manual e o manual de instalação da unidade interior antes de instalar o aparelho de ar condicionado.

TIL INSTALLATØREN

Português (P)

### INSTALLATIONSMANUAL

Læs af sikkerhedshensyn denne manual samt manualen til installation af indendørsenheden grundigt, før du installerer klimaanlægget.

FÖR INSTALLATÖREN

Dansk (DA)

### INSTALLATIONSMANUAL

Läs bruksanvisningen och inomhusenhets installationshandbok noga innan luftkonditioneringen installeras så att den används på ett säkert och korrekt sätt.

MONTÖR İÇİN

Svenska (SW)

### MONTAJ ELKİTABI

Emniyetli ve doğru kullanım için, klima cihazını monte etmeden önce bu kılavuzu ve iç ünite montaj kılavuzunu tamamıyla okuyun.

MONTÖR İÇİN

Türkçe (TR)

### РУКОВОДСТВО ПО УСТАНОВКЕ

Для обеспечения безопасной и надлежащей эксплуатации внимательно прочтите данное руководство и руководство по установке внутреннего прибора перед установкой кондиционера.

ДЛЯ УСТАНОВИТЕЛЯ

Русский (RU)

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Note: This symbol mark is for EU countries only.

This symbol mark is according to the directive 2002/96/EC Article 10 Information for users and Annex IV.

Your MITSUBISHI ELECTRIC product is designed and manufactured with high quality materials and components which can be recycled and reused.

This symbol means that electrical and electronic equipment, at their end-of-life, should be disposed of separately from your household waste.

Please, dispose of this equipment at your local community waste collection/recycling centre.

In the European Union there are separate collection systems for used electrical and electronic product.

Please, help us to conserve the environment we live in!

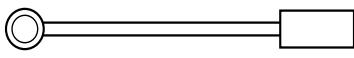
## ⚠ Caution:

- Do not vent R410A into the Atmosphere:
- R410A is a Fluorinated Greenhouse gas, covered by the Kyoto Protocol, with a Global Warming Potential (GWP)=1975.

## Confirmation of parts attached

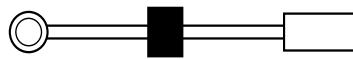
In addition to this manual, the following parts are supplied with the outdoor unit.  
They are used for grounding the S terminals of transmission terminal blocks TB3, TB7. For details refer to "6. Electrical work".

<PUMY-P112-140YKM>

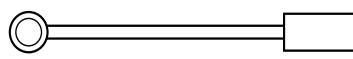


Grounding lead wire (x 2)

<PUMY-P112-140VKM>



Grounding lead wire with a ferrite core for TB3



Grounding lead wire without a ferrite core for TB7

## 1. Safety precautions

- ▶ Before installing the unit, make sure you read all the "Safety precautions".
- ▶ Please report to or take consent by the supply authority before connection to the system.
- ▶ Equipment complying with IEC/EN 61000-3-12
- ▶ PUMY-P-VKM series is designed for use in the residential, commercial and light-industrial environment.
- ▶ PUMY-P-YKM series is designed as professional equipment.

### ⚠ Warning:

Describes precautions that must be observed to prevent danger of injury or death to the user.

### ⚠ Caution:

Describes precautions that must be observed to prevent damage to the unit.

### ⚠ Warning:

- The unit must not be installed by the user. Ask a dealer or an authorized technician to install the unit. If the unit is installed incorrectly, water leakage, electric shock, or fire may result.
- This appliance is intended to be used by expert or trained users in shops, in light industry and on farms, or for commercial use by lay persons.
- For installation work, follow the instructions in the Installation Manual and use tools and pipe components specifically made for use with R410A refrigerant. The R410A refrigerant in the HFC system is pressurized 1.6 times the pressure of usual refrigerants. If pipe components not designed for R410A refrigerant are used and the unit is not installed correctly, the pipes may burst and cause damage or injuries. In addition, water leakage, electric shock, or fire may result.
- The unit must be installed according to the instructions in order to minimize the risk of damage from earthquakes, typhoons, or strong winds. An incorrectly installed unit may fall down and cause damage or injuries.
- The unit must be securely installed on a structure that can sustain its weight. If the unit is mounted on an unstable structure, it may fall down and cause damage or injuries.
- If the air conditioner is installed in a small room, measures must be taken to prevent the refrigerant concentration in the room from exceeding the safety limit in the event of refrigerant leakage. Consult a dealer regarding the appropriate measures to prevent the allowable concentration from being exceeded. Should the refrigerant leak and cause the concentration limit to be exceeded, hazards due to lack of oxygen in the room may result.
- Ventilate the room if refrigerant leaks during operation. If refrigerant comes into contact with a flame, poisonous gases will be released.
- All electric work must be performed by a qualified technician according to local regulations and the instructions given in this manual. The units must be powered by dedicated power lines and the correct voltage and circuit breakers must be used. Power lines with insufficient capacity or incorrect electrical work may result in electric shock or fire.
- Use C1220 copper phosphorus, for copper and copper alloy seamless pipes, to connect the refrigerant pipes. If the pipes are not connected correctly, the unit will not be properly grounded and electric shock may result.
- Use only specified cables for wiring. The wiring connections must be made securely with no tension applied on the terminal connections. Also, never splice the cables for wiring (unless otherwise indicated in this document). Failure to observe these instructions may result in overheating or a fire.
- The terminal block cover panel of the outdoor unit must be firmly attached. If the cover panel is mounted incorrectly and dust and moisture enter the unit, electric shock or fire may result.
- When installing or relocating, or servicing the air conditioner, use only the specified refrigerant (R410A) to charge the refrigerant lines. Do not mix it with any other refrigerant and do not allow air to remain in the lines. If air is mixed with the refrigerant, then it can be the cause of abnormal high pressure in the refrigerant line, and may result in an explosion and other hazards. The use of any refrigerant other than that specified for the system will cause mechanical failure or system malfunction or unit breakdown. In the worst case, this could lead to a serious impediment to securing product safety.
- Use only accessories authorized by Mitsubishi Electric and ask a dealer or an authorized technician to install them. If accessories are incorrectly installed, water leakage, electric shock, or fire may result.
- Do not alter the unit. Consult a dealer for repairs. If alterations or repairs are not performed correctly, water leakage, electric shock, or fire may result.
- The user should never attempt to repair the unit or transfer it to another location. If the unit is installed incorrectly, water leakage, electric shock, or fire may result. If the air conditioner must be repaired or moved, ask a dealer or an authorized technician.
- After installation has been completed, check for refrigerant leaks. If refrigerant leaks into the room and comes into contact with the flame of a heater or portable cooking range, poisonous gases will be released.

# 1. Safety precautions

## 1.1. Before installation

### △ Caution:

- Do not use the unit in an unusual environment. If the air conditioner is installed in areas exposed to steam, volatile oil (including machine oil), or sulfuric gas, areas exposed to high salt content such as the seaside, or areas where the unit will be covered by snow, the performance can be significantly reduced and the internal parts can be damaged.
- Do not install the unit where combustible gases may leak, be produced, flow, or accumulate. If combustible gas accumulates around the unit, fire or explosion may result.
- The outdoor unit produces condensation during the heating operation. Make sure to provide drainage around the outdoor unit if such condensation is likely to cause damage.

## 1.2. Before installation (relocation)

### △ Caution:

- Be extremely careful when transporting the units. Two or more persons are needed to handle the unit, as it weighs 20 kg or more. Do not grasp the packaging bands. Wear protective gloves to remove the unit from the packaging and to move it, as you can injure your hands on the fins or other parts.
- Be sure to safely dispose of the packaging materials. Packaging materials, such as nails and other metal or wooden parts may cause stabs or other injuries.
- The base and attachments of the outdoor unit must be periodically checked for looseness, cracks or other damage. If such defects are left uncorrected, the unit may fall down and cause damage or injuries.

## 1.3. Before electric work

### △ Caution:

- Be sure to install circuit breakers. If not installed, electric shock may result.
- For the power lines, use standard cables of sufficient capacity. Otherwise, a short circuit, overheating, or fire may result.
- When installing the power lines, do not apply tension to the cables. If the connections are loosened, the cables can snap or break and overheating or fire may result.

## 1.4. Before starting the test run

### △ Caution:

- Turn on the main power switch more than 12 hours before starting operation. Starting operation just after turning on the power switch can severely damage the internal parts. Keep the main power switch turned on during the operation season.
- Before starting operation, check that all panels, guards and other protective parts are correctly installed. Rotating, hot, or high voltage parts can cause injuries.
- Do not touch any switch with wet hands. Electric shock may result.

## 1.5. Using R410A refrigerant air conditioners

### △ Caution:

- Use C1220 copper phosphorus, for copper and copper alloy seamless pipes, to connect the refrigerant pipes. Make sure the insides of the pipes are clean and do not contain any harmful contaminants such as sulfuric compounds, oxidants, debris, or dust. Use pipes with the specified thickness. (Refer to page 6) Note the following if reusing existing pipes that carried R22 refrigerant.
  - Replace the existing flare nuts and flare the flared sections again.
  - Do not use thin pipes. (Refer to page 6)
- Store the pipes to be used during installation indoors and keep both ends of the pipes sealed until just before brazing. (Leave elbow joints, etc. in their packaging.) If dust, debris, or moisture enters the refrigerant lines, oil deterioration or compressor breakdown may result.
- Use ester oil, ether oil, alkylbenzene oil (small amount) as the refrigeration oil applied to the flared sections. If mineral oil is mixed in the refrigeration oil, oil deterioration may result.

- When installing the unit in a hospital or communications office, be prepared for noise and electronic interference. Inverters, home appliances, high-frequency medical equipment, and radio communications equipment can cause the air conditioner to malfunction or breakdown. The air conditioner may also affect medical equipment, disturbing medical care, and communications equipment, harming the screen display quality.

- Do not clean the air conditioner unit with water. Electric shock may result.
- Tighten all flare nuts to specification using a torque wrench. If tightened too much, the flare nut can break after an extended period and refrigerant can leak out.

- Be sure to ground the unit. Do not connect the ground wire to gas or water pipes, lighting rods, or telephone grounding lines. If the unit is not properly grounded, electric shock may result.
- Use circuit breakers (ground fault interrupter, isolating switch (+B fuse), and molded case circuit breaker) with the specified capacity. If the circuit breaker capacity is larger than the specified capacity, breakdown or fire may result.

- Do not touch the refrigerant pipes with bare hands during operation. The refrigerant pipes are hot or cold depending on the condition of the flowing refrigerant. If you touch the pipes, burns or frostbite may result.
- After stopping operation, be sure to wait at least five minutes before turning off the main power switch. Otherwise, water leakage or breakdown may result.

- Do not use refrigerant other than R410A refrigerant. If another refrigerant is used, the chlorine will cause the oil to deteriorate.
- Use the following tools specifically designed for use with R410A refrigerant. The following tools are necessary to use R410A refrigerant. Contact your nearest dealer for any questions.

Tools (for R410A)	
Gauge manifold	Flare tool
Charge hose	Size adjustment gauge
Gas leak detector	Vacuum pump adapter
Torque wrench	Electronic refrigerant charging scale

- Be sure to use the correct tools. If dust, debris, or moisture enters the refrigerant lines, refrigeration oil deterioration may result.
- Do not use a charging cylinder. If a charging cylinder is used, the composition of the refrigerant will change and the efficiency will be lowered.

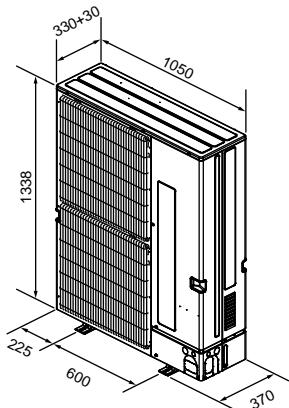
## 2. Installation location

### 2.1. Refrigerant pipe

Refer to Fig. 4-1.

### 2.2. Choosing the outdoor unit installation location

- Avoid locations exposed to direct sunlight or other sources of heat.
- Select a location from which noise emitted by the unit will not inconvenience neighbors.
- Select a location permitting easy wiring and pipe access to the power source and indoor unit.
- Avoid locations where combustible gases may leak, be produced, flow, or accumulate.
- Note that water may drain from the unit during operation.
- Select a level location that can bear the weight and vibration of the unit.
- Avoid locations where the unit can be covered by snow. In areas where heavy snow fall is anticipated, special precautions such as raising the installation location or installing a hood on the air intake must be taken to prevent the snow from blocking the air intake or blowing directly against it. This can reduce the airflow and a malfunction may result.
- Avoid locations exposed to oil, steam, or sulfuric gas.
- Use the transportation handles of the outdoor unit to transport the unit. If the unit is carried from the bottom, hands or fingers may be pinched.



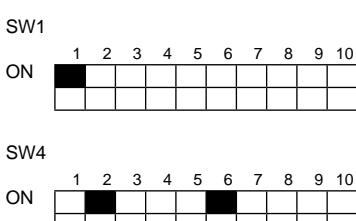
**Fig. 2-1**

Table 2

Connectable indoor units quantities	
PUMY-P112	1-9
PUMY-P125	1-10
PUMY-P140	1-12*

Table 3 PWFY unit specifications

Model		PWFY-P100VM-E-AU
Temp. range of Heating	Outdoor temp.	-15 to 21°C (DB), -15 to 15°C (WB)
	Inlet Water temp.	10 to 45°C
Temp. range of Cooling	Outdoor temp.	-
	Inlet Water temp.	-



**Fig. 2-2**

### 2.3. Outline dimensions (Outdoor unit) (Fig. 2-1)

#### Constraints on indoor unit installation

You should note that indoor units that can be connected to this outdoor unit are the following models.

- Indoor units with model numbers 15-140 (PUMY-P112:15-125) can be connected. Refer to the table 1 below for possible room, indoor unit combinations.

#### Verification

The rated capacity should be determined by observing the table below. The unit's quantities are limited as shown in the following table 2. For the next step, make sure that the total rated capacity selected will stay in a range of 50% - 130% of the outdoor unit capacity.

- PUMY-P112 6.3 - 16.2 kW
- PUMY-P125 7.1 - 18.2 kW
- PUMY-P140 8.0 - 20.2 kW

Table 1-1 (P\*FY series (For Building Application indoor unit))

Indoor unit type	P15	P20	P25	P32	P40	P50	P63	P71	P80	P100	P125	P140
Rated capacity (Cooling) (kW)	1.7	2.2	2.8	3.6	4.5	5.6	7.1	8.0	9.0	11.2	14.0	16.0

Table 1-2 (M\*Z series)

Indoor unit type	15	20	22	25	35	42	50	60	71	80
Rated capacity (Cooling) (kW)	1.5	2.0	2.2	2.5	3.5	4.2	5.0	6.0	7.1	8.0

Combinations in which the total capacity of indoor units exceeds the capacity of the outdoor unit will reduce the cooling capacity of each indoor unit below their rated cooling capacity. Thus, combine indoor units with an outdoor unit within the outdoor unit's capacity, if possible.

\* Only when all the indoor units are 1.7 kW models, 12 indoor units can be connected to 1 outdoor unit.

### 2.4. Connecting a PWFY Unit

When using a PWFY unit as an indoor unit, be aware of the following points because the PWFY unit is different from other indoor units.

#### 2.4.1. Connection restrictions

- Only 1 PWFY-P100VM-E-AU can be connected. PWFY-P200VM-E-AU and PWFY-P100VM-E-BU cannot be connected.
- The PWFY unit cannot be the only unit connected to an outdoor unit. Select an outdoor unit so that the total rated capacity of the indoor units, excluding the PWFY unit, is 50-100% of the outdoor unit capacity.

Limits for the total rated capacity of the indoor units when connecting a PWFY unit

- PUMY-P112 (1 PWFY unit + Non-PWFY units [6.3-12.5 kW])
- PUMY-P125 (1 PWFY unit + Non-PWFY units [7.1-14.0 kW])
- PUMY-P140 (1 PWFY unit + Non-PWFY units [8.0-15.5 kW])

#### 2.4.2. Indoor unit specifications

When connecting a PWFY unit to a PUMY unit, the following specifications will change.

- The PWFY unit can operate only in heating mode. The PWFY unit cannot operate in cooling mode. However, the indoor units other than the PWFY unit can operate in cooling mode.
- The other indoor units cannot operate at the same time as the PWFY unit.
- The operation of the PWFY unit has priority. When the PWFY unit is in the operation mode, the other indoor units will stop.
- The temperature setting of the remote controller is the target value for the outlet water temperature.

#### 2.4.3. Switch settings (Fig. 2-2)

When connecting a PWFY unit to a PUMY unit, set DIP switches SW1-1, SW4-2, and SW4-6 of the PWFY unit to ON.

#### 2.4.4. Test run

If the test run is carried out using the outdoor unit switches, the PWFY unit will not operate. Carry out the test run using the PWFY unit switches or the remote controller.

For information about carrying out the test run, refer to the data book or the service manual for the PWFY unit.

#### 2.4.5. Refrigerant collecting (Pump down)

Step ① in the pump down procedure instructs the user to "operate all indoor units in cooling mode". However, the PWFY unit will not operate in cooling mode. Operate all of the indoor units, excluding the PWFY unit, in cooling mode.

## 2. Installation location

### 2.5. Ventilation and service space

#### 2.5.1. When installing a single outdoor unit

Minimum dimensions are as follows, except for Max., meaning Maximum dimensions, indicated.

Refer to the figures for each case.

① Obstacles at rear only (Fig. 2-3)

② Obstacles at rear and above only (Fig. 2-4)

- Do not install the optional air outlet guides for upward airflow.

③ Obstacles at rear and sides only (Fig. 2-5)

④ Obstacles at front only (Fig. 2-6)

- \* When using an optional air outlet guide, the clearance is 500 mm or more.

⑤ Obstacles at front and rear only (Fig. 2-7)

- \* When using an optional air outlet guide, the clearance is 500 mm or more.

⑥ Obstacles at rear, sides, and above only (Fig. 2-8)

- Do not install the optional air outlet guides for upward airflow.

#### 2.5.2. When installing multiple outdoor units

Leave 25 mm space or more between the units.

① Obstacles at rear only (Fig. 2-9)

② Obstacles at rear and above only (Fig. 2-10)

- No more than three units must be installed side by side. In addition, leave space as shown.
- Do not install the optional air outlet guides for upward airflow.

③ Obstacles at front only (Fig. 2-11)

- \* When using an optional air outlet guide, the clearance is 1000 mm or more.

④ Obstacles at front and rear only (Fig. 2-12)

- \* When using an optional air outlet guide, the clearance is 1000 mm or more.

⑤ Single parallel unit arrangement (Fig. 2-13)

- \* When using an optional air outlet guide installed for upward airflow, the clearance is 1000 mm or more.

⑥ Multiple parallel unit arrangement (Fig. 2-14)

- \* When using an optional air outlet guide installed for upward airflow, the clearance is 1500 mm or more.

⑦ Stacked unit arrangement (Fig. 2-15)

- The units can be stacked up to two units high.
- No more than two stacked units must be installed side by side. In addition, leave space as shown.

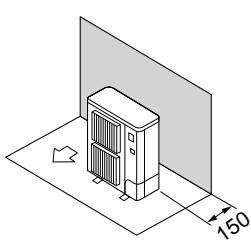


Fig. 2-3

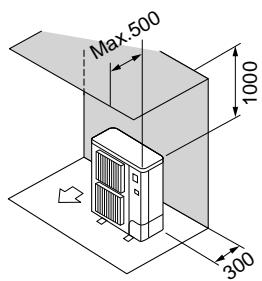


Fig. 2-4

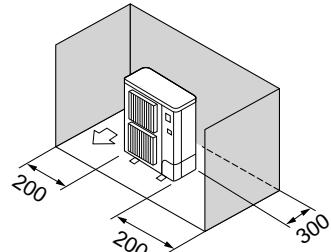


Fig. 2-5

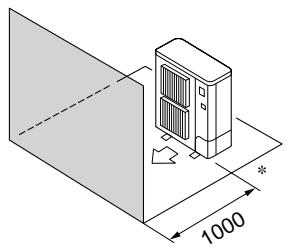


Fig. 2-6

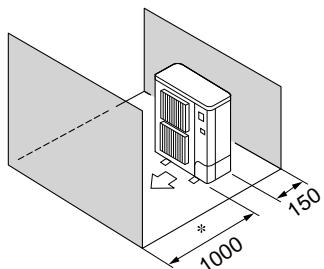


Fig. 2-7

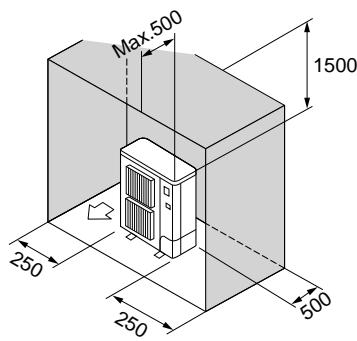


Fig. 2-8

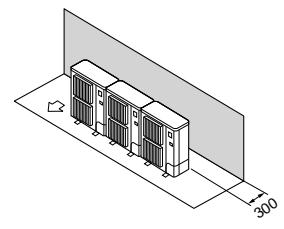


Fig. 2-9

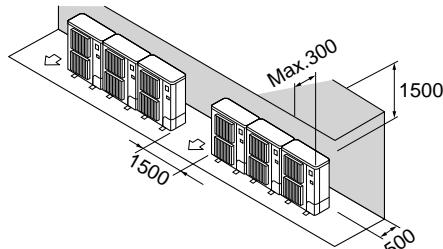


Fig. 2-10

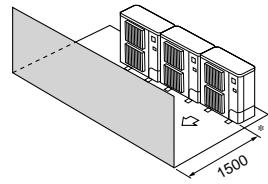


Fig. 2-11

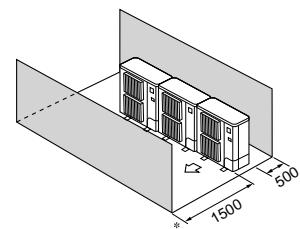


Fig. 2-12

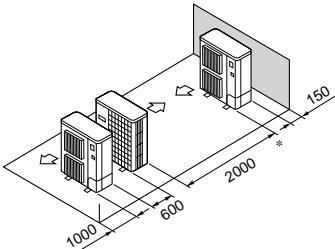


Fig. 2-13

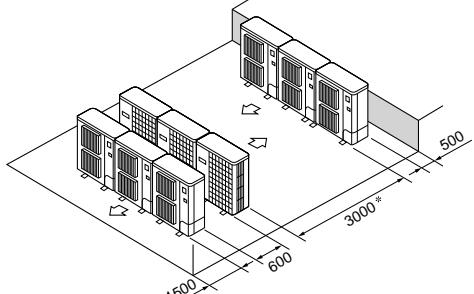


Fig. 2-14

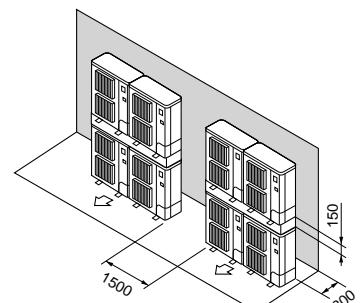


Fig. 2-15

## 2. Installation location

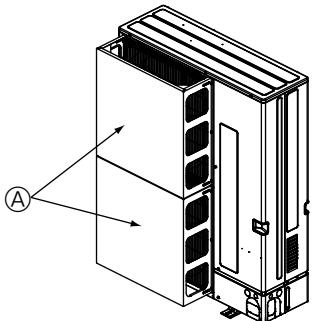


Fig. 2-16

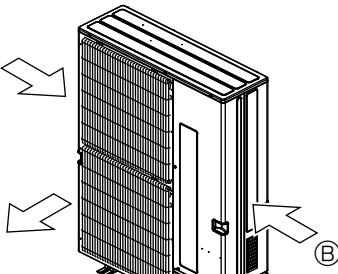


Fig. 2-17

### 2.5.3. Windy location installation

When installing the outdoor unit on a rooftop or other location unprotected from the wind, situate the air outlet of the unit so that it is not directly exposed to strong winds. Strong wind entering the air outlet may impede the normal airflow and a malfunction may result.

The following shows two examples of precautions against strong winds.

- ① Install an optional air guide if the unit is installed in a location where strong winds from a typhoon, etc. may directly enter the air outlet. (Fig. 2-16)
  - Ⓐ Air guide
- ② Position the unit so that the air outlet blows perpendicularly to the seasonal wind direction, if possible. (Fig. 2-17)
  - Ⓑ Wind direction

## 3. Installing the outdoor unit

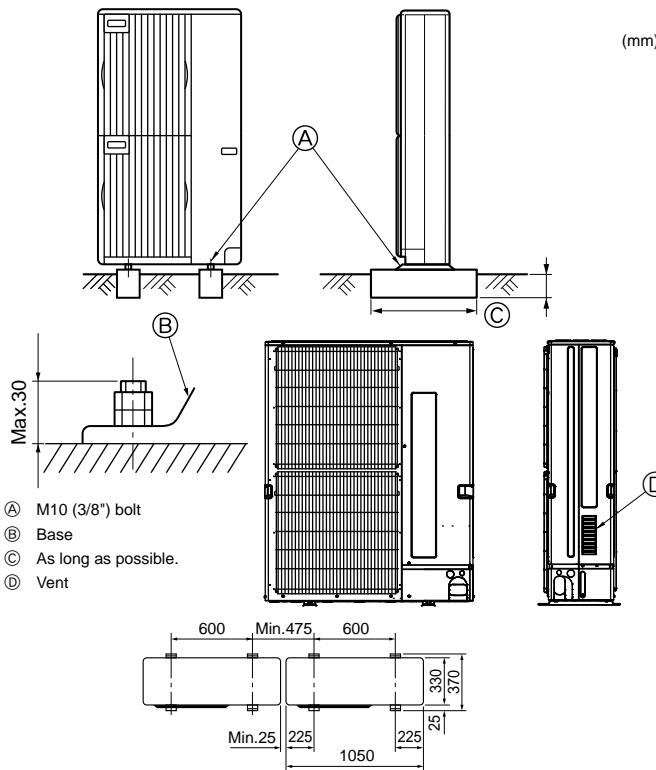


Fig. 3-1

- Be sure to install the unit in a sturdy, level surface to prevent rattling noises during operation. (Fig. 3-1)

<Foundation specifications>

Foundation bolt	M10 (3/8")
Thickness of concrete	120 mm
Length of bolt	70 mm
Weight-bearing capacity	320 kg

- Make sure that the length of the foundation bolt is within 30 mm of the bottom surface of the base.
- Secure the base of the unit firmly with four-M10 foundation bolts in sturdy locations.

#### Installing the outdoor unit

- Do not block the vent. If the vent is blocked, operation will be hindered and breakdown may result.
- In addition to the unit base, use the installation holes on the back of the unit to attach wires, etc., if necessary to install the unit. Use self-tapping screws ( $\phi 5 \times 15$  mm or less) and install on site.

#### ⚠ Warning:

- The unit must be securely installed on a structure that can sustain its weight. If the unit is mounted on an unstable structure, it may fall down and cause damage or injuries.
- The unit must be installed according to the instructions in order to minimize the risk of damage from earthquakes, typhoons, or strong winds. An incorrectly installed unit may fall down and cause damage or injuries.

## 4. Installing the refrigerant piping

### 4.1. Precautions for devices that use R410A refrigerant

- Refer to page 3 for precautions not included below on using air conditioners with R410A refrigerant.
- Use ester oil, ether oil, alkylbenzene oil (small amount) as the refrigeration oil applied to the flared sections.
- Use C1220 copper phosphorus, for copper and copper alloy seamless pipes, to connect the refrigerant pipes. Use refrigerant pipes with the thicknesses specified in the table to the below. Make sure the insides of the pipes are clean and do not contain any harmful contaminants such as sulfuric compounds, oxidants, debris, or dust.

#### ⚠ Warning:

When installing or relocating, or servicing the air conditioner, use only the specified refrigerant (R410A) to charge the refrigerant lines. Do not mix it with any other refrigerant and do not allow air to remain in the lines.

If air is mixed with the refrigerant, then it can be the cause of abnormal high pressure in the refrigerant line, and may result in an explosion and other hazards. The use of any refrigerant other than that specified for the system will cause mechanical failure or system malfunction or unit breakdown. In the worst case, this could lead to a serious impediment to securing product safety.

Indoor unit type	15-50	63-140
Liquid pipe	$\phi 6.35$ thickness 0.8 mm	$\phi 9.52$ thickness 0.8 mm
Gas pipe	$\phi 12.7$ thickness 0.8 mm	$\phi 15.88$ thickness 1.0 mm

- Do not use pipes thinner than those specified above.

## 4. Installing the refrigerant piping

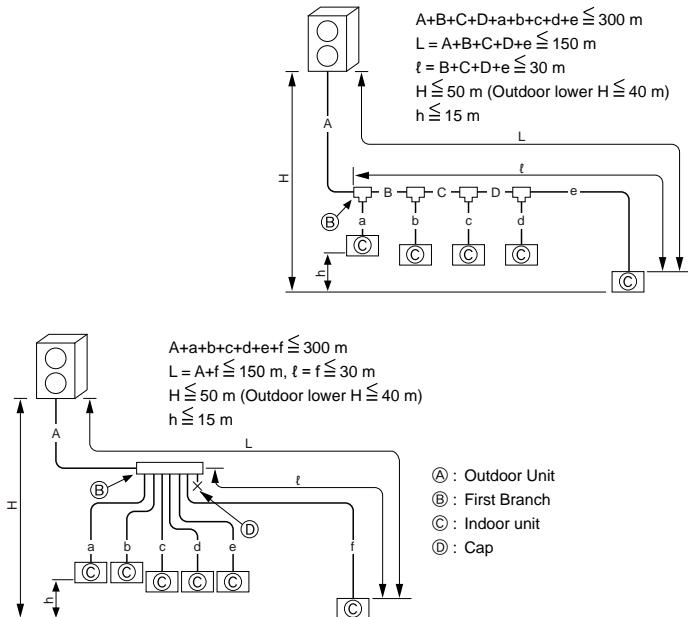


Fig. 4-1

A	Liquid pipe PUMY-P112-140	Gas pipe ø15.88
B, C, D	Total capacity of indoor units 15, 20, 25, 32, 40, 50 63, 80, 100, 125, 140	Liquid pipe ø9.52 ø9.52 Gas pipe ø12.7 ø15.88
a, b, c, d, e, f	Model number CMY-Y62-G-E	Liquid pipe ø6.35 ø9.52 Gas pipe ø12.7 ø15.88
E	Branch kit model CMY-Y64-G-E	4-Branching header CMY-Y68-G-E
F	8-Branching header CMY-Y68-G-E	G

\* When connecting the CONNECTION KIT (PAC-LV11M-J) and an M-series indoor unit, refer to the installation manual for the CONNECTION KIT when selecting the pipe size and piping length.

### 4.2. Connecting pipes (Fig. 4-2)

Fig. 4-1 is a sample of piping system.

- Conduct sufficient anti-condensation and insulation work to prevent water dripping from the refrigerant piping. (liquid pipe/gas pipe)
- Increase insulation depending on the environment where the refrigerant piping is installed, or condensation may occur on the surface of the insulation material. (Insulation material Heat-resistant temperature: 120 °C, Thickness: 15 mm or more)
  - When the refrigerant piping is used in locations subject to high temperature and humidity such as in the attic, further addition of insulation may be required.
- To insulate the refrigerant piping, apply heat-resistant polyethylene foam between the indoor unit and insulation material as well as to the net between the insulation material filling all gaps.  
(Condensation forming on the piping may result in condensation in the room or burns when contacting the piping.)
- The indoor parts of the drain pipe should be wrapped with polyethylene foam insulation materials (specific gravity of 0.03, thickness of 9 mm or more).
- Apply thin layer of refrigerant oil to pipe and joint seating surface before tightening flare nut. ④
- Use two wrenches to tighten piping connections. ⑤
- Use leak detector or soapy water to check for gas leaks after connections are completed.
- Apply refrigerating machine oil over the entire flare seat surface. ⑥
- Use the flare nuts for the following pipe size. ⑦

	Indoor unit		Outdoor unit
	15-50	63-140	112-140
Gas side	ø12.7	ø15.88	ø15.88
Liquid side	ø6.35	ø9.52	ø9.52

- When bending the pipes, be careful not to break them. Bend radius of 100 mm to 150 mm is sufficient.
- Make sure the pipes do not contact the compressor. Abnormal noise or vibration may result.

① Pipes must be connected starting from the indoor unit.  
Flare nuts must be tightened with a torque wrench.

- ② Flare the liquid pipes and gas pipes and apply a thin layer of refrigeration oil (Applied on site).

- ③ When usual pipe sealing is used, refer to Table 3 for flaring of R410A refrigerant pipes.

The size adjustment gauge can be used to confirm A measurements.

#### ⚠ Warning:

When installing the unit, securely connect the refrigerant pipes before starting the compressor.

\* To connect the CONNECTION KIT (PAC-LV11M-J), refer to the installation manual for the CONNECTION KIT.

Table 3 (Fig. 4-3)

Copper pipe O.D. (mm)	A (mm)	
	Flare tool for R410A	Flare tool for R22-R407C
	Clutch type	
ø6.35	0 - 0.5	1.0 - 1.5
ø9.52	0 - 0.5	1.0 - 1.5
ø12.7	0 - 0.5	1.0 - 1.5
ø15.88	0 - 0.5	1.0 - 1.5
ø19.05	0 - 0.5	1.0 - 1.5

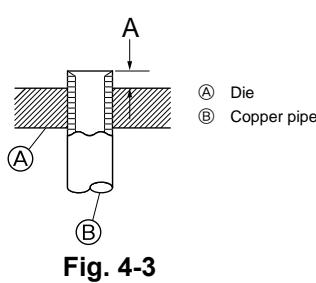


Fig. 4-3

## 4. Installing the refrigerant piping

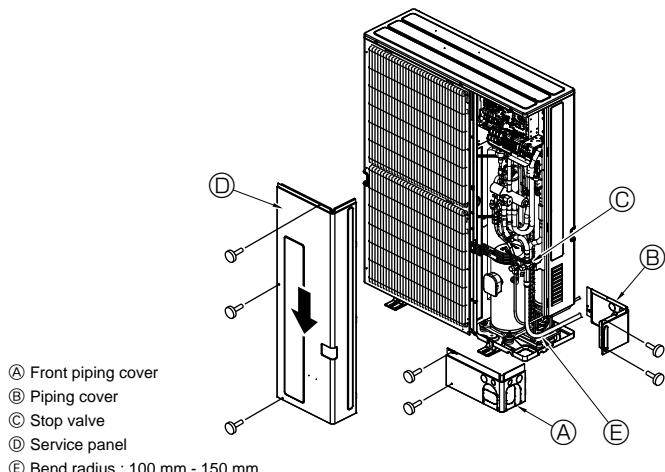


Fig. 4-4

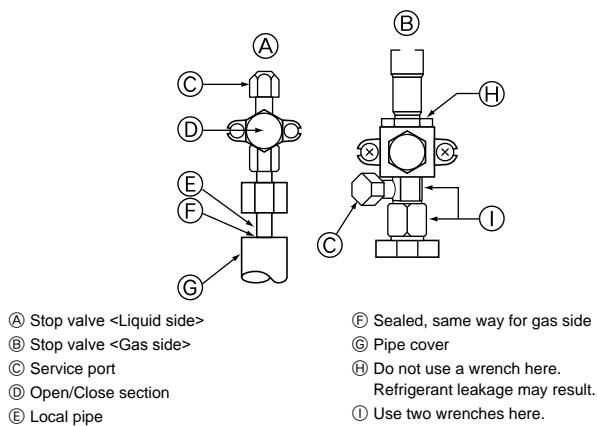


Fig. 4-5

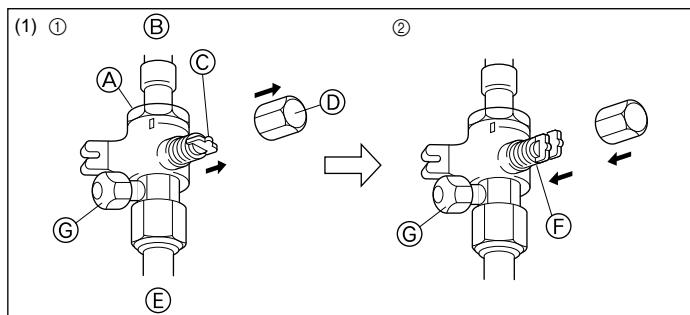


Fig. 4-6

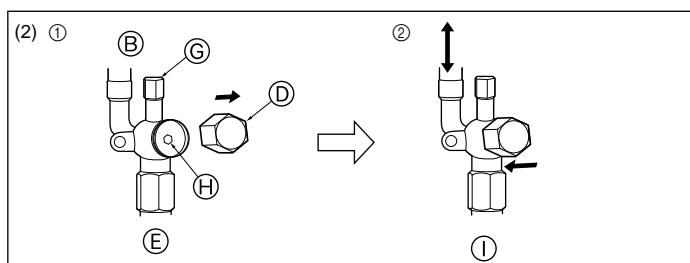


Fig. 4-7

### 4.3. Refrigerant piping (Fig. 4-4)

Remove the service panel ① (three screws) and the front piping cover ② (two screws) and rear piping cover ③ (two screws).

- ④ Perform refrigerant piping connections for the indoor/outdoor unit when the outdoor unit's stop valve is completely closed.
- ⑤ Vacuum-purge air from the indoor unit and the connection piping.
- ⑥ After connecting the refrigerant pipes, check the connected pipes and the indoor unit for gas leaks. (Refer to 4.4 Refrigerant pipe airtight testing method)
- ⑦ Vacuumize the refrigerant lines through the service port of the liquid and gas stop valves. And then open the stop valves completely (for both the liquid and gas stop valves). This will completely connect the refrigerant lines of the indoor and outdoor units.
  - If the stop valves are left closed and the unit is operated, the compressor and control valves will be damaged.
  - Use a leak detector or soapy water to check for gas leaks at the pipe connection sections of the outdoor unit.
  - Do not use the refrigerant from the unit to purge air from the refrigerant lines.
  - After the valve work is completed, tighten the valve caps to the correct torque: 20 to 25 N·m (200 to 250 kgf·cm).
  - Failure to replace and tighten the caps may result in refrigerant leakage. In addition, do not damage the insides of the valve caps as they act as a seal to prevent refrigerant leakage.
- ⑧ Use sealant to seal the ends of the thermal insulation around the pipe connection sections to prevent water from entering the thermal insulation.

### 4.4. Refrigerant pipe airtight testing method

(1) Connect the testing tools.

- Make sure the stop valves ④ ⑤ are closed and do not open them.
- Add pressure to the refrigerant lines through the service port ⑥ of the liquid stop valve ④ and the gas stop valve ⑤.

- (2) Do not add pressure to the specified pressure all at once; add pressure little by little.
  - ① Pressurize to 0.5 MPa (5 kgf/cm<sup>2</sup>G), wait five minutes, and make sure the pressure does not decrease.
  - ② Pressurize to 1.5 MPa (15 kgf/cm<sup>2</sup>G), wait five minutes, and make sure the pressure does not decrease.
  - ③ Pressurize to 4.15 MPa (41.5 kgf/cm<sup>2</sup>G) and measure the surrounding temperature and refrigerant pressure.
- (3) If the specified pressure holds for about one day and does not decrease, the pipes have passed the test and there are no leaks.
  - If the surrounding temperature changes by 1°C, the pressure will change by about 0.01 MPa (0.1 kgf/cm<sup>2</sup>G). Make the necessary corrections.
- (4) If the pressure decreases in steps (2) or (3), there is a gas leak. Look for the source of the gas leak.

### 4.5. Stop valve opening method

(1) Gas side (Fig. 4-6)

- ① Remove the cap, pull the handle toward you and rotate 1/4 turn in a counterclockwise direction to open.
- ② Make sure that the stop valve is open completely, push in the handle and rotate the cap back to its original position.
- (2) Liquid side (Fig. 4-7)
  - ① Remove the cap and turn the valve rod counterclockwise as far as it will go with the use of a 4 mm hexagonal wrench. Stop turning when it hits the stopper. (ø6.35: Approximately 4.5 revolutions) (ø9.52: Approximately 10 revolutions)
  - ② Make sure that the stop valve is open completely, push in the handle and rotate the cap back to its original position.

- |                   |                              |
|-------------------|------------------------------|
| Ⓐ Valve           | Ⓕ Open position side         |
| Ⓑ Unit side       | Ⓖ Service port               |
| Ⓒ Handle          | Ⓗ Wrench hole                |
| Ⓓ Cap             | Ⓘ Refrigerant flow direction |
| Ⓔ Local pipe side |                              |

Refrigerant pipes are protectively wrapped

- The pipes can be protectively wrapped up to a diameter of ø90 before or after connecting the pipes. Cut out the knockout in the pipe cover following the groove and wrap the pipes.

Pipe inlet gap

- Use putty or sealant to seal the pipe inlet around the pipes so that no gaps remain.  
(If the gaps are not closed, noise may be emitted or water and dust will enter the unit and breakdown may result.)

## 4. Installing the refrigerant piping

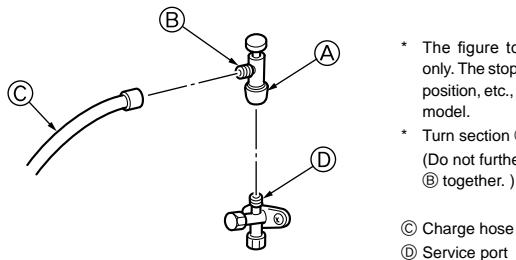


Fig. 4-8

- \* The figure to the left is an example only. The stop valve shape, service port position, etc., may vary according to the model.
- \* Turn section ④ only.  
(Do not further tighten sections ④ and ⑤ together.)

### Precautions when using the charge valve (Fig.4-8)

Do not tighten the service port too much when installing it, otherwise, the valve core could be deformed and become loose, causing a gas leak.

After positioning section ④ in the desired direction, turn section ④ only and tighten it.

Do not further tighten sections ④ and ⑤ together after tightening section ④.

### 4.6. Additional refrigerant charge

#### Additional refrigerant charge

Refrigerant for the extended piping is not included in the outdoor unit when the unit is shipped from the factory. Therefore, charge each refrigerant piping system with additional refrigerant at the installation site. In addition, in order to carry out service, enter the size and length of each liquid pipe and additional refrigerant charge amounts in the spaces provided on the "Refrigerant amount" plate on the outdoor unit.

#### Calculation of additional refrigerant charge

- Calculate the additional charge using the liquid pipe size and length of the extended piping and total capacity of connected indoor units.
- Calculate the additional refrigerant charge using the procedure shown to the right, and charge with the additional refrigerant.
- For amounts less than 0.1 kg, round up the calculated additional refrigerant charge.  
(For example, if the calculated charge is 6.01 kg, round up the charge to 6.1 kg.)

#### <Additional Charge>

#### Calculation of refrigerant charge

Pipe size Liquid pipe ø6.35 (m) × 19.0 (g/m)	+	Pipe size Liquid pipe ø9.52 (m) × 50.0 (g/m)	+	Total capacity of connected indoor units ~ 8.0 kW 8.1 ~ 16.0 kW 16.1 kW ~	Amount for the indoor units 1.5 kg 2.5 kg 3.0 kg
---	---	---	---	---	--

#### Included refrigerant amount when shipped from the factory

Included refrigerant amount
4.8 kg

#### <Example>

Outdoor model : P125

Indoor 1 : P63 (7.1 kW) A : ø9.52 30 m a : ø9.52 15 m  
2 : P40 (4.5 kW) b : ø6.35 10 m  
3 : P25 (2.8 kW) c : ø6.35 10 m  
4 : P20 (2.2 kW) d : ø6.35 20 m

At the conditions  
below:

The total length of each liquid line is as follows:

$$\varnothing 9.52 : A + a = 30 + 15 = 45 \text{ m}$$

$$\varnothing 6.35 : b + c + d = 10 + 10 + 20 = 40 \text{ m}$$

The total capacity of connected indoor unit is as follows:

$$7.1 + 4.5 + 2.8 + 2.2 = 16.6$$

#### <Calculation example>

#### Additional refrigerant charge

$$40 \times \frac{19.0}{1000} + 45 \times \frac{50.0}{1000} + 3.0 = 6.1 \text{ kg (rounded up)}$$

## 5. Drainage piping work

#### Outdoor unit drainage pipe connection

When drain piping is necessary, use the drain socket or the drain pan (option).

	P112-140
Drain socket	PAC-SG61DS-E
Drain pan	PAC-SH97DP-E

## 6. Electrical work

### 6.1. Caution

- ① Follow ordinance of your governmental organization for technical standard related to electrical equipment, wiring regulations and guidance of each electric power company.
- ② Wiring for control (hereinafter referred to as transmission line) shall be (5 cm or more) apart from power source wiring so that it is not influenced by electric noise from power source wiring. (Do not insert transmission line and power source wire in the same conduit.)
- ③ Be sure to provide designated grounding work to outdoor unit.
- ④ Give some allowance to wiring for electrical part box of indoor and outdoor units, because the box is sometimes removed at the time of service work.
- ⑤ Never connect the main power source to terminal block of transmission line. If connected, electrical parts will be burnt out.
- ⑥ Use 2-core shield cable for transmission line. If transmission lines of different systems are wired with the same multiplecore cable, the resultant poor transmitting and receiving will cause erroneous operations.
- ⑦ Only the transmission line specified should be connected to the terminal block for outdoor unit transmission.

(Transmission line to be connected with indoor unit : Terminal block TB3 for transmission line, Other : Terminal block TB7 for centralized control)  
Erroneous connection does not allow the system to operate.

- ⑧ In case to connect with the upper class controller or to conduct group operation in different refrigerant systems, the control line for transmission is required between the outdoor units each other.

Connect this control line between the terminal blocks for centralized control. (2-wire line with no polarity)

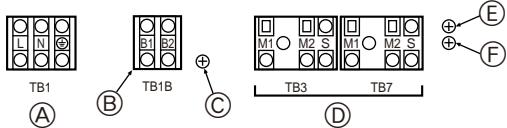
When conducting group operation in different refrigerant systems without connecting to the upper class controller, replace the insertion of the short circuit connector from CN41 of one outdoor unit to CN40.

- ⑨ Group is set by operating the remote controller.

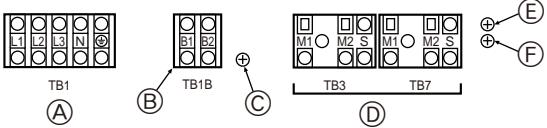
- ⑩ When connecting the CONNECTION KIT (PAC-LV11M-J) and an M-series indoor unit, refer to the installation manual for the CONNECTION KIT.

## 6. Electrical work

<PUMY-P-VKM>



<PUMY-P-YKM>



- Ⓐ : Power source
- Ⓑ : Power supply for branch box
- Ⓒ : Screw on the electrical component box
- Ⓓ : Transmission line
- Ⓔ : Screw on the electrical component box
- Ⓕ : Screw on the electrical component box

Fig. 6-1

### 6.2. Control box and connecting position of wiring

(Fig. 6-1)

- Connect the indoor unit transmission line to transmission terminal block (TB3), or connect the wiring between outdoor units or the wiring with the centralized control system to the centralized control terminal block (TB7).

When using shielded wiring, connect shield ground of the indoor unit transmission line to the screw (Ⓒ or Ⓟ) and connect shield ground of the line between outdoor units and the central control system transmission line to the shield (S) terminal of the centralized control terminal block (TB7) shield (S) terminal. In addition, in the case of outdoor units whose power supply connector CN41 has been replaced by CN40, the shield terminal (S) of terminal block (TB7) of the centralized control system should also be connected to the screw Ⓟ or Ⓢ using attached lead wire.

- Conduit mounting plates (e27) are being provided. Pass the power supply and transmission wires through the appropriate knock-out holes, then remove the knock-out piece from the bottom of the terminal box and connect the wires.
- Fix power source wiring to terminal box by using buffer bushing for tensile force (PG connection or the like).
- The terminal bed (TB1B) is for supplying power to the branch box (220 ~ 240 V. max 6A).

**Caution:**

**Never connect the transmission line for the indoor unit or the central control system transmission line to this terminal bed (TB1B). If the transmission lines are connected, the indoor unit terminal block or centralized control terminal block could be damaged.**

### 6.3. Wiring transmission cables

① Types of control cables

1. Wiring transmission cables

- Types of transmission cables: Shielding wire CVVS or CPEVS or MVVS
- Cable diameter: More than 1.25 mm<sup>2</sup>
- Maximum wiring length: Within 200 m

2. M-NET Remote control cables

Kind of remote control cable	Sheathed 2-core cable (unshielded) CVV
Cable diameter	0.3 to 1.25 mm <sup>2</sup> (0.75 to 1.25 mm <sup>2</sup> )*
Remarks	When 10 m is exceeded, use cable with the same specifications as 1. Wiring transmission cables.

\* Connected with simple remote controller.

3. MA Remote control cables

Kind of remote control cable	Sheathed 2-core cable (unshielded) CVV
Cable diameter	0.3 to 1.25 mm <sup>2</sup> (0.75 to 1.25 mm <sup>2</sup> )*
Remarks	Within 200 m

\* Connected with simple remote controller.

② Wiring examples

- Controller name, symbol and allowable number of controllers.

Name	Symbol	Allowable number of controllers
Outdoor unit controller	OC	-
Indoor unit controller	IC	PUMY-P112 1 to 9 units per 1 OC
		PUMY-P125 1 to 10 units per 1 OC
		PUMY-P140 1 to 12 units per 1 OC
Remote controller	RC (M-NET)	Maximum of 12 controllers for 1 OC
		MA Maximum of 2 per group

### Example of a group operation system with multiple outdoor units (Shielding wires and address setting are necessary.)

<Examples of Transmission Cable Wiring>

■ M-NET Remote Controller (Fig. 6-2)

■ MA Remote Controller (Fig. 6-3)

<Wiring Method and Address Settings>

- Always use shielded wire when making connections between the outdoor unit (OC) and the indoor unit (IC), as well for all OC-OC, and IC-IC wiring intervals.
- Use feed wiring to connect terminals M1 and M2 and the ground terminal on the transmission cable terminal block (TB3) of each outdoor unit (OC) to terminals M1, M2 and terminal S on the transmission cable block of the indoor unit (IC).
- Connect terminals 1 (M1) and 2 (M2) on the transmission cable terminal block of the indoor unit (IC) that has the most recent address within the same group to the terminal block on the remote controller (RC).
- Connect together terminals M1, M2 and terminal S on the terminal block for central control (TB7) for the outdoor unit (OC).
- The jumper connector CN41 on the control panel does not change.
- Connect shield ground of the indoor units transmission line to the shield (S) terminal of (TB3) and also connect (S) terminal to screw Ⓟ or Ⓢ using attached lead wire. Connect shield ground of the line between outdoor units and the central control system transmission line to the shield (S) terminal of (TB7).
- Set the address setting switch as follows.

Unit	Range	Setting Method
IC (Main)	01 to 50	Use the most recent address within the same group of indoor units
IC (Sub)	01 to 50	Use an address, other than that of the IC (Main) from among the units within the same group of indoor units. This must be in sequence with the IC (Main)
Outdoor Unit	51 to 100	Use the most recent address of all the indoor units plus 50 * The address automatically becomes "100" if it is set as "01 - 50".
M-NET R/C (Main)	101 to 150	Set at an IC (Main) address within the same group plus 100
M-NET R/C (Sub)	151 to 200	Set at an IC (Main) address within the same group plus 150
MA R/C	-	Unnecessary address setting (Necessary main/sub setting)

h. The group setting operations among the multiple indoor units is done by the remote controller (RC) after the electrical power has been turned on.

i. When connecting a PWFY unit

- Do not perform the group settings for the PWFY unit and the indoor units.
- The PWFY unit and a Lossnay unit cannot be set to operate at the same time.
- Use a WMA remote controller for the PWFY unit.

For details, refer to the installation manual for the PWFY unit.

## 6. Electrical work

<Permissible Lengths>

### ① M-NET Remote controller

- Max length via outdoor units:  $L_1+L_2+L_3+L_4$  and  $L_1+L_2+L_3+L_5$  and  $L_1+L_2+L_6+L_7 \leq 500$  m (1.25 mm<sup>2</sup> or more)
- Max transmission cable length:  $L_1$  and  $L_3+L_4$  and  $L_3+L_5$  and  $L_6$  and  $L_2+L_6$  and  $L_7 \leq 200$  m (1.25 mm<sup>2</sup> or more)
- Remote controller cable length:  $\ell_1, \ell_2, \ell_2+\ell_3, \ell_4 \leq 10$  m (0.5 to 1.25 mm<sup>2</sup>)  
If the length exceeds 10 m, use a 1.25 mm<sup>2</sup> shielded wire. The length of this section (L8) should be included in the calculation of the maximum length and overall length.

### ② MA Remote controller

- Max length via outdoor unit (M-NET cable):  $L_1+L_2+L_3+L_4$  and  $L_1+L_2+L_6+L_7 \leq 500$  m (1.25 mm<sup>2</sup> or more)
- Max transmission cable length (M-NET cable):  $L_1$  and  $L_3+L_4$  and  $L_6$  and  $L_2+L_6$  and  $L_7 \leq 200$  m (1.25 mm<sup>2</sup> or more)
- Remote controller cable length:  $m_1$  and  $m_1+m_2+m_3$  and  $m_1+m_2+m_3+m_4 \leq 200$  m (0.3 to 1.25 mm<sup>2</sup>)

### ■ M-NET Remote Controller

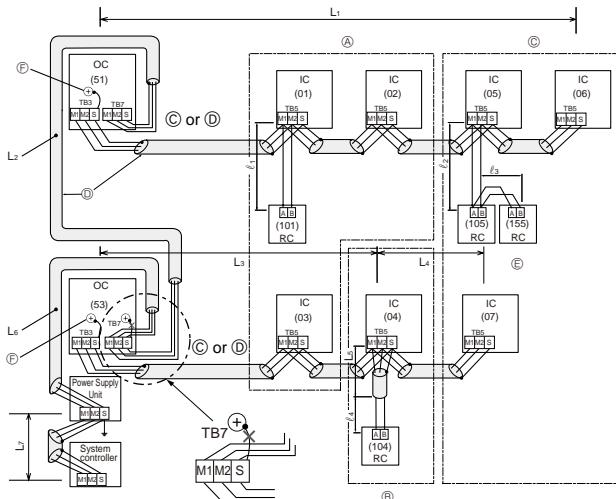


Fig. 6-2

### ■ MA Remote Controller

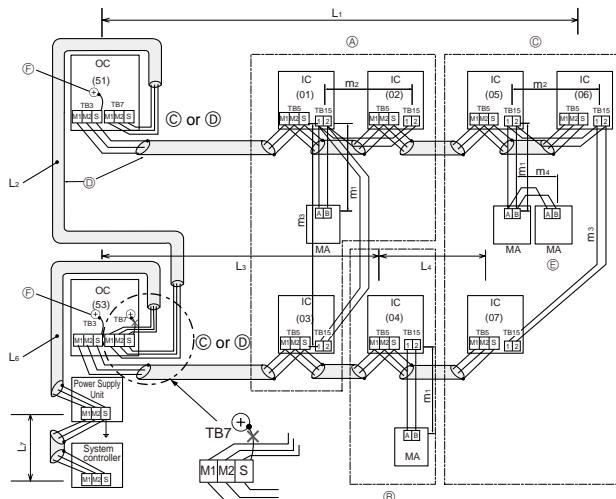


Fig. 6-3

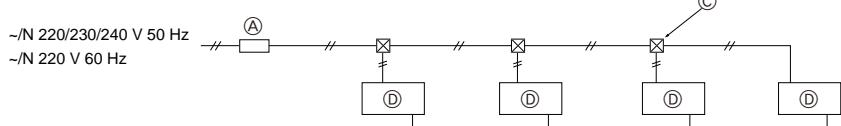
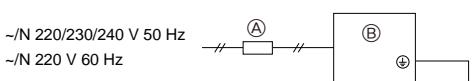
- (A) : Group  
 (B) : Group  
 (C) : Group  
 (D) : Shielded Wire  
 (E) : Sub Remote Controller  
 (F) : Screw on the electrical component box  
 ( ) : Address

- (A) : Group  
 (B) : Group  
 (C) : Group  
 (D) : Shielded Wire  
 (E) : Sub Remote Controller  
 (F) : Screw on the electrical component box  
 ( ) : Address

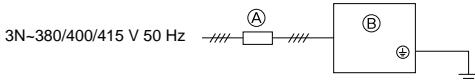
## 6.4. Wiring of main power supply and equipment capacity

Schematic Drawing of Wiring (Example) (Fig. 6-4)

### ■ PUMY-P-VKM series



### ■ PUMY-P-YKM series



- (A) : Switch (Breakers for Wiring and Current Leakage)  
 (B) : Outdoor Unit  
 (C) : Pull Box  
 (D) : Indoor Unit

Fig. 6-4

### Cross-sectional area of Wire for Main Power Supply and On/Off Capacities

Model	Power Supply	Minimum Wire Cross-sectional area (mm <sup>2</sup> )			Breaker for Wiring *1	Breaker for Current Leakage	
		Main Cable	Branch	Ground			
Outdoor Unit	P112-140V	~N 220/230/240 V 50 Hz ~/N 220 V 60 Hz	5.5(6)	-	5.5(6)	32 A	32 A 30 mA 0.1 sec. or less
	P112-140Y	3N~380/400/415 V 50 Hz	1.5	-	1.5	16 A	16 A 30 mA 0.1 sec. or less

\*1. A breaker with at least 3.0 mm contact separation in each poles shall be provided. Use non-fuse breaker (NF) or earth leakage breaker (NV).

Total operating current of the indoor unit	Minimum wire thickness (mm <sup>2</sup> )			Ground-fault interrupter *1	Local switch (A)	Breaker for wiring (NFB)
	Main Cable	Branch	Ground		Capacity	
F0 = 16A or less *2	1.5	1.5	1.5	20 A current sensitivity *3	16	16
F0 = 25A or less *2	2.5	2.5	2.5	30 A current sensitivity *3	25	25
F0 = 32A or less *2	4.0	4.0	4.0	40 A current sensitivity *3	32	40

Apply to IEC61000-3-3 about max. permissible system impedance.

\*1 The Ground-fault interrupter should support inverter circuit.

The Ground-fault interrupter should combine using of local switch or wiring breaker.

\*2 Please take the larger of F1 or F2 as the value for F0.

F1 = Total operating maximum current of the indoor units × 1.2

F2 = {V1 × (Quantity of Type1)/C} + {V1 × (Quantity of Type2)/C} + {V1 × (Quantity of Type3)/C} + {V1 × (Quantity of Others)/C}

## 6. Electrical work

Indoor unit		V1	V2
Type 1	PLFY-VBM, PMFY-VBM, PEFY-VMS, PCFY-VKM, PKFY-VHM, PKFY-VKM	18.6	2.4
Type 2	PEFY-VMA	38	1.6
Type 3	PEFY-VMHS	13.8	4.8
Others	Other indoor unit	0	0

C : Multiple of tripping current at tripping time 0.01s  
Please pick up "C" from the tripping characteristic of the breaker.

<Example of "F2" calculation>

\* Condition PEFY-VMS × 4 + PEFY-VMA × 1, C = 8 (refer to right sample chart)

$$F2 = 18.6 \times 4/8 + 38 \times 1/8$$

$$= 14.05$$

→ 16A breaker (Tripping current = 8 × 16A at 0.01s)

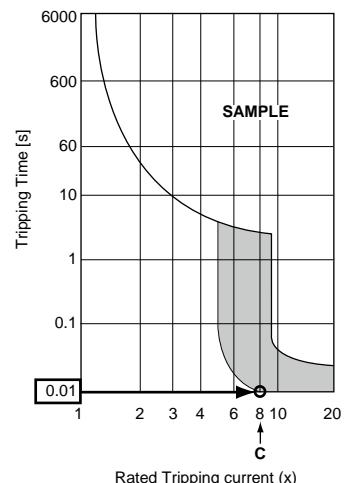
\* 3 Current sensitivity is calculated using the following formula.

$$G1 = V2 \times (\text{Quantity of Type1}) + V2 \times (\text{Quantity of Type2}) + V2 \times (\text{Quantity of Type3}) + V2 \times (\text{Quantity of Others}) + V3 \times (\text{Wire length[km]})$$

G1	Current sensitivity
30 or less	30 mA 0.1sec or less
100 or less	100 mA 0.1sec or less

Wire thickness	V3
1.5 mm <sup>2</sup>	48
2.5 mm <sup>2</sup>	56
4.0 mm <sup>2</sup>	66

Sample chart



1. Use a separate power supply for the outdoor unit and indoor unit.
2. Bear in mind ambient conditions (ambient temperature, direct sunlight, rain water, etc.) when proceeding with the wiring and connections.
3. The wire size is the minimum value for metal conduit wiring. The power cord size should be 1 rank thicker consideration of voltage drops. Make sure the power-supply voltage does not drop more than 10%.
4. Specific wiring requirements should adhere to the wiring regulations of the region.
5. Power supply cords of parts of appliances for outdoor use shall not be lighter than polychloroprene sheathed flexible cord (design 60245 IEC57). For example, use wiring such as YZW.
6. Install an earth longer than other cables.

### ⚠ Warning:

- Be sure to use specified wires to connect so that no external force is imparted to terminal connections. If connections are not fixed firmly, it may cause heating or fire.
- Be sure to use the appropriate type of overcurrent protection switch. Note that generated overcurrent may include some amount of direct current.

### ⚠ Caution:

- Some installation site may require attachment of an earth leakage breaker. If no earth leakage breaker is installed, it may cause an electric shock.
- Do not use anything other than breaker and fuse with correct capacity. Using fuse and wire or copper wire with too large capacity may cause a malfunction of unit or fire.

### IMPORTANT

Make sure that the current leakage breaker is one compatible with higher harmonics.

Always use a current leakage breaker that is compatible with higher harmonics as this unit is equipped with an inverter.

The use of an inadequate breaker can cause the incorrect operation of inverter.

Never splice the power cable or the indoor-outdoor connection cable, otherwise it may result in a smoke, a fire or communication failure.

## 7. Test run

### 7.1. Before test run

- After completing installation and the wiring and piping of the indoor and outdoor units, check for refrigerant leakage, looseness in the power supply or control wiring, wrong polarity, and no disconnection of one phase in the supply.
- Use a 500-volt M-ohm tester to check that the resistance between the power supply terminals and ground is at least 1 MΩ.
- Do not carry out this test on the control wiring (low voltage circuit) terminals.

⚠ Warning:

Do not use the air conditioner if the insulation resistance is less than 1 MΩ.

#### Insulation resistance

After installation or after the power source to the unit has been cut for an extended period, the insulation resistance will drop below 1 MΩ due to refrigerant accumulating in the compressor. This is not a malfunction. Perform the following procedures.

1. Remove the wires from the compressor and measure the insulation resistance of the compressor.
2. If the insulation resistance is below 1 MΩ, the compressor is faulty or the resistance dropped due to the accumulation of refrigerant in the compressor.

3. After connecting the wires to the compressor, the compressor will start to warm up after power is supplied. After supplying power for the times indicated below, measure the insulation resistance again.

- The insulation resistance drops due to accumulation of refrigerant in the compressor. The resistance will rise above 1 MΩ after the compressor is warmed up for four hours.

(The time necessary to warm up the compressor varies according to atmospheric conditions and refrigerant accumulation.)

- To operate the compressor with refrigerant accumulated in the compressor, the compressor must be warmed up at least 12 hours to prevent breakdown.

4. If the insulation resistance rises above 1 MΩ, the compressor is not faulty.

⚠ Caution:

- The compressor will not operate unless the power supply phase connection is correct.

► Turn on the power at least 12 hours before starting operation.

- Starting operation immediately after turning on the main power switch can result in severe damage to internal parts. Keep the power switch turned on during the operational season.

► The followings must be checked as well.

- The outdoor unit is not faulty. LED on the control board of the outdoor unit flash when the outdoor unit is faulty.
- Both the gas and liquid stop valves are completely open.

### 7.2. Test run

#### 7.2.1. Using remote controller

Refer to the indoor unit installation manual.

- Be sure to perform the test run for each indoor unit. Make sure each indoor unit operates properly following the installation manual attached to the unit.
- If you perform the test run for all indoor units at once, you cannot detect any erroneous connection, if any, of the refrigerant pipes and the connecting wires.
- \* The compressor operation is not available for 3 minutes at least after the power is supplied.
- The compressor can emit noise just after turn on the power supply or in case of low outside air temperature.

#### About the restart protective mechanism

Once the compressor stops, the restart preventive device operates so the compressor will not operate for 3 minutes to protect the air conditioner.

#### 7.2.2. Using SW3 in outdoor unit

Note:

In case of the test run from outdoor unit, all indoor units operate. Therefore, you can not detect any erroneous connection of refrigerant pipes and the connecting wires. If it aims at detection of any erroneous connection, be sure to carry out the test run from remote controller with reference to "7.2.1 Using remote controller."

SW3-1	ON	Cooling operation
SW3-2	OFF	
SW3-1	ON	Heating operation
SW3-2	ON	

\* After performing the test run, set SW3-1 to OFF.

- A few seconds after the compressor starts, a clanging noise may be heard from the inside of the outdoor unit. The noise is coming from the check valve due to the small difference in pressure in the pipes. The unit is not faulty.

The test run operation mode cannot be changed by DIP switch SW3-2 during the test run. (To change the test run operation mode during the test run, stop the test run by DIP switch SW3-1. After changing the test run operation mode, resume the test run by switch SW3-1.)

### 7.3. Refrigerant collecting (Pump down)

Perform the following procedures to collect the refrigerant when moving the indoor unit or the outdoor unit.

- ① Turn off the circuit breaker.
- ② Connect the low pressure side of the gauge manifold to the service port of the gas side stop valve.
- ③ Close the liquid stop valve.
- ④ Supply power (circuit breaker).
  - \* Start-up of the indoor-outdoor communication takes about 3 minutes after the power (circuit breaker) is turned on. Start the pump-down operation 3 to 4 minutes after the power (circuit breaker) is turned ON.
- ⑤ Perform the test run for cooling operation (SW3-1: ON and SW3-2: OFF). The compressor (outdoor unit) and ventilators (indoor and outdoor units) start operating and test run for cooling operation begins. After the cooling operation has been carried out for approximately five minutes, set the outdoor service switch SW2-4 (pump down switch) from OFF to ON.
  - \* Do not continue to operate for a long time with the switch SW2-4 set to ON. Make sure to switch it to OFF after pump down is completed.
  - \* Only set the SW3-1 and SW3-2 to ON if the unit is stopped. However, even if the unit is stopped and the SW3-1 and SW3-2 are set to ON less than 3 minutes after the compressor stops, the refrigerant collecting operation can-not be performed. Wait until compressor has been stopped for 3 minutes and then set the SW3-1 and SW3-2 to ON again.

- ⑥ Fully close the gas stop valve when the pressure reading on the gauge drops 0.05 - 0.00 MPa (approximately 0.5 - 0.0 kgf/cm²)

- ⑦ Stop the air conditioner operation (SW3-1: OFF and SW3-2: OFF). Set the outdoor service switch SW2-4 from ON to OFF.

- ⑧ Turn off the power supply (circuit breaker).

- \* If too much refrigerant has been added to the air conditioner system, the pressure may not drop to 0.5 kgf/cm². If this occurs, use a refrigerant collecting device to collect all of the refrigerant in the system, and then recharge the system with the correct amount of refrigerant after the indoor and outdoor units have been relocated.

⚠ Warning:

When pumping down the refrigerant, stop the compressor before disconnecting the refrigerant pipes. The compressor may burst and cause injury if any foreign substance, such as air, enters the system.

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DECLARAÇÃO DE CONFORMIDADE CE  
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EG-DEKLARATION OM ÖVERENSSTÄMMELSE

EC UYGUNLUK BEYANI  
CE-ERKLÄRING OM SAMSVAR  
EY-VAATIMUSTENMUKAISUUDEN VAKUUTUS

**MITSUBISHI ELECTRIC CORPORATION, SHIZUOKA WORKS**  
18-1, OSHIKA 3-CHOME, SURUGA-KU, SHIZUOKA-CITY 422-8528, JAPAN

hereby declares under its sole responsibility that the air conditioners and heat pumps described below for use in residential, commercial and light-industrial environments:  
erklärt hiermit auf seine alleinige Verantwortung, dass die Klimaanlagen und Wärmepumpen für das häusliche, kommerzielle und leicht-industrielle Umfeld wie unten beschrieben:  
déclare par la présente et sous sa propre responsabilité que les climatiseurs et les pompes à chaleur décrits ci-dessous, destinés à un usage dans des environnements résidentiels, commerciaux et d'industrie légère :  
verklaart hierbij onder eigen verantwoordelijkheid dat de voor residentiële, commerciële en licht-industriële omgevingen bestemde airconditioners en warmtepompen zoals onderstaand beschreven:  
por la presente declara bajo su única responsabilidad que los acondicionadores de aire y bombas de calor descritas a continuación para su uso en entornos residenciales, comerciales y de industria ligera:  
conferma con la presente, sotto la sua esclusiva responsabilità, che i condizionatori d'aria e le pompe di calore descritti di seguito e destinati all'utilizzo in ambienti residenziali, commerciali e semi-industriali:  
με το παρόν πιστοποιεί με αποκλειστική της ευθύνη ότι οι τα κλιματιστικά και οι αντίλεις θέρμανσης που περιγράφονται παρακάτω για χρήση σε οικιακό, επαγγελματικό και ελαφρά βιομηχανικά περιβάλλοντα:  
através da presente declara sob sua única responsabilidade que os aparelhos de ar condicionado e bombas de calor abaixo descritos para uso residencial, comercial e de indústria ligeira:  
erklærer hermed under eneansvar, at der herunder beskrevne airconditionanlæg og varmepumper til brug i privat boligbyggeri, erhvervsområder og inden for let industri:  
intygår härmed att luftkonditioneringarna och värmepumparna som beskrivs nedan för användning i bostäder, kommersiella miljöer och lätt industriella miljöer:  
ev. ticaret ve hafif sanayi ortamlarında kullanım amaçlı üretilen ve aşağıda açıklanan klima ve ısıtma pompalarıyla ilgili aşağıdaki hususları yalnızca kendi sorumluluğunda beyan eder:  
erklærer et fullständig ansvar för undernevnte klimaanlegg og varmepumper ved bruk i boliger, samt kommersielle og lettindustrielle miljøer:  
täten vakuuttaa täysin omilla vastuullaan, että seuraavassa kuvattavat asuinalueiden ympäristöihin ja kevyen teollisuuden ympäristöihin tarkoitettut ilmastointilaiteet ja lämpöpumput:

**MITSUBISHI ELECTRIC, PUMY-P112VKM\***  
**PUMY-P125VKM\***  
**PUMY-P140VKM\***  
\* : , , A, B, C, D, . . . Z

Note: Its serial number is on the nameplate of the product.  
Hinweis: Die Seriennummer befindet sich auf dem Kennschild des Produkts.  
Remarque : Le numéro de série de l'appareil se trouve sur la plaque du produit.  
Opmerking: het serienummer staat op het naamplatejt van het product.  
Nota: El numero de serie se encuentra en la placa que contiene el nombre del producto.  
Nota: il numero di serie si trova sulla targhetta del prodotto.  
Σημείωση: Ο σειριακός του αριθμός βρίσκεται στην πινακίδα ονόματος του προϊόντος.

Nota: o número de série encontra-se na placa que contém o nome do produto.  
Bemerk: Serienummeret står på produktets fabriksskilt.  
Obs: Serienumret finns på produktens namnplåt.  
Not: Seri numarası ürünün isim plakasında yer alır.  
Merk: Serienummeret befinner seg på navneplaten til produktet.  
Huomautus: Tuotteen sarjanumero on sen nimikilvessä.

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2006/42/EC: Machinery  
2004/108/EC: Electromagnetic Compatibility  
2011/65/EU: RoHS Directive

Our authorized representative in EU, who is authorized to compile the technical file, is as follows.  
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Onze geautoriseerde vertegenwoordiger in de EU, die gemachtigd is het technische bestand te compileren, is als volgt.  
Nuestro representante autorizado en la UE, que está autorizado para compilar el archivo técnico, es el siguiente.  
Il nostro rivenditore autorizzato nell'UE, responsabile della stesura della scheda tecnica, è il seguente.  
Ο εξουσιοδοτημένος αντιπρόσωπος μας στην ΕΕ, ο οποίος είναι εξουσιοδοτημένος να συντάξει τον τεχνικό φάκελο, είναι ο εξής.

O nosso representante autorizado na UE, que está autorizado para compilar o ficheiro técnico, é o seguinte:  
Vores autoriserede repræsentant i EU, som er autoriseret til udarbejdelse af den tekniske fil, er følgende.  
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Valtuutettu edustajamme EU:ssa, jolla on valtuudet laata tekninen tiedosto, on seuraava.

**MITSUBISHI ELECTRIC EUROPE, B.V.**  
HARMAN HOUSE, 1 GEORGE STREET, UXBRIDGE, MIDDLESEX UB8 1QQ, U.K.  
Yoji SAITO  
Product Marketing Director

**Toshihiko ENOMOTO**  
Manager, Quality Assurance Department

**Issued:** 2 December, 2013  
**JAPAN:**

EC DECLARATION OF CONFORMITY  
EG-KONFORMITÄTSERKLÄRUNG  
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verklaart hierbij onder eigen verantwoordelijkheid dat de voor commerciële en licht-industriële omgevingen bestemde airconditioners en warmtepompen zoals onderstaand beschreven:  
por la presente declara bajo su única responsabilidad que los acondicionadores de aire y bombas de calor descritas a continuación para su uso en entornos comerciales y de industria ligera:  
conferma con la presente, sotto la sua esclusiva responsabilità, che i condizionatori d'aria e le pompe di calore descritti di seguito e destinati all'utilizzo in ambienti commerciali e semi-industriali:  
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Nota: El número de serie se encuentra en la placa que contiene el nombre del producto.  
Nota: il numero di serie si trova sulla targhetta del prodotto.  
Σημείωση: Ο σειριακός του αριθμός βρίσκεται στην πινακίδα ονόματος του προϊόντος.

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**MITSUBISHI ELECTRIC EUROPE, B.V.**  
**HARMAN HOUSE, 1 GEORGE STREET, UXBRIDGE, MIDDLESEX UB8 1QQ, U.K.**  
Yoji SAITO  
Product Marketing Director

Issued:  
JAPAN:

2 December, 2013

**Toshihiko ENOMOTO**  
Manager, Quality Assurance Department

## <ENGLISH>

English is original. The other languages versions are translation of the original.

### ▲ CAUTION

- Refrigerant leakage may cause suffocation. Provide ventilation in accordance with EN378-1.
- Be sure to wrap insulation around the piping. Direct contact with the bare piping may result in burns or frostbite.
- Never put batteries in your mouth for any reason to avoid accidental ingestion.
- Battery ingestion may cause choking and/or poisoning.
- Install the unit on a rigid structure to prevent excessive operation sound or vibration.
- The A-weighted sound pressure level is below 70dB.
- This appliance is intended to be used by expert or trained users in shops, in light industry and on farms, or for commercial use by lay persons.

## <DEUTSCH>

Das Original ist in Englisch. Die anderen Sprachversionen sind vom Original übersetzt.

### ▲ VORSICHT

- Wenn Kältemittel austritt, kann dies zu Erstickungen führen. Sorgen Sie in Übereinstimmung mit EN378-1 für Durchlüftung.
- Die Leitungen müssen isoliert werden. Direkter Kontakt mit nicht isolierten Leitungen kann zu Verbrennungen oder Erfrierungen führen.
- Nehmen Sie niemals Batterien in den Mund, um ein versehentliches Verschlucken zu vermeiden.
- Durch das Verschlucken von Batterien kann es zu Erstickungen und/oder Vergiftungen kommen.
- Installieren Sie das Gerät auf einem stabilen Untergrund, um übermäßige Betriebsgeräusche oder -schwingungen zu vermeiden.
- Der A-gewichtete Schalldruckpegel ist niedriger als 70dB.
- Dieses Gerät ist vorgesehen für die Nutzung durch Fachleute oder geschultes Personal in Werkstätten, in der Leichtindustrie und in landwirtschaftlichen Betrieben oder für die kommerzielle Nutzung durch Laien.

## <FRANÇAIS>

L'anglais est l'original. Les versions fournies dans d'autres langues sont des traductions de l'original.

### ▲ PRECAUTION

- Une fuite de réfrigérant peut entraîner une asphyxie. Fournissez une ventilation adéquate en accord avec la norme EN378-1.
- Assurez-vous que la tuyauterie est enveloppée d'isolant. Un contact direct avec la tuyauterie nue peut entraîner des brûlures ou des engelures.
- Ne mettez jamais des piles dans la bouche pour quelque raison que ce soit pour éviter de les avaler par accident.
- Le fait d'ingérer des piles peut entraîner un étouffement et/ou un empoisonnement.
- Installez l'appareil sur une structure rigide pour prévenir un bruit de fonctionnement et une vibration excessifs.
- Le niveau de pression acoustique pondéré est en dessous de 70 dB.
- Cet appareil est conçu pour un utilisateur expert ou les utilisateurs formés en magasin, dans l'industrie légère et dans l'agriculture ou dans le commerce par le profane.

## <NEDERLANDS>

Het Engels is het origineel. De andere taalversies zijn vertalingen van het origineel.

### ▲ VOORZICHTIG

- Het lekken van koelvloeistof kan verstikking veroorzaken. Zorg voor ventilatie in overeenstemming met EN378-1.
- Isoleer de leidingen met isolatiemateriaal. Direct contact met de onbedekte leidingen kan leiden tot brandwonden van de huid.
- Stop nooit batterijen in uw mond om inslikking te voorkomen.
- Het inslikken van batterijen kan verstikking of vergiftiging veroorzaken.
- Installeer het apparaat op een stabiele structuur om overmatig lawaai of trillingen te voorkomen.
- Het niveau van de geluidsdruk ligt onder 70 dB(A).
- Dit apparaat is bedoeld voor gebruik door ervaren of opegeleide gebruikers in werkplaatsen, in de lichte industrie en op boerderijen, of voor commercieel gebruik door leken.

## <ESPAÑOL>

El idioma original del documento es el inglés. Las versiones en los demás idiomas son traducciones del original.

### ▲ CUIDADO

- Las pérdidas de refrigerante pueden causar asfixia. Se debe proporcionar la ventilación determinada en EN378-1.
- Asegúrese de colocar el aislante alrededor de las tuberías. El contacto directo con la tubería puede ocasionar quemaduras o congelación.
- Para evitar una ingestión accidental, no coloque las pilas en su boca bajo ningún concepto.
- La ingestión de las pilas puede causar asfixia y/o envenenamiento.
- Coloque la unidad en una estructura rígida para evitar que se produzcan sonidos o vibraciones excesivos debidos a su funcionamiento.
- El nivel de presión acústica ponderado A es inferior a 70 dB.
- Este aparato está destinado a su uso por parte de usuarios expertos o capacitados en talleres, industrias ligeras y granjas, o a su uso comercial por parte de personas no expertas.

## <ITALIANO>

Il testo originale è redatto in lingua Inglese. Le altre versioni linguistiche rappresentano traduzioni dell'originale.

### ▲ ATTENZIONE

- Le perdite di refrigerante possono causare asfissia. Prevedere una ventilazione adeguata in conformità con la norma EN378-1.
- Accertarsi di applicare materiale isolante intorno alle tubature. Il contatto diretto con le tubature non schermate può provocare ustioni o congelamento.
- Non introdurre in nessun caso le batterie in bocca onde evitare ingestioni accidentali.
- L'ingestione delle batterie può provocare soffocamento e/o avvelenamento.
- Installare l'unità su una struttura rigida in modo da evitare rumore o vibrazioni eccessivi durante il funzionamento.
- Il livello di pressione del suono ponderato A è inferiore a 70dB.
- Questa apparecchiatura è destinata all'utilizzo da parte di utenti esperti o addestrati in negozi, industria leggera o fattorie oppure a un uso commerciale da parte di persone non esperte.

## <ΕΛΛΗΝΙΚΑ>

Η γλώσσα του πρωτοτύπου είναι η αγγλική. Οι εκδόσεις άλλων γλωσσών είναι μεταφράσεις του πρωτοτύπου.

### ▲ ΠΡΟΣΟΧΗ

- Η διαρροή του ψυκτικού ενδέχεται να προκαλέσει ασφυξία. Φροντίστε για τον εξαερισμό σύμφωνα με το πρότυπο EN378-1.
- Φροντίστε να τυλίξετε με μονωτικό υλικό τη σωλήνωση. Η απευθείας επαφή με τη γυμνή σωλήνωση ενδέχεται να προκαλέσει εγκαύματα ή κρυοπαγήματα.
- Μη βάλετε ποτέ τη μπαταρία στη στοίβα σας για κανένα λόγο ώστε να απορύνετε την κατά λάθος κατάπαση τους.
- Η κατάπαση μπαταριών μπορεί να προκαλέσει πτνηγμό ή/και δηλητηρίαση.
- Εγκαταστήστε τη μάνδα σε σταθερή κατασκευή ώστε να απορύνετε την έντονη ήχο λειτουργίας ή τους κραδασμούς.
- Η A-σταθμισμένη στάθμη ηχητικής πίεσης είναι κάτω των 70dB.
- Η συσκευή αυτή προορίζεται για χρήση από έμπειρους ή εκπαιδευμένους χρήστες σε καταστήματα, στην ελαφριά βιομηχανία και σε αγροκτήματα, ή για εμπορική χρήση από άτομα τα οποία δεν είναι ειδικοί.

## <PORTUGUÊS>

O idioma original é o inglês. As versões em outros idiomas são traduções do idioma original.

### ▲ CUIDADO

- A fuga de refrigerante pode causar asfixia. Garanta a ventilação em conformidade com a norma EN378-1.
- Certifique-se de que envolve as tubagens com material de isolamento. O contacto directo com tubagens não isoladas pode resultar em queimaduras ou ulcerações provocadas pelo frio.
- Nunca coloque pilhas na boca, por nenhum motivo, para evitar a ingestão acidental.
- A ingestão de uma pilha pode causar obstrução das vias respiratórias e/ou envenenamento.
- Instale a unidade numa estrutura robusta, de forma a evitar ruídos ou vibrações excessivos durante o funcionamento.
- O nível de pressão sonora ponderado A é inferior a 70 dB.
- Este equipamento destina-se a ser utilizado por especialistas ou utilizadores com formação em lojas, na indústria leve e em quintas, ou para utilização comercial por leigos.

## <DANSK>

Engelsk er originalen. De andre sprogversioner er oversættelser af originalen.

### ▲ FORSIGTIG

- Lækage af kølemiddel kan forårsage kvælfning. Sørg for udluftning i overensstemmelse med EN378-1.
- Sørg for at pakke rørene ind i isolering. Direkte kontakt med ubeklædte rør kan forårsage forbrændinger eller forfrysninger.
- Batterier må under ingen omstændigheder tages i munden for at forhindre utilsigtet indtagelse.
- Indtagelse af batterier kan forårsage kvælfning og/eller forgiftning.
- Installér enheden på en fast struktur for at forhindre for høje driftslyde eller vibrationer.
- Det A-vægtede lydtryksniveau er under 70dB.
- Dette apparat er beregnet til at blive brugt af eksperter eller udlærte brugere i butikker, inden for let industri og på gårde eller til kommersiel anvendelse af lægmænd.

## <SVENSKA>

Engelska är originalspråket. De övriga språkversionerna är översättningar av originalet.

### ▲ FÖRSIKTIGHET

- Köldmedelsläckage kan leda till kvävning. Tillhandahåll ventilation i enlighet med EN378-1.
- Kom ihåg att linda isolering runt rören. Direktkontakt med bara rör kan leda till brännskador eller köldskador.
- Stopp aldrig batterier i munnen, de kan sväljas av missstag.
- Om ett batteri sväljs kan det leda till kvävning och/eller förgiftning.
- Monter enheten på ett städdigt underlag för att förhindra höga driftljud och vibrationer.
- Den A-vägda ljudtrycksnivån är under 70dB.
- Denna apparat är ämnad för användning av experter eller utbildade användare i affärer, inom lätt industri och på lantbruk, eller för kommersiell användning av lekmän.

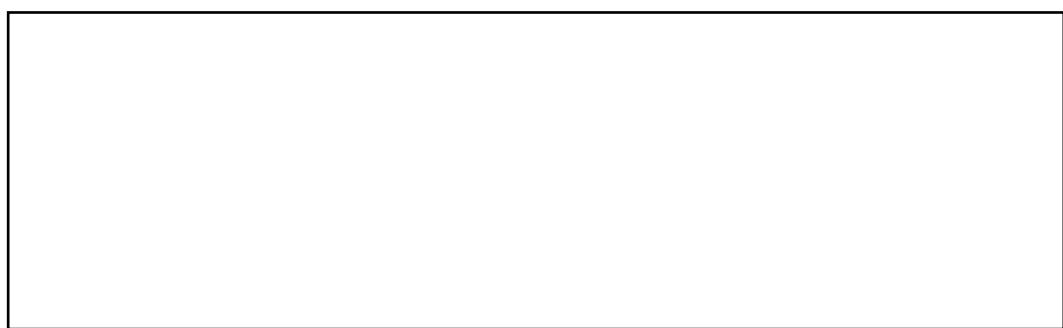
## <TÜRKÇE>

Aslı İngilizce'dir. Diğer dillerdeki sürümler aslinin çevirisidir.

### ▲ DİKKAT

- Soğutucu kaçığına neden olabilir. EN378-1 uyarınca uygun havalandırma sağlayın.
- Borulara etrafında yalıtılmış olduğundan emin olun. Borulara doğrudan çiplak eller dokunulması yanıklara veya soğuk isırıklarına neden olabilir.
- Kazara yutmamak için, pileri kesinlikle hiçbir amaçla ağızınızda tutmayın.
- Pillerin yutulmasına ve/veya zehirlenmeye yol açabilir.
- Aşırı çalışma seslerini veya titresimi önlemek için, üniteyi sağlam bir yapı üzerine monte edin.
- A ağırlıklı ses gücü seviyesi 70dB'nın altındadır.
- Bu cihaz atölyelerde, hafif endüstriyel tesislerde ve çiftliklerde uzman veya eğitimli kullanıcılar tarafından kullanılmak üzere veya normal kullanıcılar tarafından ticari kullanım için tasarlanmıştır.

Please be sure to put the contact address/telephone number on  
this manual before handing it to the customer.



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