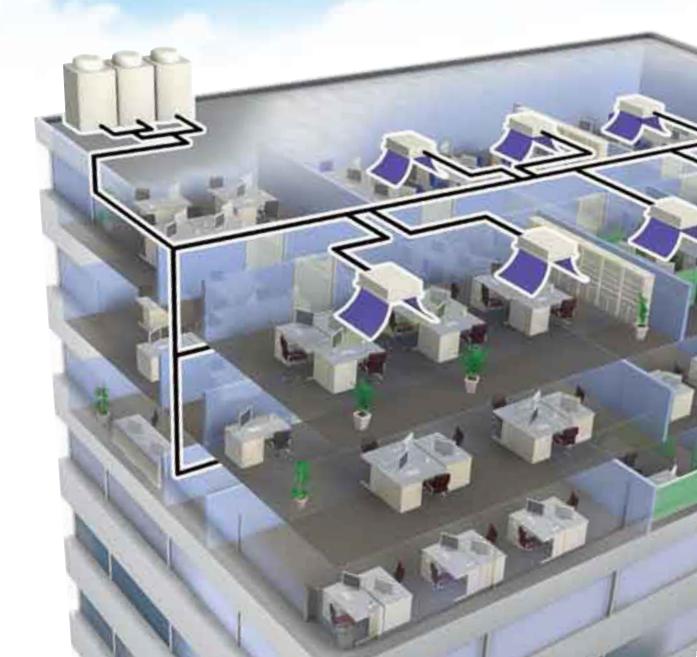
Changes for the Better



# **REPLACE MULTI**



# **MITSUBISHI ELECTRIC**

### **Conscious of the environment**

Mitsubishi Electric, as a world leading manufacturer, we acknowledge that in the recent years, with the acceleration of global warming, the need to be more energy conscious and environmentally responsible has become increasingly important to us all.

# Aware of market R22 phase out movement

"From 1 January 2010, the use of virgin

hydrochlorofluorocarbons shall be prohibited in the maintenance and servicing of refrigeration and air-conditioning equipment existing at that date; all hydrochlorofluorocarbons shall be prohibited from 1 January 2015."

-Excerpt from REGULATION (EC) No 2037/2000 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 29 June 2000 on substances that deplete the ozone layer

As the regulation states, virgin R22 refrigerant within the European countries are banned. Mitsubishi Electric recognize this as an important action to reduce potential damage of our ozone layer from use of HCFCs.

# Understand the fiscal situation

On the other hand, we are also aware of the fiscally conservative situation the market is facing; budgets cuts on capital investment. Amid the situation, owners of R22 system will need to make a decision to replace their air-conditioning system.

# REPLACE MULTI

All these concerns are taken into consideration with Mitsubishi Electric's new Replace Multi system. Since 2001 in Japanese market and from 2004 in overseas market, Mitsubishi Electric has taken a lead in introducing the replacement technology. As a solution to meet and exceed demands placed on today's market, we are proud to introduce our advanced Replace Multi system. Replace Multi is designed to simply replace the existing R22 / R407C VRF equipment. With a unique technology, reusing of existing refrigerant pipework on R22 VRF system, and charging correct volume of new refrigerant is easily possible without any use of special kit.

# Introduction to REPLACE MULTI series

Replace Multi

Technology

Mineral oil collection flow

Other features

Case study

Outdoor unit lineup

Piping length

Indoor unit lineup

Specification

(2)

# Replace Multi

Mitsubishi Electric's Replace Multi, with three outstanding features to Reuse, Replace, and Renewal, presents a new solution to the market when replacing air conditioners. Instead of completely replacing all the units and piping in the system, the launch of Mitsubishi Electric's Replace Multi enables a new option to reuse the existing components in a system.

This relieves owners from constraints they had to consider when replacement of air conditioners takes place; for example, new piping, tearing walls, and business closing during construction.

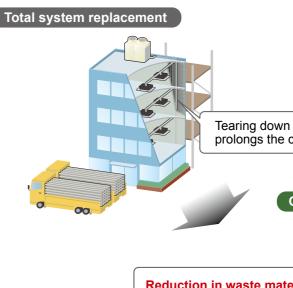
# Three main features of Replace Multi

...... equipment

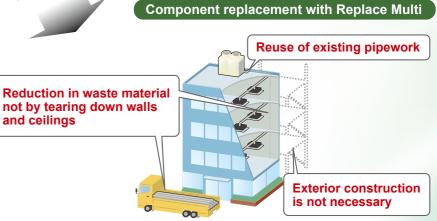
Replace Multi is equipped with a special technology which allows replacement of R22/R407C VRF system to a R410A system reusing the existing equipment. Not only are pipes, but also power supply, wiring, breaker, transmission line, and wiring for controller are not wasted. There is even a possibility to reuse existing indoor units, or replacing other manufacturers' VRF products depending on installation conditions and unit models.

# Breaker Reuseability

NOTE : Reusable items depend on system condition and existing infrastructure. \*Reusable indoor units depend on the model. For details, please contact your local sales office.



not by tearing down walls and ceilings



Reuse

Reusing previously installed equipments

> -less resource -less waste

# Replace Short and quick

replacement -shorter time -less cost

# Renewal

Renew systems for greater performance -high energy efficiency -wider range and possibility



Tearing down walls and ceilings prolongs the construction period

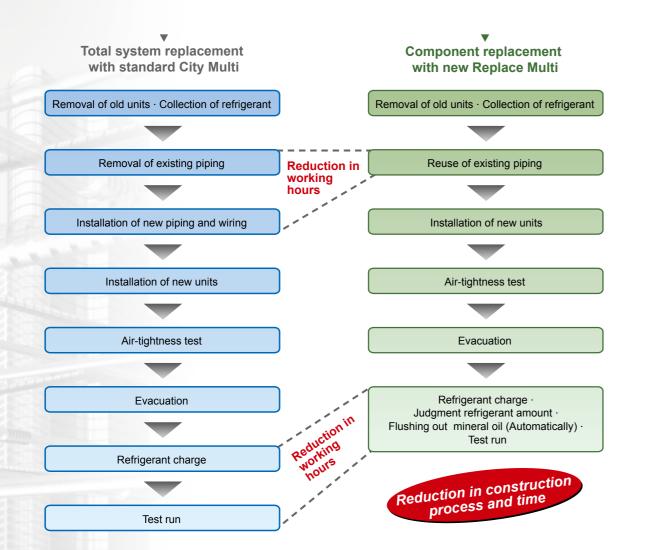
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## Time

Short and quick construction process and time Compared to the installation process and time to install a complete new system, Replace Multi offers shorter and quicker installation.

The key cause of this is because with Replace Multi, without any use of special kit, existing piping can be reused and works at rooftop or walls for new piping are not required. This results in reduced installation time and system downtime which is an attractive factor to minimize the effect on business working hours.



### Cost

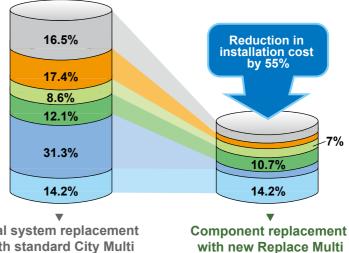
Low renewal cost (estimation)

Reduction in waste and time also results in minimized construction work cost by approximately 55% compared to the conventional total system replacement. (Estimated based on installation in Japan)

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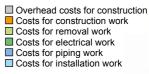
The major cutback achieved here is the pipe work costs by reusing existing piping which generally involves demolitions of exterior and interior walls, and rooftops. Moreover, theses feature add up to not only less labor, materials, lower operating costs, but also reduce costs for

waste disposal.



Total system replacement with standard City Multi

\*Estimation based on installation in Japan



## **Replacement example**

Replace Multi has an extensive lineup and offer higher performance that can be adapted to any demand and requirements in a building. Whether its performance, expansion of the system, or energy efficiency that needs to be considered, Replace Multi can meet all these demands. It can provide comfortable cooling and heating all year around with a reduction in power consumption compared to a R22 system 10 years ago.

### Example Our conventional 30HP R22 system (PUHY-750YSMF-B) 30HP R22 system (PUHY-750YSMF-B) Rated power consumption 32.37 kW (50Hz) Indoor unit : P63 x 12 units 32.41 kW (60Hz) •••• Demand to reduce the power consumption 30HP Replace Multi (PUHY-RP750YSJM-A) Energy saving Reduce the rated power consumption without Indoor unit : P63 x 12 units changing the capacity as the previously installed system Rated power consumption 26.92 kW (50Hz) 26.96 kW (60Hz) --> • Demand to improve performance 34HP Replace Multi (PUHY-RP850YSJM-A) Upgrading outdoor unit to a larger capacity Improve performance to Indoor unit : P71 x 12 units deal with the increased heat load due to more people or Rated power consumption 29.89 kW (50Hz) 29.94 kW (60Hz) increase number of computers or printers in use Demand to expand system 34HP Replace Multi (PUHY-RP850YSJM-A) Addition of two units Upgrading outdoor unit to a larger capacity and increasing the connecting Indoor unit : P71 x 14 units number of indoor units Expand system to deal with Rated power consumption 29.99 kW (50Hz) 30.04 kW (60Hz) the adding new rooms or

change in partition walls

# 5 steps to Replace Multi

Installing Replace Multi can be simply done in 5 steps.

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### STEP1:

Locate existig pipework and collect R22 with a refrigerant recovery machine for safe disposal.





Remove existing outdoor and indoor units to install new outdoor and indoor units. Indoor units that are compatible with R22/R407/R410A refrigerant does not require replacement and can be reused. For details, please contact your local sales office.

### STEP3:

Air tightness and evacuation. Conduct leak/pressure tests, evacuation and charging with R410A. Charge adequate amount of refrigerant automatically.

### STEP4 :

Run system in cleaning mode (cooling or heating\*) to automatically flush out mineral oil from pipework with Mitsubishi Electric's unique flushing operation. (45~120 minutes) \*Only cooling operation with R2 series

### STEP5: After completing the cleaning mode, restart system in test run.

(8)





## Lineup comparison

Replace Multi lineup varies from 8HP to 36HP in Heat Pump series, and 8HP to 12HP in Heat Recovery series. The lineup offers flexibility to adapt to a broader range of applications.

	HP	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36
Unit 10	Heat Pump	•	•			•		•		•	•	•	•			
years ago*	Heat Recovery	•	ullet													
Replace	Heat Pump	•	•	•		•	•		•		•		•	•	•	•
Multi	Heat Recovery	•														

\*R22 system PUHY-Y(S)MF-B model.

# **High Efficiency**

By installing energy efficient Replace Multi, it is possible to benefit from around 40% greater COP (Coefficient of Performance) compared to the R22 system 10 years ago.

Comparison of COP in cooling/heating average

	Heat	Pump	Heat R	ecovery
	8 HP	10 HP	8 HP	10 HP
Unit 10 years ago*	2.87	2.84	2.87	2.84
Replace Multi	4.16	3.70	4.29	3.96
Comparison	145%	130%	149%	139%

I Init · k\//

\*R22 system PUHY-YMF-B model.

# Low sound pressure level

Replace Multi managed to achieve not only higher performance but also lower sound pressure levels which is an important advantage compared with the R22 systems 10 years ago.

Comparison of sound pressure level

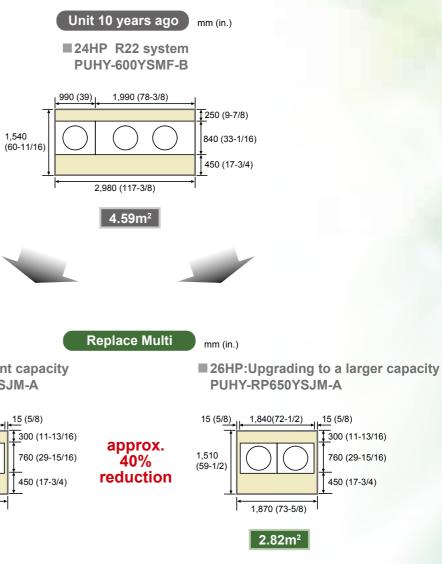
	Heat	Pump	Heat R	ecovery
	8 HP	10 HP	8 HP	10 HP
Unit 10 years ago*	57	58	57	58
Replace Multi	56	57	56	57

\*R22 system PUHY-YMF-B model.

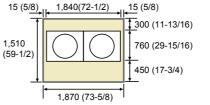
Spa	ace
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Small installation space

Outdoor unit installation space is reduced by approximately 40% compared to the space required with R22 unit 10 years ago. This is possible both when installing a unit with equivalent capacity or even when upgrading units to a larger capacity.









(10)

# Technology

Mineral oil collection

# Only with **MITSUBISHI ELECTRIC**

At the core of the new innovative Replace Multi technology to reuse existing piping is the mineral oil collection to clean out the minerals in previously installed pipe work.

Mineral oil collection with Mitsubishi Electric's unique flushing operation is carried out after the new refrigerant is charged. With this advance technology, the cleaning process is completed quickly, thoroughly and automatically to keep the air environment comfortable.



UTOMATIC ··· Quick and automatic mineral oil collection with simple step

OMFORT ·····> Comfort not interrupted during the process

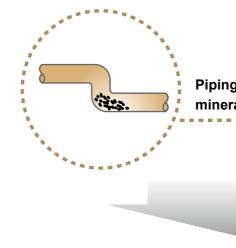
driven by the Montreal Protocol.

R410A is a binary blend of hydrofluorocarbon or HFC compounds with ZERO ozone depleting potential. R410A is a more energy efficient refrigerant than R22 offering a greater heat transfer, which is one of the key elements to stop global warming.

# Why mineral oil collection is required.

R22

R410A



**Refrigerant piping used for R22** requires treatment before it is reused.

If the mineral oil in new refrigerant R410A refrigerant and R22 refrigerant are mixed, there is a possibility of sludge due to deterioration. When this occurs, mineral oil may not dissolve in the R410A refrigerant and lead to problems in compressor and LEV clogging.

R22 is a single hydrochlorofluorocarbon or HCFC compound known to have ozone depleting potential. R22 has been widely used in Air-Conditioning and Refrigeration equipment; however, virgin R22 refrigerant within the European countries are banned under European legislation

Piping used with R22 refrigerant has mineral oil attached to its surface.

> Mineral oil in the piping must be removed or a new piping needs to be installed.

> > (12)

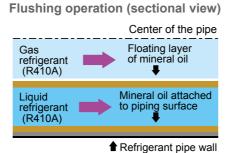


### Facts

Quick and automatic mineral oil collection	Mineral oil can be collected in approximately 45~120 minutes. Y series Max.120 minutes(cooling) / Max.140 minutes(heating) R2 series Max.120 minutes(cooling)	
Density of R410A refrigerant	R410A refrigerant < R22 refrigerant R410A gas refrigerant < mineral oil < R410A liquid refrigerant	
Speed	R410A liquid refrigerant < R410A gas refrigerant	

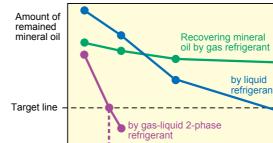
# **Principle of mineral oil collection**

Mineral oil in R22 system is not soluble to the R410 refrigerant. When R410A two phase refrigerant flows through a pipework, shear force among the mineral oil and R410A refrigerant pushes out and strip off from the mineral oil attached to the piping surface. The mineral oil floats on the surface between gas and liquid refrigerant.



The amount of time required for mineral oil collection differs by the condition of refrigerant. The most effective and quickest result can be expected when 2 phase refrigerant is used.

Mineral oil collection speed comparison by refrigerant type



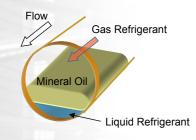
This mineral oil collection with 2 phase refrigerant is a patented technology of Mitsubishi Electric and was awarded by the Japanese Institute and Innovation in 2007.

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## Automatic refrigerant charge

Amount of refrigerant required for the system is automatically determined and charged after the mineral oil collection is completed.

### **Flushing operation**



If the refrigerant is 2 phase, liquid refrigerant speed is accelerated by the gas refrigerant flowing at high-speed in the center part of the pipeworks. With this acceleration, the mineral oil floating at the surface of liquid refrigerant also increases its speed and mineral oil collection can be finished smoothly and quickly in the existing refrigerant piping.



Automatically performed by just setting the dip switch, mineral oil collection can even be performed without turning off the air conditioners. Therefore, it can maintain a comfortable indoor air environment, cooling or heating operation with Y series outdoor unit, and cooling operation with R2 series. \*Only cooling operation with R2 series

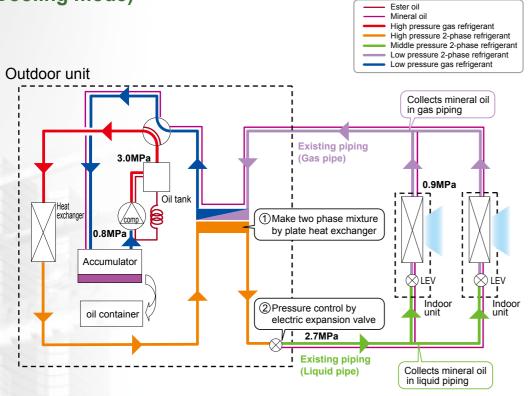


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# Mineral oil collection flow

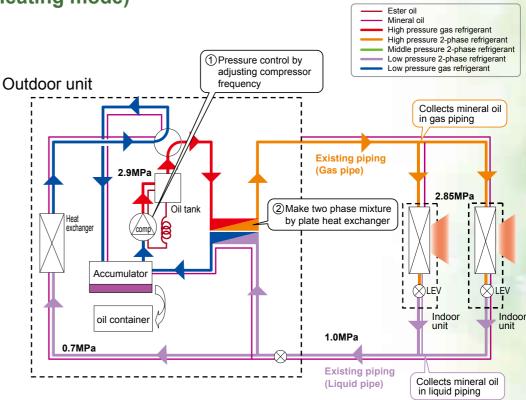
The following shows an overview of the mineral oil collection flow along with the refrigerant flow. During mineral oil collection, with Heat Pump outdoor unit, cooling or heating operation is available, and with Heat Recovery outdoor unit, only cooling operation is available. Mineral oil in the existing piping is collected along with the new refrigerant flow. At the end of each flow, the refrigerant returns to outdoor unit with mineral oil which is collected in an accumulator and automatically removed to an oil container in the outdoor unit.

## Heat pump Y series outdoor unit (Cooling mode)



First, high pressure gas from the compressor is condensed to 2-phase refrigerant by plate heat exchanger (1) and reduces its pressure to middle pressure 2-phase refrigerant by a LEV(2). It allows 2-phase refrigerant to flow in the existing R22/R407C piping. This 2-phase refrigerant (liquid refrigerant speed is accelerated by gas refrigerant) accelerates to peel off mineral oil in the existing liquid pipe. Then, middle pressure 2-phase refrigerant reduces its pressure to low pressure 2-phase refrigerant by an indoor unit LEV to collect mineral oil in the existing gas pipe. Lastly, the refrigerant returns to outdoor unit with mineral oil and heat exchanges to become low pressure gas refrigerant through heat exchanger. Mineral oil in gas refrigerant is separated at accumulator and only gas refrigerant returns to compressor. Mineral oil collected in accumulator is automatically removed to oil container in the outdoor unit.

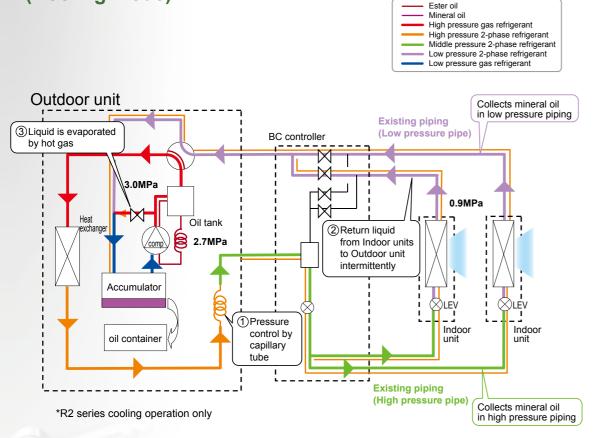
# Heat pump Y series outdoor unit (Heating mode)



First, high pressure gas refrigerant heat exchanges at the outdoor unit plate heat exchanger to become high pressure 2-phase refrigerant(2). By regulating compressor frequency(1), pressure of this 2-phase refrigerant is adjusted within the level that the EXISITING R22/R407C piping can stand (R22/R407C design pressure). This 2-phase refrigerant (liquid refrigerant speed is accelerated by gas refrigerant) accelerates to peel off mineral oil in the existing gas pipe. Then, refrigerant flowing out from indoor unit becomes low pressure 2-phase refrigerant by indoor unit LEV. This 2- phase refrigerant collects mineral oil in existing liquid pipe.

Lastly, the refrigerant returns to outdoor unit with mineral oil distributing to plate heat exchanger and outdoor heat exchanger. Mineral oil in gas refrigerant is separated at accumulator and only gas refrigerant returns to compressor. Mineral oil collected in accumulator is automatically removed to oil container in the outdoor unit.

## Heat pump R2 series outdoor unit (Cooling mode)



First, high pressure gas from the compressor is condensed to 2-phase refrigerant and reduces its pressure to middle pressure 2-phase refrigerant by an outdoor unit capillary tube 1. It allows middle pressure 2-phase refrigerant to flow in the existing R22/R407C piping via BC controller. Within certain operating pressure, this 2-phase refrigerant (liquid refrigerant speed is accelerated by gas refrigerant) accelerates to peel off the mineral oil in the existing high pressure pipe.

Then, middle pressure 2-phase refrigerant reduces its pressure to low pressure 2-phase refrigerant by indoor unit LEV. The 2-phase refrigerant is not completely gasified by controlling LEV at indoor unit. 2-phase refrigerant flows out to collect mineral oil in the low pressure pipe(2).

Lastly, the refrigerant returns to outdoor unit with mineral oil exchanges heat to become low pressure gas refrigerant and reaches accumulator after evaporated by hot gas(3). Mineral oil in gas refrigerant is separated at accumulator and only gas refrigerant returns to compressor. Mineral oil collected in accumulator is automatically removed to oil container in the outdoor unit.

# Other features **Reliable and Long Product Life Cycle**



# **Backup Function**

(16HP~36HP models) The combined modular Y series design ensures an exceptionally high level of reliability by utilizing a new backup function, which can be easily operated from an indoor unit remote controller in the unlikely case of a malfunction.

## **30, 60Pa High Static Pressure**

Both Y and R2 series correspond to high static pressure of 30Pa and 60Pa, ideal and flexible for wide range of application.

# High heating performance at low ambient temperature

At default setting, high heating capacity at low ambient temperature is available.

Note: COP decreases at low ambient temperature. Depending on customer requirement, COP preference mode is available by setting a DIP switch.

# Cooling operation set temperature of 14°C

For applications requiring low setting temperature, cooling operation down to 14°C is available by selecting a dip switch on the unit. Note: This function is available on PEFY/ PFFY series (excluding PEFY-P VMH-E-F, PFFY-P VKM) and PLFY-P VLMD.



## **Rotation Function**

(16HP~36HP models) Running outdoor units alternatively with 'Rotation Function', the system is able to ensure an optimum product life cycle for both of its component units.

# Case Study



### The Challenge

Located at the foot of one of the historical temples (Kimiidera temple) in Wakayama, Japan, Kimiidera Garden Hotel Hayashi is a 120-year-old traditional hotel that can accommodate up to 350 people. The hotel has been seeking an advanced air conditioning system to offer the guests complete comfort; however, few hotels can afford a complete shut down while renewal construction is carried out. Kimiidera Garden Hotel Hayashi was not an exception. The hotel needed to stay open and air conditioners to continue operation throughout the whole renewal period.

### **The Solution**

Other manufacturer's air conditioning systems had been previously installed. This was not a problem because Mitsubishi Electric's Replace Multi can also replace other manufactures' system by utilizing the existing piping and keeping the distracting construction noise to a minimum. What's more, the hotel owner did not have to worry about business closing because operation of air conditioners is not interrupted throughout the construction work. The system was gradually renewed by refrigerant systems to keep the effect on the guests to a minimum, and it took three months in total to complete the work.





### The Challenge

"James" is one of a famous car equipment store for automobile accessories and maintenance in Japan opening stores all around the country. In a store located in Hamamatsu City, Shizuoka prefecture, gas-driven air conditioning system had been installed for ten years. The system was old, required frequent maintenance and was giving trouble to the store owner. One summer, half of the system had a break down which greatly affected the customers and especially employees working in the car inspection pit where heat from maintenance tools and equipment is generated.

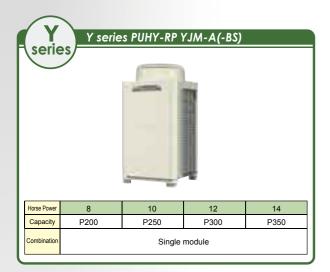
### The Solution

To improve customer satisfaction and working environment without any affect on business itself, Mitsubishi Electric Replace Multi system was chosen. Renewal work was carried out only on shop holiday, and replacements of outdoor units were quickly completed in a day not affecting the opening hours of the store. With the replacement of air conditioning units, not only were customer satisfaction and working environment were improved, but maintenance cost has been reduced. In addition, to improve running costs, a centralized controller G-50A was newly installed to efficiently control the system and air filter cleaning is carried out once a month.

(20)

1 x Ceiling concealed unit 17 x Ceiling cassette unit (Total 21 indoor units)

# Outdoor unit lineup



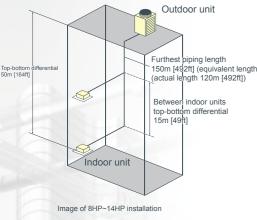


Maximum meters [Feet]

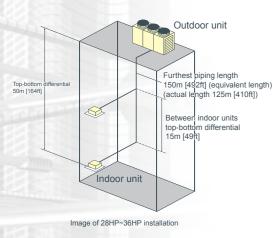


# Piping length

### PUHY-RP200-550Y(S)JM-A



### PUHY-RP600-900YSJM-A



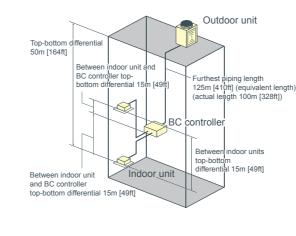
gth)	Total length Maximum allowable length Farthest indoor from first branch * Replace Multi can combine an existing system if the length difference of farth from first branch is no larger than 40m	g multiple est indoor	150 [492] U U U U U U U U U U U U U U U U U U U
	Vertical differentials betwe	en units	Maximum meters [Feet]
	Indoor/outdoor (outdoor higher) Indoor/outdoor (outdoor lower) Indoor/indoor Outdoor/outdoor* * For models PUHY-RP400~RP550YSJ	50 [164] 40 [131] 15 [49] 0.1 [0.3] <sup>IM-A</sup>	

Refrigerant Piping Lengths

	Refrigerant Piping Lengths	s Maximum meters [Feet]
	Total length Maximum allowable length	250 [820] 100 [328] equivalent 125 [410]
1)	Farthest indoor from first branch * Replace Multi can combine an existin system if the length difference of farth from first branch is no larger than 40n	ng multiple OU OU hest indoor
	Vertical differentials betwee	een units Maximum meters [Feet]

Indoor/outdoor (outdoor higher)	50 [164]	
Indoor/outdoor (outdoor lower)	40 [131]	
Indoor/indoor	15 [49]	
Outdoor/outdoor*	0.1 [0.3]	
* For models PUHY-RP600~RP900YSJM-A		

### PURY-RP200-300YJM-A



Total length Maximum allowable length

Indoor/indoor outdoor unit capacity

serie	R2 series PURY-RP YJM-A(-BS)							
Horse Power 8 10 12								
Capacity	P200	P250	P300					
Combination	. 200	P200 P250 P300 Single module						

### Refrigerant Piping Lengths

Maximum meters [Feet]

(22)

220 [721] 100 (90) [328 (295)]\* equivalent 125 (115) [410 (377)] \* 30 [98]

Farthest indoor from BC controller \* Values in ( ) is applied when indoor total capacity exceeds 130% of outdoor unit capacity

### Vertical differentials between units Maximum meters [Feet]

Indoor/outdoor (outdoor higher) 50 [164] Indoor/outdoor (outdoor lower) 40 [131] Indoor/BC controller (single/main) 15 (10) [49 (32)]\* \* Maximum length between single/main BC controller and indoor is dependent upon the vertical differential between the single/main BC

controller and the indoor unit.

15 (10) [49 (32)]\* Main BC Controller/Sub BC Controller 15 (10) [49 (32)]\* \* Values in ( ) is applied when indoor total capacity exceeds 130% of

# Indoor unit lineup

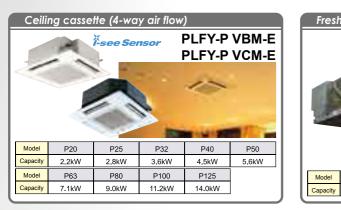
Standard CITY MULTI indoor units can be connected to Replace Multi. CITY MULTI selection of indoor units provide a wide range of indoor units to meet the requirements of all room types. Units are available in Ceiling Cassette, Ceiling Concealed Ducted, Ceiling Suspended, and Wall Mounted & Floor mounted versions.

Fresh Air Intake

P80

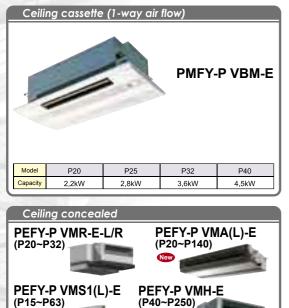
9.0kW

Model



### Ceiling cassette (2-way air flow)

PLFY-P VLMD-E								
Model	P20	P25	P32	P40	P50			
Capacity	2.2kW	2.8kW	3.6kW	4.5kW	5.6kW			
Model	P63	P80	P100	P125				
Capacity	7.1kW	9.0kW	11.2kW	14.0kW	]			



Model P15 P20 P25 P32 P40 P50 P63

Capacity 1.7kW 2.2kW 2.8kW 3.6kW 4.5kW 5.6kW 7.1kW

Model P71 P80 P100 P125 P140 P200 P250

Capacity 8.0kW 9.0kW 11.2kW 14.0kW 16.0kW 22.4kW 28.0kW

Ceiling suspended							
		1	PCFY-	P VKM-E			
Model	P40	P63	P100	P125			
Capacity	4.5kW	7.1kW	11.2kW	14.0kW			

P140

16.0kW

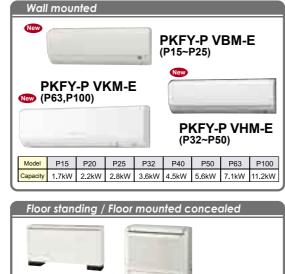
P200

22.4kW

PEFY-P VMH-E-F

P250

28.0kW





# Specification

Model			PUHY-RP200YJM-A(-BS)	PUHY-RP250YJM-A(-BS)	PUHY-RP300YJM-A(-BS)	PUHY-RP350YJM-A(-BS)	
Power source	1			· · · · ·	-400-415V 50/60Hz		
Cooling capao		kW	22.4	28.0	33.5	40.0	
(Nominal)		kcal / h	19.300	24,100	28,800	34.400	
(		BTU / h	76,400	95,500	114.300	136.500	
	Power input	kW	5.68	8.28	9.37	12.28	
	Current input		9.5-9.1-8.7	13.9-13.2-12.7	15.8-15.0-14.4	20.7-19.6-18.9	
	COP	kW/kW	3.94	3.38	3.57	3.25	
Temp. range	Indoor	W.B.	15.0~24.0°C (59~75°F)	15.0~24.0°C (59~75°F)	15.0~24.0°C (59~75°F)	15.0~24.0°C (59~75°F)	
of cooling	Outdoor	D.B.	-5.0~43.0°C (23~109°F)	-5.0~43.0°C (23~109°F)	-5.0~43.0°C (23~109°F)	-5.0~43.0°C (23~109°F)	
Heating capa		kW	25.0	31.5	37.5	45.0	
(Nominal)		kcal / h	21,500	27,100	32,300	38,700	
(		BTU / h	85.300	107.500	128.000	153.500	
	Power input	kW	5.69	7.83	9.86	13.12	
	Current input		9.6-9.1-8.7	13.2-12.5-12.1	16.6-15.8-15.2	22.1-21.0-20.2	
	COP	kW/kW	4.39	4.02	3.80	3.42	
Temp. range	Indoor	D.B.	15.0~27.0°C (59~81°F)	15.0~27.0°C (59~81°F)	15.0~27.0°C (59~81°F)	15.0~27.0°C (59~81°F)	
of heating	Outdoor	W.B.	-20.0~15.5°C (-4~60°F)	-20.0~15.5°C (-4~60°F)	-20.0~15.5°C (-4~60°F)	-20.0~15.5°C (-4~60°F)	
Indoor unit	Total capacity	IVV.D.	-20.0 * 13.3 C (-4 *00 T )	50~130 % of out	1 /	-20.0 * 13.3 C (-4 * 00 T )	
connectable	Model / Quant	ity	P15~P250 / 1~17	P15~P250 / 1~21	P15~P250 / 1~26	P15~P250 / 1~30	
Sound pressu	1		11312307117	11312307121	113 1 2307 1 20	11012007100	
	anechoic room)	dB <a></a>	56	57	59	60	
Refrigerant	Liquid pipe	mm(in.)	12.7 (1/2) Brazed	12.7 (1/2) Brazed	12.7 (1/2) Brazed	15.88 (5/8) Brazed	
piping diameter	<u> </u>	mm(in.)	28.58 (1-1/8) Brazed	28.58 (1-1/8) Brazed	28.58 (1-1/8) Brazed	34.93 (1-3/8) Brazed	
	Type x Quanti		20.30 (1-1/6) Blazed		r fan x 1	34.95 (1-5/6) Biazeu	
FAIN 3		m³ / min	185	185	185	185	
	Air flow rate	L/s	3.083	3,083	3,083	3,083	
	All now rate	cfm	6.532	6.532	6.532	6.532	
	Control, Driving m		0,332		ect-driven by motor	0,002	
	Motor output		0.92 x 1	0.92 x 1	0.92 x 1	0.92 x 1	
	External static		0.92 X 1 0 Pa (0 mmH <sub>2</sub> O)	0.92 X 1 0 Pa (0 mmH <sub>2</sub> O)	0.92 X 1 0 Pa (0 mmH <sub>2</sub> O)	0.92 X 1 0 Pa (0 mmH <sub>2</sub> O)	
Comprosoor			0 Pa (0 mmH2O)	· · · · ·	· · · · /	0 Pa (0 mmH2O)	
Compressor	Type x Quanti Manufacture	ty	Inverter scroll hermetic compressor AC&R Works. MITSUBISHI ELECTRIC CORPORATION				
			la varta a	Inverter		Inventor	
	Starting metho	1	Inverter		Inverter	Inverter	
	Motor output Case heater	kW	4.8	6.8	8.2	9.9	
	Lubricant	KVV	0.035 (240V)	0.045 (240V) MEL32	0.045 (240V) MEL32	0.045 (240V) MEL32	
	Lubricant		MEL32				
External finish	ı		Pre-coated galvanized steel sheets (+powder coating for -BS type) <munsell 1="" 5y="" 8="" or="" similar=""></munsell>				
			4 740/4 050			4 740/4 050 (Ib t la) 000 700	
External dime	nsion HxWxD	mm		1,710(1,650 without legs) x 920 x 760			
<u> </u>		in.		67-3/8 (65 without legs) x 36-1/4 x 29-15/16			
Protection	High pressure p		High pressure sensor, High pressure switch at 4.15,3.3MPa (601,479 psi)				
devices	Inverter circuit (CO	MP. / FAN)		Over-heat protection, (	1		
	Compressor			Over-heat			
	Fan motor			Therma			
Refrigerant	Type x origina	I charge	R410A x 6.5kg (15lbs)	R410A x 9.0kg (20lbs)	R410A x 9.0kg (20lbs)	R410A x 9.0kg (20lbs)	
	Control		000/777		HIC circuit		
Net weight		kg(lbs)	230(508)	255 (563)	255 (563)	255 (563)	
Heat exchang					s fin & copper tube		
Optional parts	3			Header: CMY-Y	104/108/1010-G		

Remarks:

~ Details on foundation work, duct work, insulation work, electrical wiring, power source switch and other items shall be referred to the Installation Manual.

<sup>~</sup> Due to continuing improvement, above specifications may be subject to change without notice. ~ Our company is unable to guarantee reliability of pre-existing pipes and pre-existing cables.

Notes:

1.Nominal cooling conditions (subject to JIS B8615-1) Indoor : 27°CDB/19°CWB (81°FDB/66°FWB), Outdoor : 35°CDB (95°FDB)

Pipe length : 7.5m (24-9/16ft.), Level difference : 0m (0ft.)

2.Nominal heating conditions (subject to JIS B8615-1)

Indoor : 20°CDB(68°FDB), Outdoor : 7°CDB/6°CWB (45°FDB/43°FWB)

Pipe length : 7.5m (24-9/16ft.), Level difference : 0m (0ft.) 3.External static pressure option is available (30Pa, 60Pa / 3.1mmH2O, 6.1mmH2O).

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Unit converter
kcal =kW × 860 BTU / h =kW × 3,412 cfm =m <sup>3</sup> / min × 35.31 lb =kg / 0.4536
* The specification data is subject to rounding variation.

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Model			PUHY-RP400	YSJM-A (-BS)	PUHY-RP450	YSJM-A (-BS)		
Power source	)				-400-415V 50/60Hz			
Cooling capad	Cooling capacity *1 kW (Nominal) *1 kcal / h		45		50.0			
(Nominal)			38,	700	43,000			
*1 BTU / h Power input kW		153,		170,600				
		11.	87	14	.40			
	Current input A		20.0-19	.0-18.3	24.3-23	3.0-22.2		
	COP	kW/kW	3.79		3.	47		
Temp. range	Indoor	W.B.	15.0~24.0°0	C (59~75°F)	15.0~24.0°	C (59~75°F)		
of cooling	Outdoor	D.B.	-5.0~43.0°C	(23~109°F)	-5.0~43.0°C	; (23~109°F)		
Heating capac	city *2	kW	50	.0	56	3.0		
(Nominal)	*2	kcal / h	43,	000	48,	200		
	*2	BTU / h	170,	600	191	,100		
	Power input	kW	11.	38	13	.42		
	Current input		19.2-18			1.5-20.7		
	COP	kW/kW	4.3			17		
Temp. range	Indoor	D.B.	15.0~27.0°C		15.0~27.0°			
of heating	Outdoor	W.B.	-20.0~15.5°			C (-4~60°F)		
Indoor unit	Total capacity		D.(5, D.)		door unit capacity			
	Model / Quan	tity	P15~P25	00/1~32	P15~P2	50 / 1~32		
Sound pressu		dB <a></a>	5	9	59	9.5		
`	d in anechoic room)		45.00 /5/	N Deeme d	45.00 /5/	0) Dramad		
Refrigerant	Liquid pipe	mm(in.)	15.88 (5/8	8) Brazed /8) Brazed	15.88 (5/8) Brazed 34.93 (1-3/8) Brazed PUHY-RP200YJM-A(-BS) PUHY-RP250YJM-A(-BS			
piping diameter Set Model	Gas pipe	11111(111.)						
	Type x Quant	ity .		. ,	er fan x 1			
		m³ / min	185	185	185	185		
	Air flow rate	L/s	3,083	3,083	3,083	3,083		
	All now rate	cfm	6,532	6,532	6,532	6,532		
	Control, Driving mechanism		Inverter-control, Direct-driven by motor					
	Motor output kW		0.92 x 1	0.92 x 1	0.92 x 1	0.92 x 1		
	External statio		0 Pa (0 mmH <sub>2</sub> O)	0 Pa (0 mmH <sub>2</sub> O)	0 Pa (0 mmH <sub>2</sub> O)	0 Pa (0 mmH <sub>2</sub> O)		
Compressor	Type x Quant	ity		Inverter scroll her	metic compressor			
	Manufacture			AC&R Works, MITSUBISHI	ELECTRIC CORPORATION			
	Starting meth	od	Inverter	Inverter	Inverter	Inverter		
	Motor output	kW	4.8	4.8	4.8	6.8		
	Case heater	kW	0.035 (240V)	0.035 (240V)	0.035 (240V)	0.045 (240V)		
	Lubricant		MEL32	MEL32	MEL32	MEL32		
External finish			Pre	•	ets (+powder coating for -BS ty	/pe)		
					( 8/1 or similar>	1		
External dime	ension HxWxD	mm	1,710 (1,650 without legs) x 920 x 760		1,710 (1,650 without legs) x 920 x 760			
	1	in.	67-3/8 (65 without legs) x 36-1/4 x 29-15/16 (75-3/8					
Protection	High pressure		High pressure sensor, High pressure switch at 4.15,3.3MPa (601,479 psi)					
devices	Inverter circuit (CC	omp. / Fan)						
	Compressor		Over-heat protection Thermal switch					
<b>D</b> ( )	Fan motor		D440A v C Eke (4Elbe)					
Refrigerant	Type x origina	il charge	R410A x 6.5kg (15lbs)	R410A x 6.5kg (15lbs)	R410A x 6.5kg (15lbs) HIC circuit	R410A x 9.0kg (20lbs)		
Naturaisht	Control	kg(lbc)	230 (508)	230 (508)	230 (508)	255 (563)		
Net weight Heat exchang	lor	kg(lbs)	200 (000)		s fin & copper tube	200 (000)		
		mm(in.)	9.52 (3/8) Brazed	9.52 (3/8) Brazed	9.52 (3/8) Brazed	9.52 (3/8) Brazed		
Pipe between unit	Liquid pipe	mm(in.)	19.05 (3/4) Brazed	19.05 (3/4) Brazed	19.05 (3/4) Brazed	22.2 (7/8) Brazed		
and distributor	Gas pipe	[/////(//.)	19.00 (3/4) DIAZEU			22.2 (110) DIAZEU		
Optional parts	3		Outdoor Twinning kit: CMY-RP100VBK Header: CMY-Y104/108/1010-G					

Model			PUHY-RP500		PUHY-RP550	YSJM-A (-BS)	
Power source					-400-415V 50/60Hz		
Cooling capacity *1 kW		56		63.0			
(Nominal)		kcal / h	48,2		54,200		
		BTU / h	191,		215,000		
	Power input	kW	16.			.58	
	Current input		28.6-27			0.7-28.7	
	COP	kW/kW	3.30		3.39		
Temp. range	Indoor	W.B.	15.0~24.0°C			C (59~75°F)	
of cooling	Outdoor	D.B.	-5.0~43.0°C	, ,		(23~109°F)	
Heating capac		kW	63			0.0	
(Nominal)	-	kcal / h	54,:		59,		
	_	BTU / h	215,			,400	
	Power input	kW	15.			.69	
	Current input	A kW/kW	26.4-25			3.3-27.3	
<b>T</b>	COP	D.B.	4.0		3.		
Temp. range	Indoor	D.в. W.B.	15.0~27.0°C	· · · ·	15.0~27.0°0	· /	
of heating	Outdoor	VV.D.	-20.0~15.5°		-20.0~15.5°	C (-4~60 F)	
Indoor unit	Total capacity		P15~P25	50~130 % of out		0 / 4 . 22	
	Model / Quant		F15~F23	5071~32	F15~F2:	50 / 1~32	
Sound pressu	re level anechoic room)	dB <a></a>	6	0	6	1	
`	,	mm(in.)	15.00 (5/	2) Drozod	15 99 (5/	R) Brozod	
Refrigerant	Liquid pipe	mm(in.)	15.88 (5/8 34.93 (1-3	/	15.88 (5/8) Brazed 34.93 (1-3/8) Brazed		
piping diameter Set Model	Gas pipe				PUHY-RP250YJM-A(-BS)		
	Type x Quanti	<b>h</b> /					
FAIN 3	3 Type x Quantit Air flow rate	m³ / min	185	185	r fan x 1 185	185	
		L/s	3,083	3,083	3,083	3,083	
		cfm	6,532	6,532	6,532	6,532	
	Control, Driving mechanism		-,	,	rect-driven by motor	0,002	
	Motor output kW		0.92 x 1	0.92 x 1	0.92 x 1	0.92 x 1	
	External static		0 Pa (0 mmH <sub>2</sub> O)	0 Pa (0 mmH <sub>2</sub> O)	0 Pa (0 mmH <sub>2</sub> O)	0 Pa (0 mmH <sub>2</sub> O)	
Compressor	Type x Quanti			,	metic compressor		
Compressor	Manufacture		AC&R Works, MITSUBISHI ELECTRIC CORPORATION				
	Starting metho	bd	Inverter	Inverter	Inverter	Inverter	
	Motor output	1	6.8	6.8	6.8	8.2	
		kW	0.045 (240V)	0.045 (240V)	0.045 (240V)	0.045 (240V)	
	Lubricant		MEL32	MEL32	MEL32	MEL32	
	1		Pre	-coated galvanized steel shee	ets (+powder coating for -BS ty	/pe)	
External finish				<munsell 5y<="" td=""><td>' 8/1 or similar&gt;</td><td></td></munsell>	' 8/1 or similar>		
		mm	1,710 (1,650 without legs) x 920 x 760	1,710 (1,650 without legs) x 920 x 760	1,710 (1,650 without legs) x 920 x 760	1,710 (1,650 without legs) x 920 x 760	
External dime	nsion HXWXD	in.	67-3/8 (65 without legs) x 36-1/4 x 29-15/16	67-3/8 (65 without legs) x 36-1/4 x 29-15/16	67-3/8 (65 without legs) x 36-1/4 x 29-15/16	67-3/8 (65 without legs) x 36-1/4 x 29-15/16	
Protection	High pressure p	rotection	High p	ressure sensor, High pressure	switch at 4.15,3.3MPa (601,4	79 psi)	
devices	Inverter circuit (CO	MP. / FAN)	Over-heat protection, Over-current protection				
	Compressor		Over-heat protection				
	Fan motor		Thermal switch				
Refrigerant	Type x origina	l charge	R410A x 9.0kg (20lbs)	R410A x 9.0kg (20lbs)	R410A x 9.0kg (20lbs)	R410A x 9.0kg (20lbs)	
	Control			LEV and I	HIC circuit		
Net weight		kg(lbs)	255 (563)	255 (563)	255 (563)	255 (563)	
Heat exchang	er			Salt-resistant cross	s fin & copper tube		
Pipe between unit	Liquid pipe	mm(in.)	9.52 (3/8) Brazed	9.52 (3/8) Brazed	9.52 (3/8) Brazed	12.7 (1/2) Brazed	
and distributor	Gas pipe	mm(in.)	22.2 (7/8) Brazed	22.2 (7/8) Brazed	22.2 (7/8) Brazed	22.2 (7/8) Brazed	
Optional parts				Outdoor Twinning k	it: CMY-RP100VBK		
optional parts				Header: CMY-Y	104/108/1010-G		

### Remarks:

<sup>~</sup> Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.

<sup>~</sup> Due to continuing improvement, above specifications may be subject to change without notice. <sup>~</sup> Our company is unable to guarantee reliability of pre-existing pipes and pre-existing cables.

Notes:

1.Nominal cooling conditions (subject to JIS B8615-1)

Indoor : 27°CDB/19°CWB (81°FDB/66°FWB), Outdoor : 35°CDB (95°FDB)

Pipe length : 7.5m (24-9/16ft.), Level difference : 0m (0ft.)

2.Nominal heating conditions (subject to JIS B8615-1)

Indoor : 20°CDB(68°FDB), Outdoor : 7°CDB/6°CWB (45°FDB/43°FWB) Pipe length : 7.5m (24-9/16ft.), Level difference : 0m (0ft.)

3.External static pressure option is available (30Pa, 60Pa / 3.1mmH<sub>2</sub>O, 6.1mmH<sub>2</sub>O).

Unit converter kcal =kW × 860 BTU / h =kW × 3,412 cfm =m<sup>3</sup> / min × 35.31 lb =kg / 0.4536 \* The specification data is subject to rounding variation.

### Remarks:

~ Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.

~ Due to continuing improvement, above specifications may be subject to change without notice. ~ Our company is unable to guarantee reliability of pre-existing pipes and pre-existing cables.

### Notes:

1.Nominal cooling conditions (subject to JIS B8615-1)

Indoor : 27°CDB/19°CWB (81°FDB/66°FWB), Outdoor : 35°CDB (95°FDB)

Pipe length : 7.5m (24-9/16ft.), Level difference : 0m (0ft.)

2.Nominal heating conditions (subject to JIS B8615-1)

Indoor : 20°CDB(68°FDB), Outdoor : 7°CDB/6°CWB (45°FDB/43°FWB) Pipe length : 7.5m (24-9/16ft.), Level difference : 0m (0ft.)

3.External static pressure option is available (30Pa, 60Pa / 3.1mmH<sub>2</sub>O, 6.1mmH<sub>2</sub>O).

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Unit converter kcal =kW × 860 BTU / h =kW × 3,412 cfm =m<sup>3</sup> / min × 35.31 lb =kg / 0.4536 \* The specification data is subject to rounding variation.

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Model				YSJM-A(-BS)		YSJM-A(-BS)		
Power source			POHT-KP600	. ,	-400-415V 50/60Hz	1155m-A(-D5)		
Cooling capac		kW	60	3-phase 4-wire 300	1	3.0		
(Nominal)		kcal / h		300	62,800			
(Horninal)	-	BTU / h	,	.400	249.100			
	Power input	kW		.94		.00		
	Current input			.9-30.8		5.2-34.0		
	COP	kW/kW		46		31		
Temp. range	Indoor	W.B.		C (59~75°F)		C (59~75°F)		
of cooling	Outdoor	D.B.		(23~109°F)		C (23~109°F)		
Heating capac			76	5.5	8	1.5		
(Nominal)	*2	kcal / h	65,	800	70,	100		
	*2	BTU / h	261	,000	278	,100		
	Power input	kW	20	.13	22	70		
	Current input	A	33.9-32	2.2-31.1	38.3-36	6.4-35.0		
	COP	kW/kW	3.	80	3.	59		
Temp. range	Indoor	D.B.	15.0~27.0°0	C (59~81°F)	15.0~27.0°	C (59~81°F)		
of heating	Outdoor	W.B.	-20.0~15.5°	C (-4~60°F)	-20.0~15.5°	°C (-4~60°F)		
Indoor unit	Total capacity				door unit capacity			
connectable	Model / Quant	tity	P15~P25	50 / 1~32	P15~P2	50 / 1~32		
Sound pressu		dB <a></a>	6	2	6	2.5		
`	anechoic room)		-					
Refrigerant	Liquid pipe	mm(in.)		4) Brazed	19.05 (3/4) Brazed 41.28 (1-5/8) Brazed PUHY-RP300YJM-A(-BS) PUHY-RP350YJM-A(-BS			
piping diameter	Gas pipe	mm(in.)		/8) Brazed				
Set Model			PUHY-RP300YJM-A(-BS)	· · · ·	· · · ·	PUHY-RP350YJM-A(-BS)		
FAN *3	Type x Quanti	1	405		er fan x 1	405		
	Air flow rate	m <sup>3</sup> / min	185	185	185	185		
		L/s	3,083	3,083 6,532	3,083	3,083		
	0	cfm	6,532 6,532 6,532 6,532 6,532 6,532					
	Control, Driving mech		0.92 x 1			0.92 x 1		
	Motor output		0.92 X 1 0 Pa (0 mmH <sub>2</sub> O)	0.92 x 1 0 Pa (0 mmH <sub>2</sub> O)	0.92 x 1 0 Pa (0 mmH <sub>2</sub> O)	0.92 X 1 0 Pa (0 mmH <sub>2</sub> O)		
0	External static				metic compressor			
Compressor	Type x Quanti	ty			ELECTRIC CORPORATION			
	Manufacture	od	Inverter	Inverter	Inverter	Inverter		
	Starting method	1	8.2	8.2	8.2	9.9		
	Motor output Case heater		0.045 (240V)	0.045 (240V)	0.045 (240V)	0.045 (240V)		
		KVV	MEL32	MEL32	MEL32	MEL32		
	Lubricant							
External finish	ı		Pre-coated galvanized steel sheets (+powder coating for -BS type) <munsell 1="" 5y="" 8="" or="" similar=""></munsell>					
		mm	1,710 (1,650 without legs) x 920 x 760 1,710 (1,650 witho					
External dime	nsion HxWxD	in.	67-318 (65 without legs) x 36-1/4 x 29-15/16 (7-318 (7-318 (7-318 (7-318 (7-318 (7-318 (7-318 (7-318 (7-318					
Protection	High pressure p	1	High pressure sensor, High pressure sensor, High pressure switch at 4.15,3.3MPa (601,479 psi)					
devices			Over-heat protection, Over-current protection					
4011000	levices Inverter circuit (COMP. / FAN Compressor		Over-heat protection					
	Fan motor			Therma	al switch			
Refrigerant	Type x origina	l charge	R410A x 9.0kg (20lbs)	R410A x 9.0kg (20lbs)	R410A x 9.0kg (20lbs)	R410A x 9.0kg (20lbs)		
	Control		,		HIC circuit			
Net weight		kg(lbs)	255 (563)	255 (563)	255 (563)	255 (563)		
Heat exchang	ler				s fin & copper tube			
Pipe between unit	Liquid pipe	mm(in.)	12.7 (1/2) Brazed	12.7 (1/2) Brazed	12.7 (1/2) Brazed	12.7 (1/2) Brazed		
and distributor	Gas pipe	mm(in.)	22.2 (7/8) Brazed	22.2 (7/8) Brazed	22.2 (7/8) Brazed	28.58 (1-1/8) Brazed		
					kit: CMY-RP100VBK			
Optional parts	3			•				
			Header: CMY-Y104/108/1010-G					

Model			PUHY-	RP700YSJM	-A (-BS)	PUHY	RP750YSJM	-A(-BS)	PUHY	RP800YSJM	-A(-BS)
Power source					( - )	3-phase 4-w	ire 380-400-4	15V 50/60Hz			( - <b>/</b>
Cooling capac	tity *1	kW		80.0			85.0			90.0	
(Nominal)						73,100		77,400			
*1 BTU / h Power input kW			273,000			290.000			307,100		
			23.59			25.70			27.19		
		23.59 39.8-37.8-36.4				43.3-41.2-39.	7		45.9-43.6-42	0	
	Current input A			3.39	4		43.3-41.2-39. 3.30	.7		40.9-40.0-42. 3.31	.0
<b>T</b>	COP	kW/kW	45.0			45.0			45.0		
Temp. range	Indoor	W.B.		15.0~24.0°C (59~75°F)			~24.0°C (59~			~24.0°C (59~	
of cooling	Outdoor	D.B.	-5.0~	43.0°C (23~1	09°F)	-5.0~	43.0°C (23~1	109°F)	-5.0~	∙43.0°C (23~1	109°F)
Heating capac	,	kW		88.0			95.0			100.0	
(Nominal)	*2			75,700			81,700			86,100	
	r	BTU / h		300,300			324,100			341,200	
	Power input	kW		21.35			23.63			25.44	
	Current input	A		36.0-34.2-33.	0		39.8-37.8-36.	.5		42.9-40.7-39	.3
	COP	kW/kW		4.12			4.02			3.93	
Temp. range	Indoor	D.B.	15.0	~27.0°C (59~	81°F)	15.0	~27.0°C (59~	√81°F)	15.0	~27.0°C (59~	∕81°F)
of heating	Outdoor	W.B.	-20.0	~15.5°C (-4~	60°F)	-20.0	)~15.5°C (-4∼	-60°F)	-20.0	0~15.5°C (-4∼	-60°F)
Indoor unit	Total capacity					50~130 %	of outdoor u	nit capacity			
connectable	Model / Quant	tity	P	15~P250 / 1~	32	P	15~P250 / 1~	-32	P	15~P250 / 1~	·32
Sound pressu	re level										
	anechoic room)	dB <a></a>		61.5			62			62.5	
Refrigerant	Liquid pipe	mm(in.)	19	.05 (3/4) Braz	zed	19	0.05 (3/4) Bra	zed	19	9.05 (3/4) Bra	zed
piping diameter	<u> </u>	mm(in.)		28 (1-5/8) Bra			28 (1-5/8) Bra			28 (1-5/8) Bra	
Set Model									PUHY-RP250YJM-A(-BS)	<i>(</i>	
	Type x Quanti	tv.					ropeller fan x				
FAN 3	Type x Quanti	m³ / min	185	185	185	185	185	185	185	185	185
	A		3,083	3,083	3,083	3,083	3,083	3,083	3,083	3,083	3,083
	Air flow rate	L/s	6,532	6,532	6,532	6,532	6,532	6.532	6,532	6,532	6,532
		cfm	0,552	0,552	0,552	,		- /	,	0,552	0,002
	Control, Driving m		0.001	0.00 + 1	0.00 + 1	0.92 x 1	0.92 x 1	iven by motor 0.92 x 1	1	0.02 + 1	0.001
	Motor output		0.92 x 1	0.92 x 1	0.92 x 1				0.92 x 1	0.92 x 1	0.92 x 1
	External static		0 Pa (0 mmH <sub>2</sub> O)	0 Pa (0 mmH <sub>2</sub> O)	0 Pa (0 mmH <sub>2</sub> O)			0 Pa (0 mmH <sub>2</sub> O)	0 Pa (0 mmH2O)	0 Pa (0 mmH <sub>2</sub> O)	0 Pa (0 mmH <sub>2</sub> O
Compressor	Type x Quanti	ty	Inverter scroll hermetic compressor AC&R Works, MITSUBISHI ELECTRIC CORPORATION								
	Manufacture	Nanufacture				-					
	Starting metho	1	Inverter	Inverter	Inverter	Inverter	Inverter	Inverter	Inverter	Inverter	Inverter
	Motor output		4.8	6.8	6.8	6.8	6.8	6.8	6.8	6.8	8.2
	Case heater	kW	0.035 (240V)	. ,	0.045 (240V)	. ,	. ,	. ,	0.045 (240V)	. ,	0.045 (240V
	Lubricant		MEL32	MEL32	MEL32	MEL32	MEL32	MEL32	MEL32	MEL32	MEL32
External finish					Pre-coated g	alvanized ste	el sheets (+p	owder coating	g for -BS type	)	
						<muns< td=""><td>ELL 5Y 8/1 o</td><td>r similar&gt;</td><td></td><td></td><td></td></muns<>	ELL 5Y 8/1 o	r similar>			
		mm							1,710 (1,650 without		
			legs) x 920 x 760	legs) x 920 x 760	legs) x 920 x 760	legs) x 920 x 760	legs) x 920 x 760	legs) x 920 x 760	legs) x 920 x 760	legs) x 920 x 760	legs) x 920 x 760
External dime	nsion HxWxD		67-3/8 (65 without legs)	67-3/8 (65 without legs)	67-3/8 (65 without legs)	67-3/8 (65 without legs)	67-3/8 (65 without legs)	67-3/8 (65 without legs)	67-3/8 (65 without legs)	67-3/8 (65 without legs)	67-3/8 (65 without leg
		in.	x 36-1/4 x 29-15/16	x 36-1/4 x 29-15/16	x 36-1/4 x 29-15/16	x 36-1/4 x 29-15/16	x 36-1/4 x 29-15/16		x 36-1/4 x 29-15/16	x 36-1/4 x 29-15/16	x 36-1/4 x 29-15/16
Protection	High pressure p	rotection		Hic	h pressure se	ensor, High pr	essure switch	h at 4.15,3.3N	IPa (601,479	psi)	
devices	Inverter circuit (CO					ver-heat prote					
	Compressor		Over-heat protection								
	Fan motor		Thermal switch								
Refrigerant	Type x origina	l charge	R410A x 6 5kn (15lbs)	R410A x 9 0kg (20lbc)	R410A x 9 0kn (20lhe)				R410A x 9 0kg (20lbc)	R410A x 9 0kg (20lbc)	R410A x 9 0kg (20lb
Reingerant	Control	renarge	R410A x 6.5kg (15lbs) R410A x 9.0kg (20lbs)								
Notwoight	Control	ka(lba)	230 (508)	255 (563)	255 (563)	255 (563)	255 (563)	255 (563)	255 (563)	255 (563)	255 (563)
Net weight		kg(lbs)	200 (000)	200 (000)	200 (000)		nt cross fin &	, ,	200 (000)	200 (000)	200 (000)
Heat exchang			0.50 (0/0) Der	0.50 (0/0) Decend	0.50 (0/0) Der				0.50 (0/0) Dee	0.50 (2/0) Dec	40.7 (4/0) D
Pipe between unit	Liquid pipe	mm(in.)			9.52 (3/8) Brazed			9.52 (3/8) Brazed		9.52 (3/8) Brazed	12.7 (1/2) Brazed
			114 (15 (3/4) Brazed	1 22.2 (7/8) Brazed	22.2 (7/8) Brazed	22.2 (7/8) Brazed	22.2 (7/8) Brazed	22.2 (7/8) Brazed	22.2 (7/8) Brazed	22.2 (7/8) Brazed	22.2 (7/8) Brazed
and distributor	Gas pipe	mm(in.)	10.00 (0/1) DIGLOG							1	
		mm(in.)	10.00 (0/1) Did200	()	()	Outdoor Twi		Y-RP200VBK		( ) ) )	

### Remarks:

<sup>~</sup> Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.

<sup>~</sup> Due to continuing improvement, above specifications may be subject to change without notice. <sup>~</sup> Our company is unable to guarantee reliability of pre-existing pipes and pre-existing cables.

### Notes:

1.Nominal cooling conditions (subject to JIS B8615-1)

Indoor : 27°CDB/19°CWB (81°FDB/66°FWB), Outdoor : 35°CDB (95°FDB) Pipe length : 7.5m (24-9/16ft.), Level difference : 0m (0ft.)

2.Nominal heating conditions (subject to JIS B8615-1)

Indoor : 20°CDB(68°FDB), Outdoor : 7°CDB/6°CWB (45°FDB/43°FWB)

Pipe length : 7.5m (24-9/16ft.), Level difference : 0m (0ft.)

3.External static pressure option is available (30Pa, 60Pa / 3.1mmH<sub>2</sub>O, 6.1mmH<sub>2</sub>O).

Unit converter kcal = kW × 860 BTU / h = kW × 3,412 cfm = m<sup>3</sup> / min × 35.31 lb = kg / 0.4536 \* The specification data is subject to rounding variation.

Remarks:

~ Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.

~ Due to continuing improvement, above specifications may be subject to change without notice. ~ Our company is unable to guarantee reliability of pre-existing pipes and pre-existing cables.

### Notes:

1.Nominal cooling conditions (subject to JIS B8615-1)

Indoor : 27°CDB/19°CWB (81°FDB/66°FWB), Outdoor : 35°CDB (95°FDB)

Pipe length : 7.5m (24-9/16ft.), Level difference : 0m (0ft.)

2.Nominal heating conditions (subject to JIS B8615-1)

Indoor : 20°CDB(68°FDB), Outdoor : 7°CDB/6°CWB (45°FDB/43°FWB)

Pipe length : 7.5m (24-9/16ft.), Level difference : 0m (0ft.)

3.External static pressure option is available (30Pa, 60Pa / 3.1mmH<sub>2</sub>O, 6.1mmH<sub>2</sub>O).

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Unit converter kcal =kW × 860 BTU / h =kW × 3,412 cfm =m³ / min × 35.31 lb =kg / 0.4536 \* The specification data is subject to rounding variation.

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Model			PUI	HY-RP850YSJM-A	-BS)	PUI	HY-RP900YSJM-A	-BS)		
Power source				(	,	-400-415V 50/60Hz	· ·			
Cooling capacity *1 kW		96.0 101.0								
(Nominal)				82,600		86,900				
*1 BTU / h			327.600		344,600					
	Power input kW Current input A			28.57			29.61			
				48.2-45.8-44.1			49.9-47.4-45.7			
	COP	kW/kW		3.36			3.41			
Temp. range	Indoor	W.B.	1	15.0~24.0°C (59~75°F)		1	5.0~24.0°C (59~75°	F)		
of cooling	Outdoor	D.B.		.0~43.0°C (23~109	/		.0~43.0°C (23~109°			
Heating capac		kW		108.0	• /		113.0	.,		
(Nominal)		kcal / h		92,900			97,200			
(*********		BTU / h		368.500			385,600			
	Power input	kW		27.97			29.73			
	Current input	A		47.2-44.8-43.2			50.1-47.6-45.9			
	COP	kW/kW		3.86			3.80			
Temp. range	Indoor	D.B.	1	5.0~27.0°C (59~81°	F)	1	5.0~27.0°C (59~81°	F)		
of heating	Outdoor	W.B.		0.0~15.5°C (-4~60°	,		20.0~15.5°C (-4~60°	1		
Indoor unit	Total capacity		-			door unit capacity		,		
	Model / Quant	tity		P15~P250 / 1~32			P15~P250 / 1~32			
Sound pressu		Ĺ								
	anechoic room)	dB <a></a>		63.5			64			
Refrigerant	Liquid pipe	mm(in.)		19.05 (3/4) Brazed			19.05 (3/4) Brazed			
piping diameter	Gas pipe	mm(in.)		41.28 (1-5/8) Braze	d		41.28 (1-5/8) Brazed	d		
Set Model		• • • •	PUHY-RP250YJM-A(-BS)	PUHY-RP300YJM-A(-BS)	PUHY-RP300YJM-A(-BS)	PUHY-RP300YJM-A(-BS)	PUHY-RP300YJM-A(-BS)	PUHY-RP300YJM-A(-BS		
FAN *3	AN *3 Type x Quantity				Propelle	er fan x 1				
		m³ / min	185	185	185	185	185	185		
	Air flow rate	L/s	3,083	3,083	3,083	3,083	3,083	3,083		
		cfm	6,532	6,532	6,532	6,532	6,532	6,532		
	Control, Driving m	nechanism	Inverter-control, Direct-driven by motor							
	Motor output	kW	0.92 x 1	0.92 x 1	0.92 x 1	0.92 x 1	0.92 x 1	0.92 x 1		
	External static press.		0 Pa (0 mmH <sub>2</sub> O)	0 Pa (0 mmH <sub>2</sub> O)	0 Pa (0 mmH <sub>2</sub> O)	0 Pa (0 mmH <sub>2</sub> O)	0 Pa (0 mmH <sub>2</sub> O)	0 Pa (0 mmH <sub>2</sub> O)		
Compressor	Type x Quanti	ty	Inverter scroll hermetic compressor AC&R Works, MITSUBISHI ELECTRIC CORPORATION							
	Manufacture				,					
	Starting metho	1	Inverter	Inverter	Inverter	Inverter	Inverter	Inverter		
	Motor output	kW	6.8	8.2	8.2	8.2	8.2	8.2		
	Case heater	kW	0.045 (240V)	0.045 (240V)	0.045 (240V)	0.045 (240V)	0.045 (240V)	0.045 (240V)		
	Lubricant		MEL32	MEL32	MEL32	MEL32	MEL32	MEL32		
External finish	1		Pre-coated galvanized steel sheets (+powder coating for -BS type) <munsell 1="" 5y="" 8="" or="" similar=""></munsell>							
		mm	1,710 (1,650 without legs) x 920 x 760	1,710 (1,650 without legs) x 920 x 760		1,710 (1,650 without legs) x 920 x 760	1,710 (1,650 without legs) x 920 x 760	1,710 (1,650 without legs) x 920 x 760		
External dime	nsion HxWxD	in.	67-3/8 (65 without legs) x 36-1/4 x 29-15/16	67-3/8 (65 without legs) x 36-1/4 x 29-15/16	0 /	67-3/8 (65 without legs) x 36-1/4 x 29-15/16				
Protection	High pressure p	rotection				e switch at 4.15,3.3N				
devices	Inverter circuit (CO			• •		Over-current protect				
	Compressor				1 ;	protection				
	Fan motor					nal switch				
Refrigerant	Type x origina			1	R410A x 9.0kg (20lbs)	R410A x 9.0kg (20lbs)	R410A x 9.0kg (20lbs)			
	Control					HIC circuit				
Net weight		kg(lbs)	255 (563)	255 (563)	255 (563)	255 (563)	255 (563)	255 (563)		
Heat exchang	er		, í			s fin & copper tube				
Pipe between unit	Liquid pipe	mm(in.)	9.52 (3/8) Brazed	12.7 (1/2) Brazed	12.7 (1/2) Brazed	12.7 (1/2) Brazed	12.7 (1/2) Brazed	12.7 (1/2) Brazed		
and distributor	Gas pipe	mm(in.)		22.2 (7/8) Brazed		22.2 (7/8) Brazed		22.2 (7/8) Brazed		
		/			,	kit: CMY-RP200VBK				
Optional parts			Header: CMY-Y104/108/1010-G							

### Remarks:

Notes:

<sup>~</sup> Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.

<sup>~</sup> Due to continuing improvement, above specifications may be subject to change without notice. <sup>~</sup> Our company is unable to guarantee reliability of pre-existing pipes and pre-existing cables.

Unit conventer
kcal =kW × 860 BTU / h =kW × 3,412 cfm =m <sup>3</sup> / min × 35.31 lb =kg / 0.4536
* The specification data is subject
to rounding variation.

Model	lodel		PURY-RP200YJM-A (-BS)	PURY-RP250YJM-A (-BS)	PURY-RP300YJM-A (-BS)				
Power source	Power source		3-phase 4-wire 380-400-415V 50/60Hz						
Cooling capac		kW	22.4	33.5					
		kcal / h	19.300	28.0 24,100	28,800				
(Norminal)	-	BTU / h	76,400	95,500	114,300				
	Power input	kW	5.23	7.28	8.83				
	Current input		8.8-8.3-8.0	12.2-11.6-11.2	14.9-14.1-13.6				
	COP	kW/kW	4.28	3.84	3.79				
Temp. range	Indoor	W.B.	4.20 15.0~24.0°C (59~75°F)	3.64 15.0~24.0°C (59~75°F)	3.79 15.0~24.0°C (59~75°F)				
	Outdoor	vv.в. D.B.	( /	· · · · · ·					
of cooling			-5.0~43.0°C (23~109°F)	-5.0~43.0°C (23~109°F)	-5.0~43.0°C (23~109°F)				
Heating capao		kW	25.0	31.5	37.5				
(Nominal)		kcal / h	21,500	27,100	32,300				
	r	BTU / h	85,300	107,500	128,000				
	Power input	kW	5.81	7.72	9.48				
	Current input		9.8-9.3-8.9	13.0-12.3-11.9	16.0-15.2-14.6				
	COP	kW/kW	4.30	4.08	3.95				
Temp. range	Indoor	D.B.	15.0~27.0°C (59~81°F)	15.0~27.0°C (59~81°F)	15.0~27.0°C (59~81°F)				
of heating	Outdoor	W.B.	-20.0~15.5°C (-4~60°F)	-20.0~15.5°C (-4~60°F)	-20.0~15.5°C (-4~60°F)				
Indoor unit	Total capacity			50~150 % of outdoor unit capacity					
connectable	Model / Quant	tity	P15~P250 / 1~20	P15~P250 / 1~25	P15~P250 / 1~30				
	d pressure level sured in anechoic room)		56	57	59				
Refrigerant			19.05 (3/4) Brazed	19.05 (3/4) Brazed	19.05 (3/4) Brazed				
•	Low pressure mm(in.)		28.58 (1-1/8) Brazed 28.58 (1-1/8) Brazed		28.58 (1-1/8) Brazed				
FAN	Type x Quantity		20.30 (1-1/0) Blazeu	Propeller fan x 1	20.30 (1-1/0) Blazeu				
FAIN	Type x Quanti	í	225	225	225				
	Air flow rate	m³ / min L/s	3,750	3.750	3.750				
		cfm	7.945	7.945	7.945				
	Cantral Driving a		Inverter-control, Direct-driven by motor						
	Control, Driving mechanism Motor output kW		0.92 x 1 0.92 x 1 0.92 x 1						
	· · ·								
0	External static press.		0 Pa (0 mmH <sub>2</sub> O) 0 Pa (0 mmH <sub>2</sub> O) 0 Pa (0 mmH <sub>2</sub> O) Inverter scroll hermetic compressor						
Compressor	Type x Quantity		AC&R Works, MITSUBISHI ELECTRIC CORPORATION						
	Manufacture								
	Starting metho		Inverter	Inverter	Inverter				
	Motor output		5.4	6.8	7.8				
	Case heater	kW	0.035 (240V)	0.045 (240V)	0.045 (240V)				
	Lubricant		MEL32	MEL32	MEL32				
External finish	1		Pre-coated galvanized steel sheets (+powder coating for -BS type)						
	-			<munsell 1="" 5y="" 8=""></munsell>					
External dime	nsion HxWxD	mm		1,710(1,650 without legs) x 1,220 x 760					
		in.	•	67-3/8 (65 without legs) x 48-1/16 x 29-15/16					
Protection	High pressure p	protection	High pressure sensor, High pressure switch at 4.15, 3.6MPa (601,522 psi)						
devices	Inverter circuit (CC	MP. / FAN)	Over-heat protection, Over-current protection						
	Compressor		Discharge thermo protection, Over-current protection						
	Fan motor			Thermal switch					
Refrigerant	Type x origina	I charge	R410A x 11.8kg (27lbs)	R410A x 11.8kg (27lbs)	R410A x 11.8kg (27lbs)				
	Control			Indoor LEV and BC controller					
Net weight		kg(lbs)	275 (607)	290 (640)	290 (640)				
Heat exchang	er			Salt-resistant cross fin & copper tube					
			BC contro	oller: CMB-P104,105,106,108,1010,1013	9,1016V-G				
			Main BC controller: CMB-P108,1010,1013,1016V-GA						
Optional parts	;		Main B	3C controller: CMB-P108,1010,1013,101	6V-GA				

Remarks:

~ Details on foundation work, duct work, insulation work, electrical wiring, power source switch, and other items shall be referred to the Installation Manual.

~ Due to continuing improvement, above specifications may be subject to change without notice. ~ Our company is unable to guarantee reliability of pre-existing pipes and pre-existing cables.

Notes:

1.Nominal cooling conditions (subject to JIS B8615-1) Indoor : 27°CDB/19°CWB (81°FDB/66°FWB), Outdoor : 35°CDB (95°FDB) Pipe length : 7.5m (24-9/16ft.), Level difference : 0m (0ft.) 2.Nominal heating conditions (subject to JIS B8615-1)

Indoor : 20°CDB(68°FDB), Outdoor : 7°CDB/6°CWB (45°FDB/43°FWB)

Pipe length : 7.5m (24-9/16ft.), Level difference : 0m (0ft.)

Indoor : 20°CDB(68°FDB), Outdoor : 7°CDB/6°CWB (45°FDB/43°FWB) Pipe length : 7.5m (24-9/16ft.), Level difference : 0m (0ft.) 3.External static pressure option is available (30Pa, 60Pa / 3.1mmH2O, 6.1mmH2O).

Indoor : 27°CDB/19°CWB (81°FDB/66°FWB), Outdoor : 35°CDB (95°FDB)

1.Nominal cooling conditions (subject to JIS B8615-1)

2.Nominal heating conditions (subject to JIS B8615-1)

Pipe length : 7.5m (24-9/16ft.), Level difference : 0m (0ft.)

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Unit converter
kcal =kW × 860 BTU / h =kW × 3,412 cfm =m³ / min × 35.31 lb =kg / 0.4536
* The specification data is subject to rounding variation.



The Air Conditioning & Refrigeration Systems Works acquired ISO 9001 certification under Series 9000 of the International Standard Organization (ISO) based on a review of Quality management for the production of refrigeration and air conditioning equipment.

### ISO Authorization System

The ISO 9000 series is a plant authorization system relating to quality management as stipulated by the ISO. ISO 9001 certifies quality management based on the "design, development, production, installation and auxiliary services" for products built at an authorized plant.





The Air Conditioning & Refrigeration Systems Works acquired environmental management system standard ISO 14001 certification.

The ISO 14000 series is a set of standards applying to environmental protection set by the International Standard Organization (ISO).

# A MITSUBISHI ELECTRIC CORPORATION