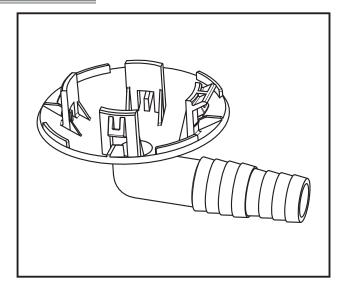
Drain Socket

PAC-SG60DS-E

Photo



Descriptions

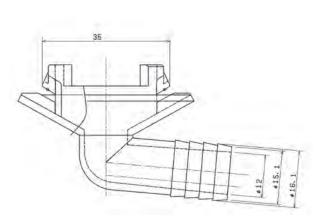
Cap the unnecessary holes on the outdoor unit (bottom) and centralize the drainage when using a drain pipe.

Applicable Models

- MXZ-4E83VA
- MXZ-5E102VA
- MXZ-6D122VA2
- MXZ-4F83VF
- MXZ-5F102VF
- MXZ-6F122VF

Specifications

Drain pipe	PVC VP-25 or vinyl hose (ID: 25mm)
Operating conditions	No freezing allowed (Never to be used in cold climates)
Material	EPT rubber
Component	Drain socket x 1, Drain cap x 6



Unit: mm

How to Use / How to Install

1. Accessories

Dimensions

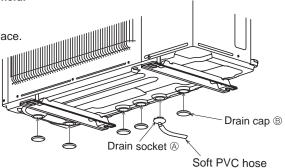
Be aware that the following parts are put in the package together with the installation manual.



2. Installation procedure for drain unit APrepare the adhesive in the field.

Install the unit horizontally.

- (1)Please perform the drain piping work only when draining from one place.
- Provide drain piping before indoor and outdoor piping connection.
- Attach the drain socket (3) to one of the several drain holes. Fix the drain socket (3) into the drain hole of the base using the catches to secure it in place.
- Connect the soft PVC hose I.D.15 mm as shown in the illustration.
- Make sure to provide drain piping with a downhill grade for easy drain now.
- (2)Glue the drain caps (a) to close all the other unnecessary holes with the glue (Prepare in the field).
 - <Note>Apply the glue securely, as the glue (Prepare in the field) will work as seal to prevent water from leaking. <Note>Use the adhesive for the rubber and metal.



*48.4 25