

Revision A:

- "6. WIRING DIAGRAM" has been corrected.

Please void OBH781.

OUTDOOR UNIT

SERVICE MANUAL



No. OBH781
REVISED EDITION-A

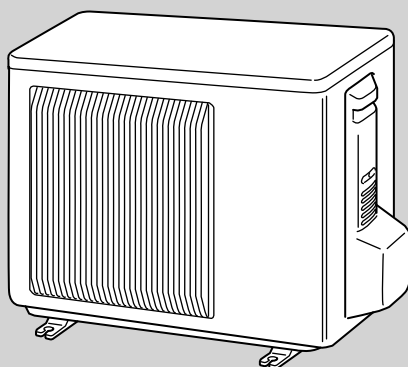
Models

MUZ-DM50VA - ER1

MUZ-DM60VA - ER1

MUZ-DM71VA - ER1

Indoor unit service manual
MSZ-DM•VA Series (OBH780)



MUZ-DM50VA

CONTENTS

1. TECHNICAL CHANGES	2
2. PART NAMES AND FUNCTIONS	3
3. SPECIFICATION	4
4. NOISE CRITERIA CURVES	6
5. OUTLINES AND DIMENSIONS	8
6. WIRING DIAGRAM	9
7. REFRIGERANT SYSTEM DIAGRAM	10
8. PERFORMANCE CURVES	12
9. ACTUATOR CONTROL	24
10. SERVICE FUNCTIONS	25
11. TROUBLESHOOTING	26
12. DISASSEMBLY INSTRUCTIONS	44

PARTS CATALOG (OBB781)

NOTE:

RoHS compliant products have <G> mark on the spec name plate.

Use the specified refrigerant only

Never use any refrigerant other than that specified.

Doing so may cause a burst, an explosion, or fire when the unit is being used, serviced, or disposed of.

Correct refrigerant is specified in the manuals and on the spec labels provided with our products.

We will not be held responsible for mechanical failure, system malfunction, unit breakdown or accidents caused by failure to follow the instructions.

<Preparation before the repair service>

- Prepare the proper tools.
- Prepare the proper protectors.
- Provide adequate ventilation.
- After stopping the operation of the air conditioner, turn off the power-supply breaker and remove the power plug.
- Discharge the capacitor before the work involving the electric parts.

<Precautions during the repair service>

- Do not perform the work involving the electric parts with wet hands.
- Do not pour water into the electric parts.
- Do not touch the refrigerant.
- Do not touch the hot or cold areas in the refrigeration cycle.
- When the repair or the inspection of the circuit needs to be done without turning off the power, exercise great caution not to touch the live parts.

Revision A:

- "6. WIRING DIAGRAM" has been corrected.

1

TECHNICAL CHANGES

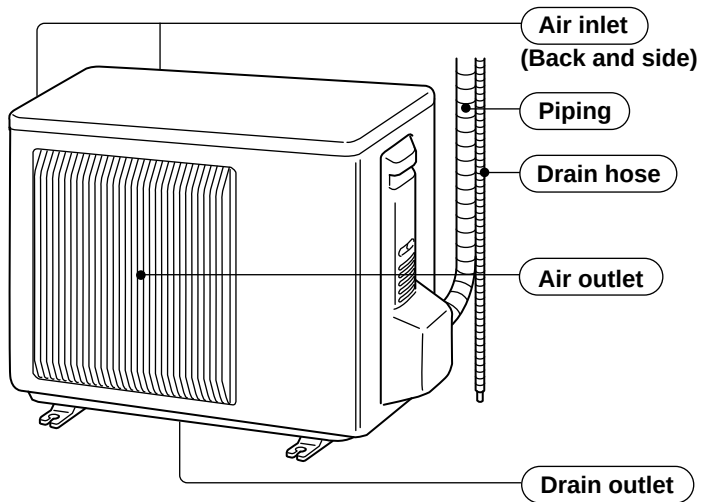
MUZ-DM50VA - ER1

MUZ-DM60VA - ER1

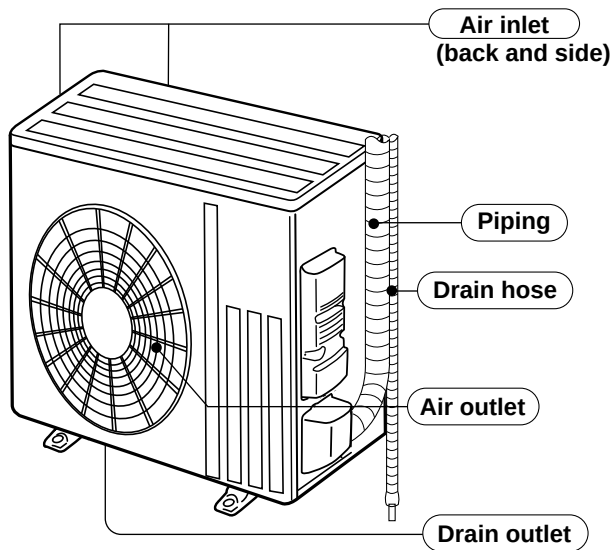
MUZ-DM71VA - ER1

1. New model

MUZ-DM50VA



MUZ-DM60VA MUZ-DM71VA



ACCESSORIES

①	Drain socket	1
---	--------------	---

Outdoor model				MUZ-DM50VA	MUZ-DM60VA	MUZ-DM71VA	
Power supply				Single phase, 230 V, 50 Hz			
Capacity Rated frequency (Min.-Max.)		Cooling	kW	5.0 (1.3 - 5.0)	6.1 (1.7-7.1)	7.1 (1.8-7.1)	
		Heating		5.4 (1.4 - 6.5)	6.8 (1.5-8.4)	8.1 (1.5-8.5)	
Breaker Capacity			A	12	16		
Electrical data	Power input *1 (Set)		Cooling	W	2,050	1,900	2,330
			Heating		1,480	1,970	2,440
	Running current *1 (Set)		Cooling	A	9.0	8.4	10.3
			Heating		6.6	8.7	10.8
	Power factor *1 (Set)		Cooling	%	99	98	
			Heating		97	98	
	Starting current *1 (Set)			A	9.0	8.7	10.8
Coefficient of performance (COP) *1 (Set)		Cooling		2.44	3.21	3.05	
		Heating		3.65	3.45	3.32	
Compressor		Model		SNB130FGBHT	SNB130FGBMT		
		Output		W	900		
		Current *1	Cooling	A	8.5	7.0	8.8
			Heating		5.9	7.4	9.4
		Refrigeration oil (Model)		L	0.45 (NEO22)	0.35 (FV50S)	
Fan motor		Model		RC0J50-FA	RC0J77-AF		
		Current *1	Cooling	A	0.27	0.94	0.97
			Heating		0.34	0.94	
Dimensions W × H × D			mm	800 × 550 × 285	840 × 880 × 330		
Weight			kg	36	55		
Special remarks	Dehumidification		Cooling	L/h	2.2	1.6	2.4
	Air flow *1	Cooling	High	m³/h	1,872	3,244	
			Med.		1,872	2,871	2,960
			Low		1,086	1,566	
		Heating	High		2,088	2,871	
			Med.		1,776	2,871	
			Low		1,386	2,331	
					Sound level *1		Cooling
			Heating	51	55		
	Fan speed	Cooling	High	rpm	810	950	
			Med.		810		840
			Low		490	450	
		Heating	High		900	810	
			Med.		770	810	
			Low		610	650	
	Fan speed regulator				3		
	Refrigerant filling capacity (R410A)			kg	1.15	1.80	

NOTE: Test conditions are based on ISO 5151.

Cooling: Indoor Dry-bulb temperature 27°C

Outdoor Dry-bulb temperature 35°C

Heating: Indoor Dry-bulb temperature 20°C

Outdoor Dry-bulb temperature 7°C

Refrigerant piping length (one way): 5 m

*1 Measured under rated operating frequency.

Wet-bulb temperature 19°C

Wet-bulb temperature 6°C



Specifications and rated conditions of main electric parts

Model		MUZ-DM50VA	MUZ-DM60VA	MUZ-DM71VA
Item				
Smoothing capacitor	(C61, C62, C63)	600 μF/ 620 μF 420 V		
Diode module	(DB61)	15 A 600 V	25 A 600 V	
Fuse	(F61)	T20AL250V		
	(F701, F801, F901)	T3.15AL250V		
Power module	(IC700)	20 A 600 V		
	(IC820)	20 A 600 V		
	(IC932)	8 A 600 V		
Expansion valve coil	(LEV)	12 V DC		
Reactor	(L61)	23 mH		
Circuit protection	(PTC64, PTC65)	33 Ω		
Terminal block	(TB)	5 P		
Relay	(X63)	3 A 250 V		
	(X64)	20 A 250 V		
R.V. coil	(21S4)	220 - 240 V AC		

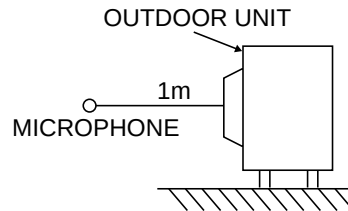
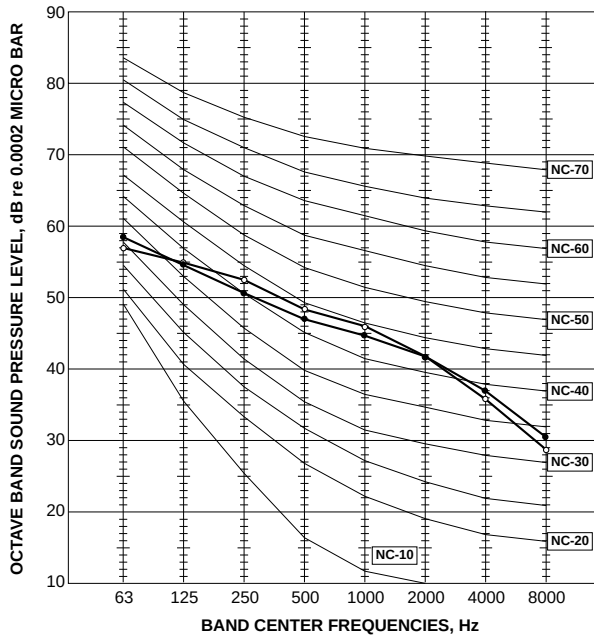
MUZ-DM50VA

FUNCTION	SPL(dB(A))	LINE
COOLING	50	●—●
HEATING	51	○—○

Test conditions

Cooling : Dry-bulb temperature 35°C

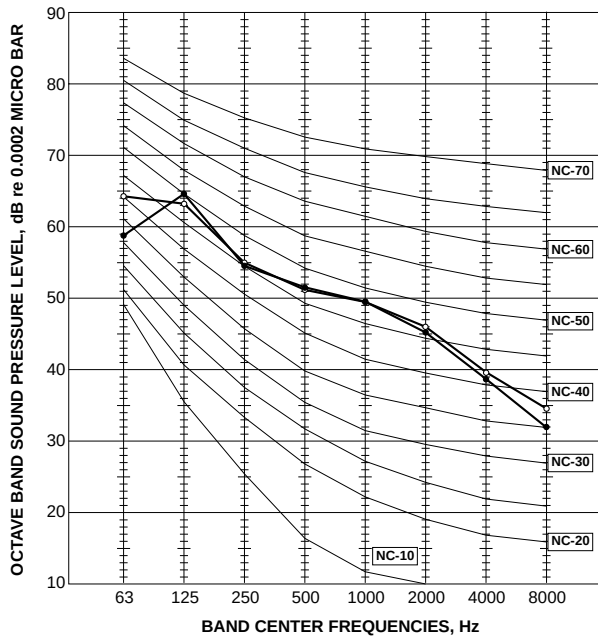
Heating : Dry-bulb temperature 7°C Wet-bulb temperature 6°C





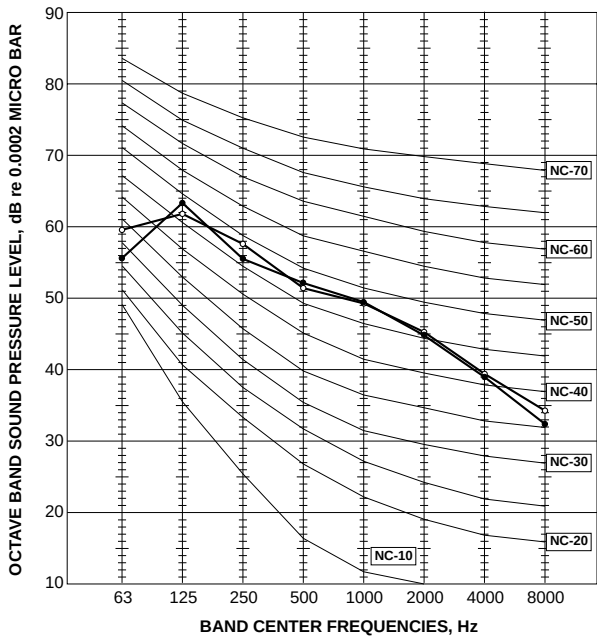
MUZ-DM60VA

FUNCTION	SPL(dB(A))	LINE
COOLING	55	
HEATING	55	

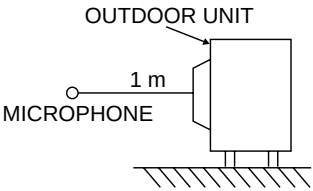


MUZ-DM71VA

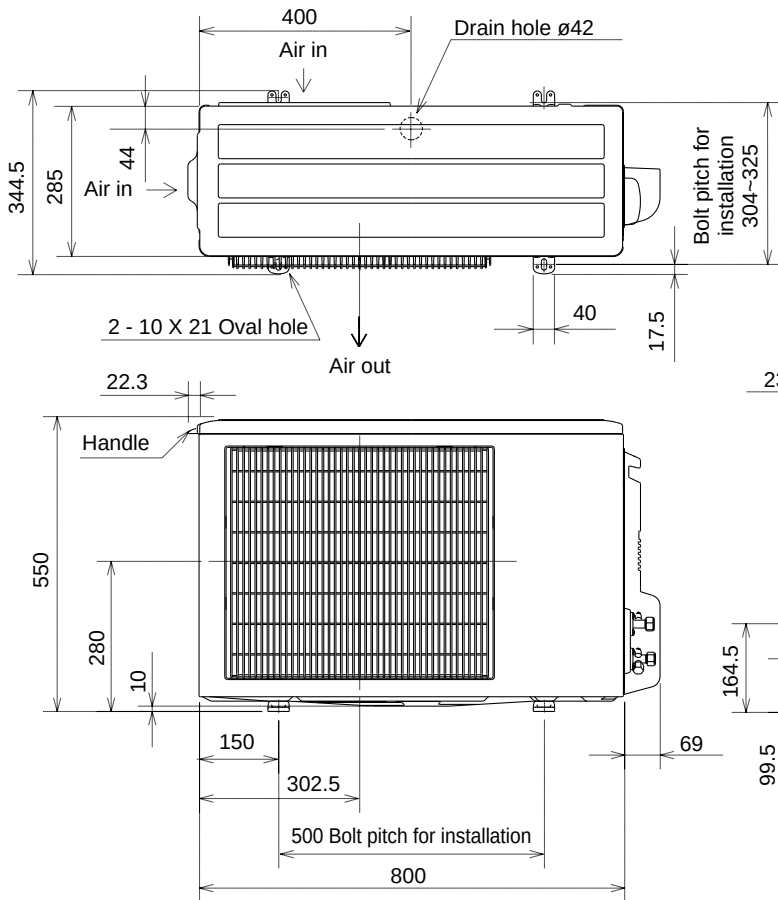
FUNCTION	SPL(dB(A))	LINE
COOLING	55	
HEATING	55	



Test conditions
Cooling: Dry-bulb temperature 35°C
Heating: Dry-bulb temperature 7°C Wet-bulb temperature 6°C

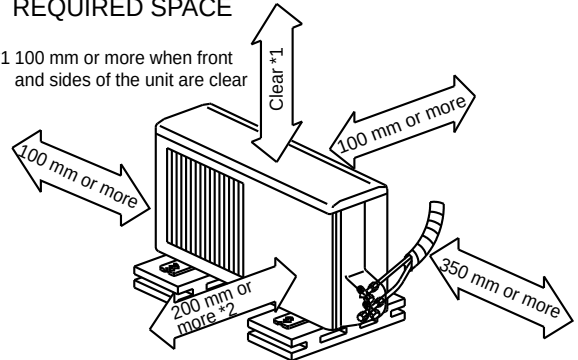


MUZ-DM50VA

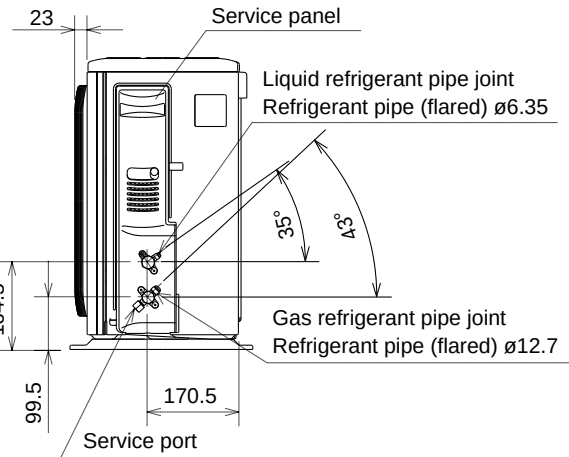


REQUIRED SPACE

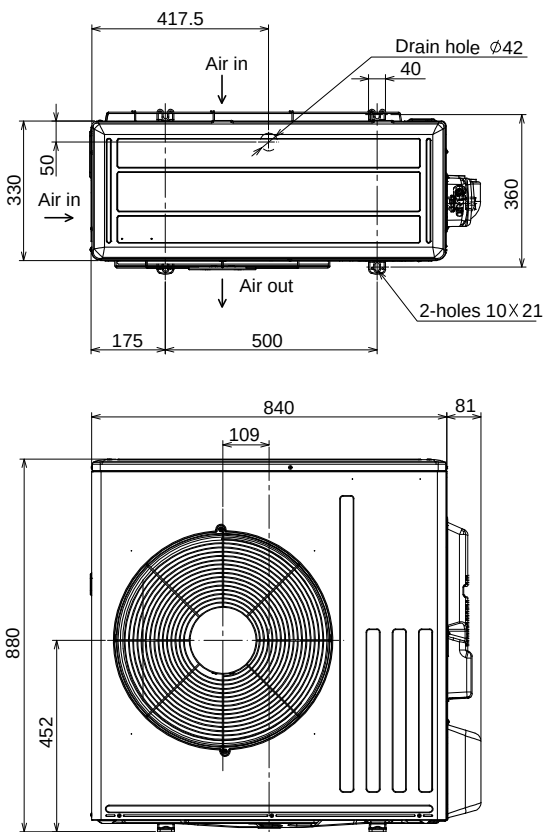
*1 100 mm or more when front and sides of the unit are clear



*2 When any 2 sides of left, right and rear of the unit are clear

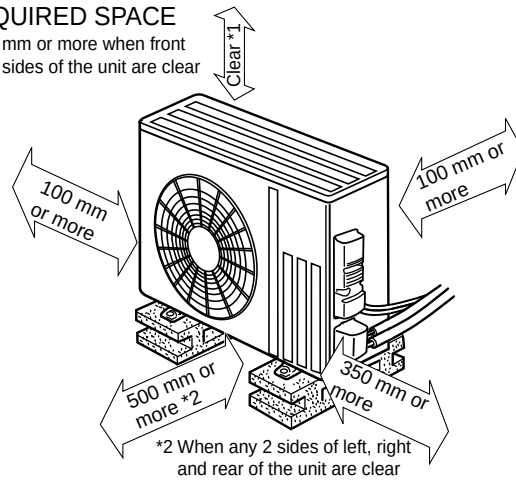


MUZ-DM60VA MUZ-DM71VA

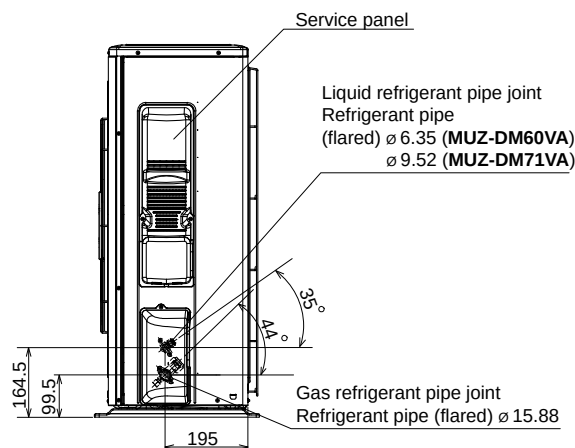


REQUIRED SPACE

*1 500 mm or more when front and sides of the unit are clear



*2 When any 2 sides of left, right and rear of the unit are clear



OBH781A

WIRING DIAGRAM

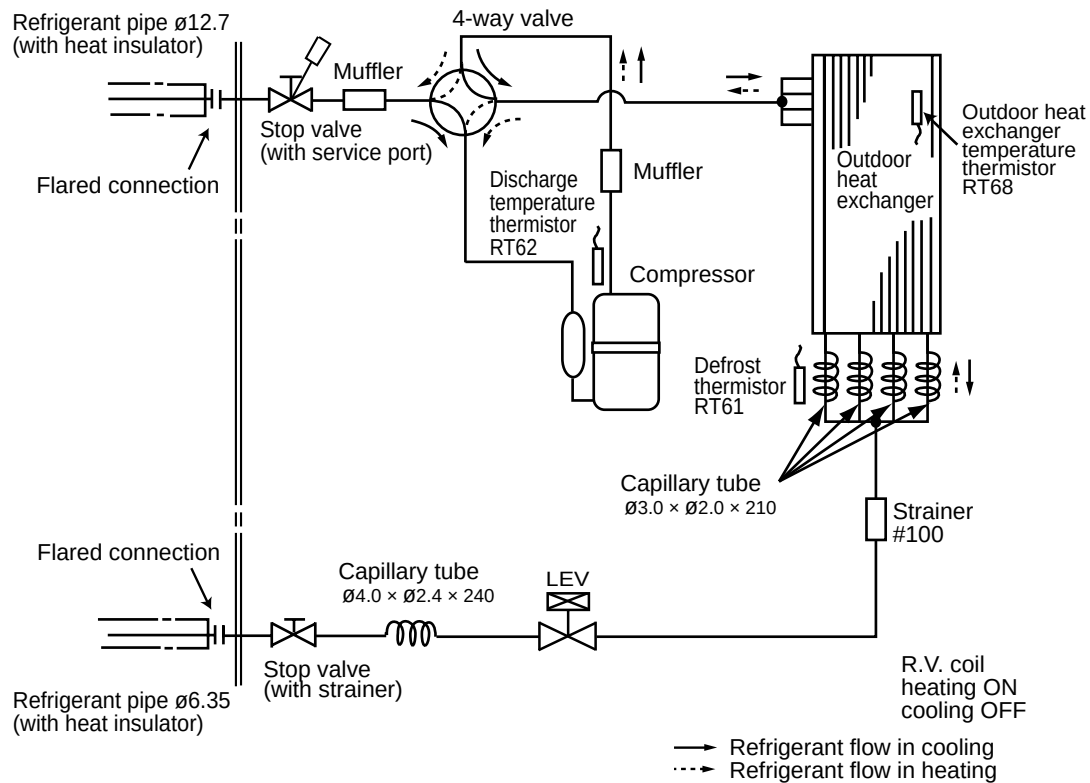
NOTES:

1. About the indoor side electric wiring refer to the indoor unit electric wiring diagram for servicing.
2. Use copper supply wires.
3. Symbols indicate, : Terminal block
 : Connector

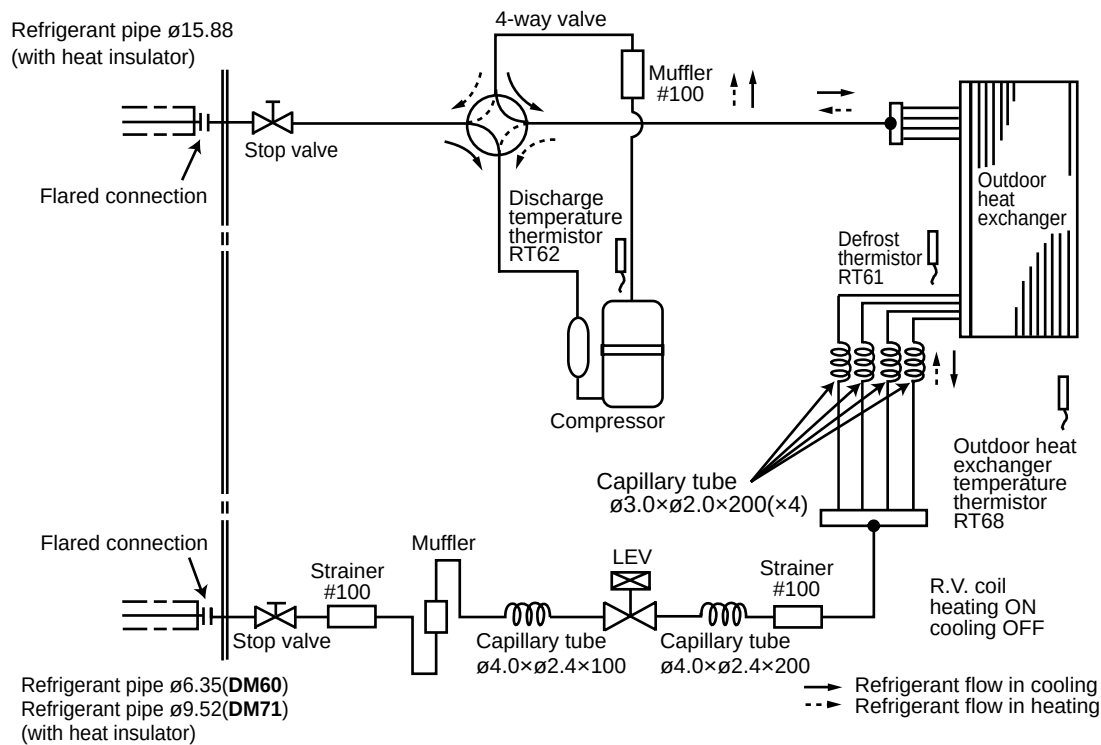
SYMBOL	NAME	SYMBOL	NAME	SYMBOL	NAME
ON61	CONNECTOR	LEV	EXPANSION VALVE COIL	R768	OUTDOOR HEAT EXCHANGER
OC6, OC2, OC3	SMOOTHING CAPACITOR	L61	REACTOR		TEMP. THERMISTOR
DB61	D100E MODULE	MC	COMPRESSOR	TB	TERMINAL BLOCK
F61	FUSE (T20A,250V)	MF	FAN MOTOR	TB1	TRANSFORMER
F701, R61, F801	FUSE (CT3, 15A,250V)	PT04, PT05	CIRCUIT PROTECTION	N63, N64	RELAY
IC6A, IC6B, IC6C	POWER MODULE	R61	DIGITAL THERMISTOR	2154	REVERSING VALVE COIL
IC62	POWER DEVICE	R62	DISCHARGE TEMP. THERMISTOR		
LED	LED	R764	FIN TEMP. THERMISTOR		

MUZ-DM50VA

Unit : mm



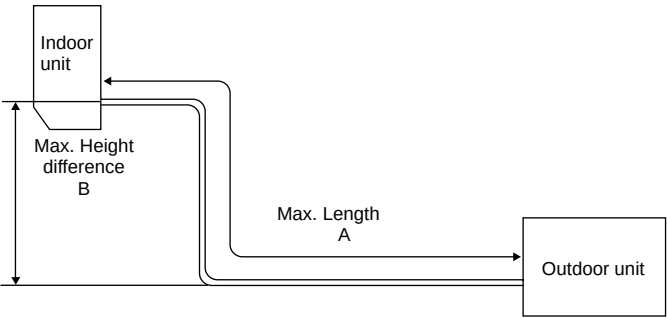
MUZ-DM60VA MUZ-DM71VA





MAX. REFRIGERANT PIPING LENGTH and MAX. HEIGHT DIFFERENCE

Model	Refrigerant piping: m		Piping size O.D: mm	
	Max. Length A	Max. Height difference B	Gas	Liquid
	MUZ-DM50VA	20	12.7	6.35
MUZ-DM60VA	30	15	15.88	9.52
MUZ-DM71VA				9.52



ADDITIONAL REFRIGERANT CHARGE (R410A : g)

Model	Outdoor unit precharged	Refrigerant piping length (one way)											
		5 m	6 m	7 m	8 m	9 m	10 m	11 m	12 m	13 m	14 m	15 m	20 m
MUZ-DM50VA	1,150	0	0	0	20	40	60	80	100	120	140	160	260
MUZ-DM60VA	1,800												
MUZ-DM71VA	1,800												

Calculation: $X\text{ g} = 20\text{ g/m} \times (\text{Refrigerant piping length (m)} - 7)$
NOTE : Refrigerant piping exceeding 7 m requires additional refrigerant charge according to the calculation.

MUZ-DM50VA MUZ-DM60VA MUZ-DM71VA

The standard specifications apply only to the operation of the air conditioner under normal conditions. Since operating conditions vary according to the areas where these units are installed, the following information has been provided to clarify the operating characteristics of the air conditioner under the conditions indicated by the performance curve.

(1) GUARANTEED VOLTAGE

198 ~ 264 V, 50 Hz

(2) AIR FLOW

Air flow should be set at MAX.

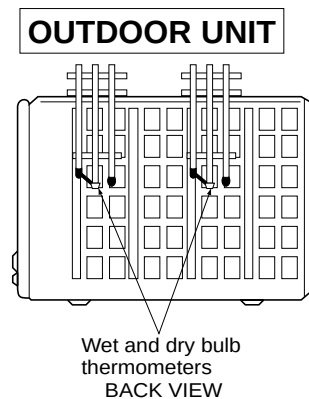
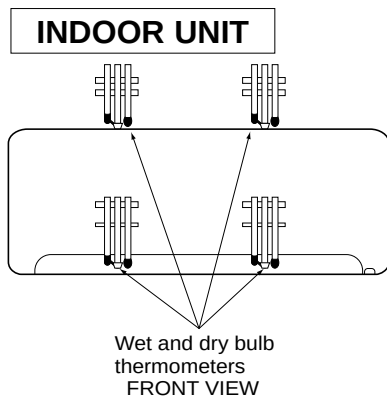
(3) MAIN READINGS

- | | | |
|---|-------|-----------|
| (1) Indoor intake air wet-bulb temperature : | °C WB | } Cooling |
| (2) Indoor outlet air wet-bulb temperature : | °C WB | |
| (3) Outdoor intake air dry-bulb temperature : | °C DB | |
| (4) Total input: | W | } Heating |
| (5) Indoor intake air dry-bulb temperature : | °C DB | |
| (6) Outdoor intake air wet-bulb temperature : | °C WB | |
| (7) Total input : | W | |

Indoor air wet and dry bulb temperature difference on the left side of the following chart shows the difference between the indoor intake air wet and dry bulb temperature and the indoor outlet air wet and dry bulb temperature for your reference at service.

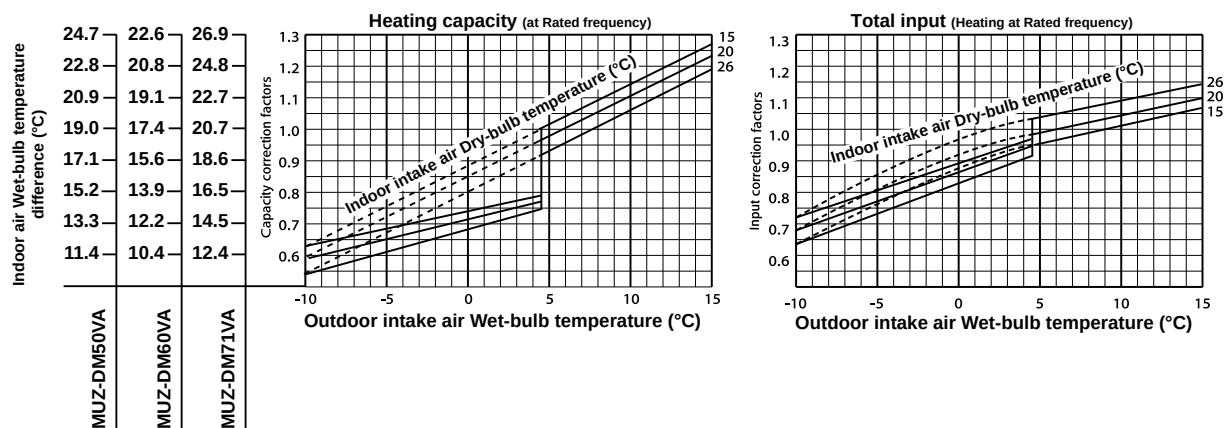
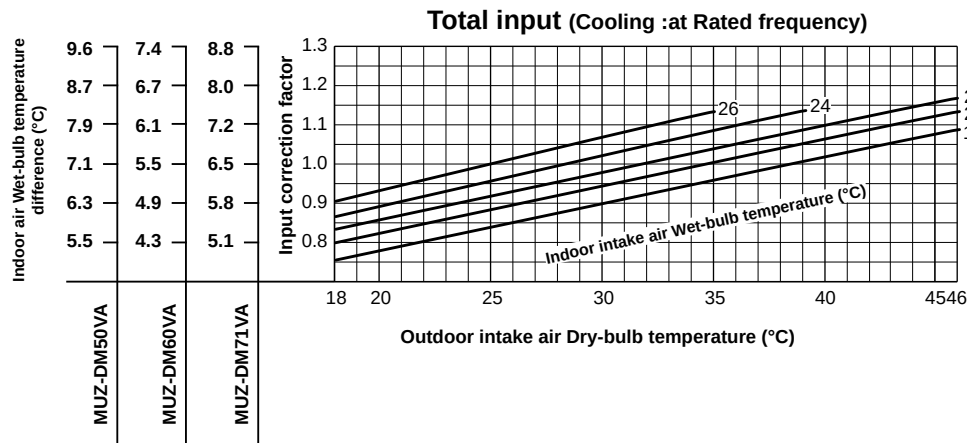
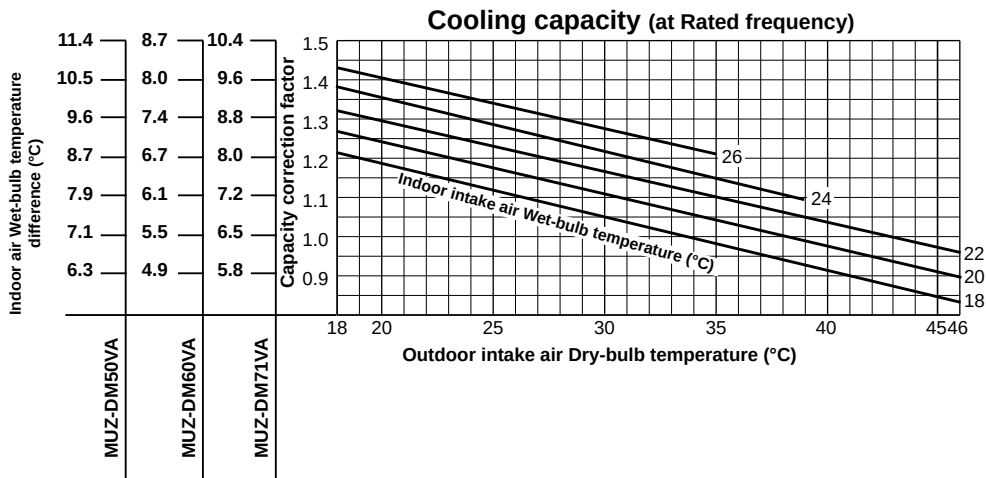
How to measure the indoor air wet and dry bulb temperature difference

1. Attach at least 2 sets of wet and dry bulb thermometers to the indoor air intake as shown in the figure, and at least 2 sets of wet and dry bulb thermometers to the indoor air outlet. The thermometers must be attached to the position where air speed is high.
2. Attach at least 2 sets of wet and dry bulb thermometers to the outdoor air intake.
Cover the thermometers to prevent direct rays of the sun.
3. Check that the air filter is cleaned.
4. Open windows and doors of room.
5. Press the EMERGENCY OPERATION switch once (twice) to start the EMERGENCY COOL (HEAT) MODE.
6. When system stabilizes after more than 15 minutes, measure temperature and take an average temperature.
7. 10 minutes later, measure temperature again and check that the temperature does not change.



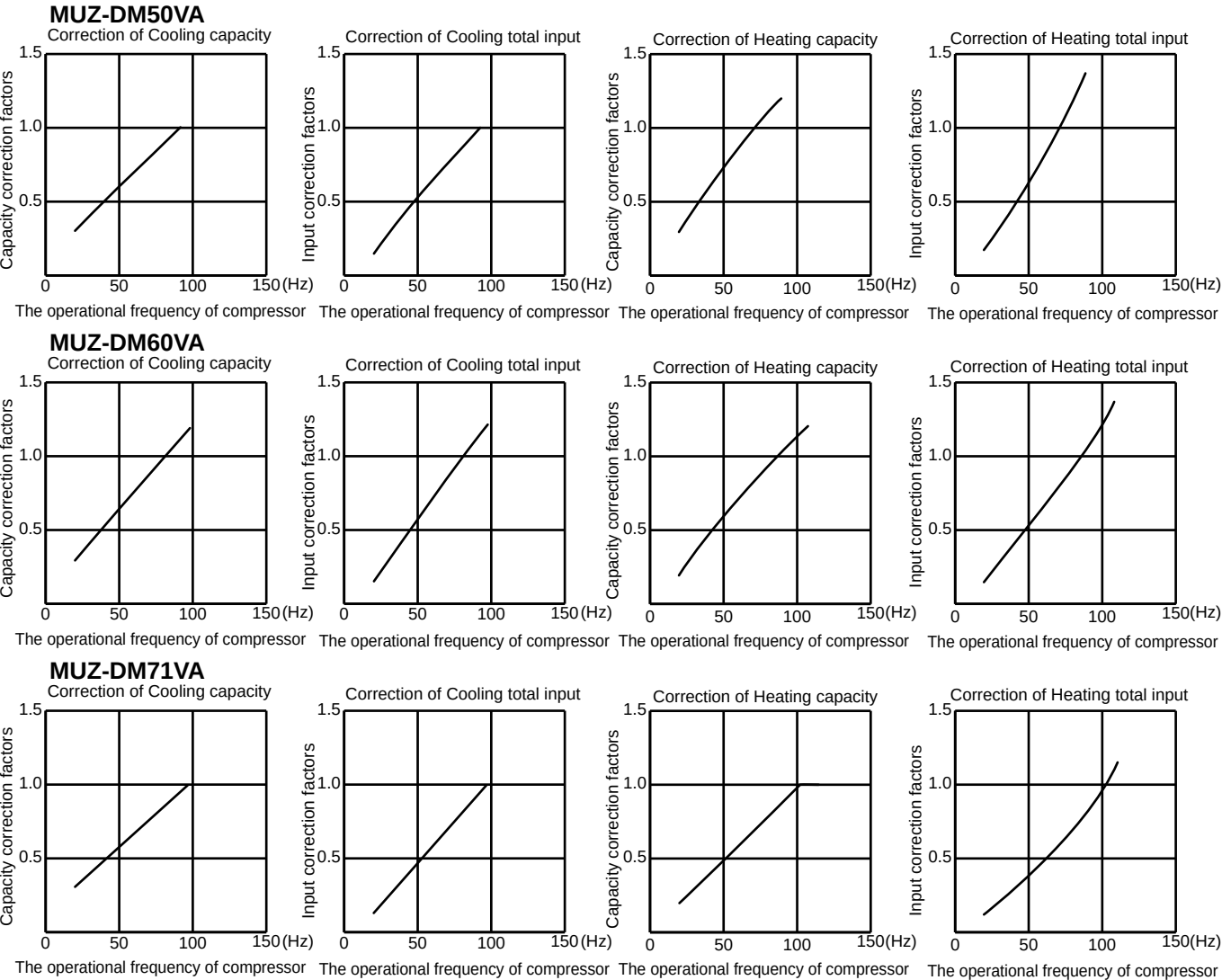
8-1. CAPACITY AND INPUT CURVES

MUZ-DM50VA MUZ-DM60VA MUZ-DM71VA



NOTE: The above broken lines are for the heating operation without any frost and defrost operation.

8-2. CAPACITY AND INPUT CORRECTION BY OPERATIONAL FREQUENCY OF COMPRESSOR



8-3. HOW TO OPERATE FIXED-FREQUENCY OPERATION

<Test run operation>

1. Press EMERGENCY OPERATION switch to start COOL or HEAT mode (COOL: Press once, HEAT: Press twice).
2. Test run operation starts and continues to operate for 30 minutes.
3. Compressor operates at rated frequency in COOL mode or 58 Hz in HEAT mode.
4. Indoor fan operates at High speed.
5. After 30 minutes, test run operation finishes and EMERGENCY OPERATION starts (operation frequency of compressor varies).
6. To cancel test run operation (EMERGENCY OPERATION), press EMERGENCY OPERATION switch or any button on remote controller.

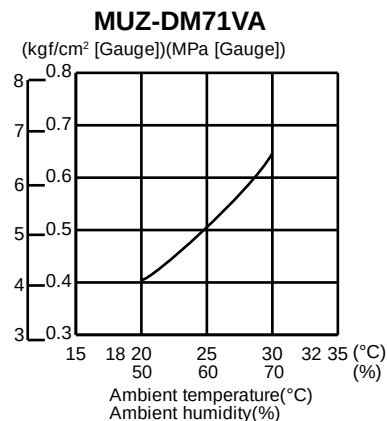
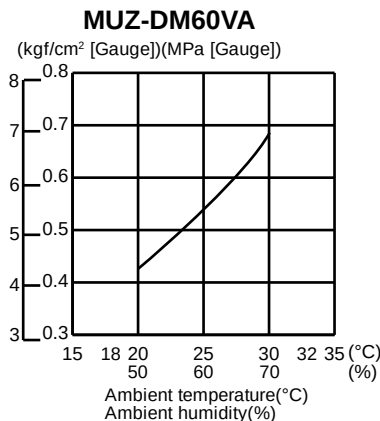
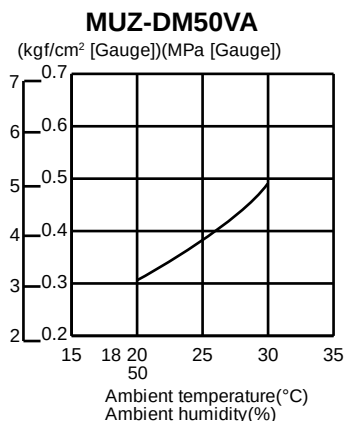
8-4. OUTDOOR LOW PRESSURE AND OUTDOOR UNIT CURRENT

COOL operation

- ① Both indoor and outdoor unit are under the same temperature/humidity condition.
- ② Operation: TEST RUN OPERATION (Refer to 8-3.)

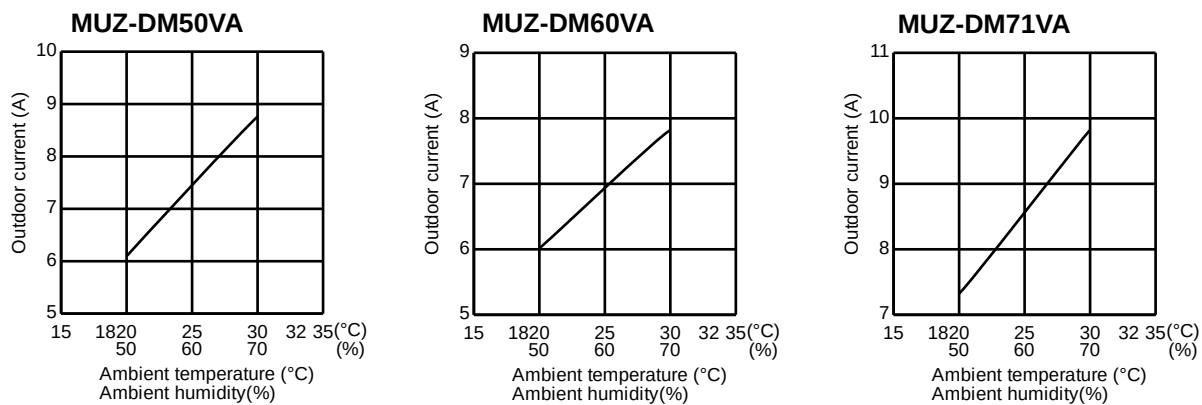
Dry-bulb temperature (°C)	Relative humidity (%)
20	50
25	60
30	70

Outdoor low pressure



NOTE : The unit of pressure has been changed to MPa on the international system of units (SI unit system).
The conversion factor is: **1 (MPa [Gauge]) = 10.2 (kgf/cm²[Gauge])**

Outdoor unit current



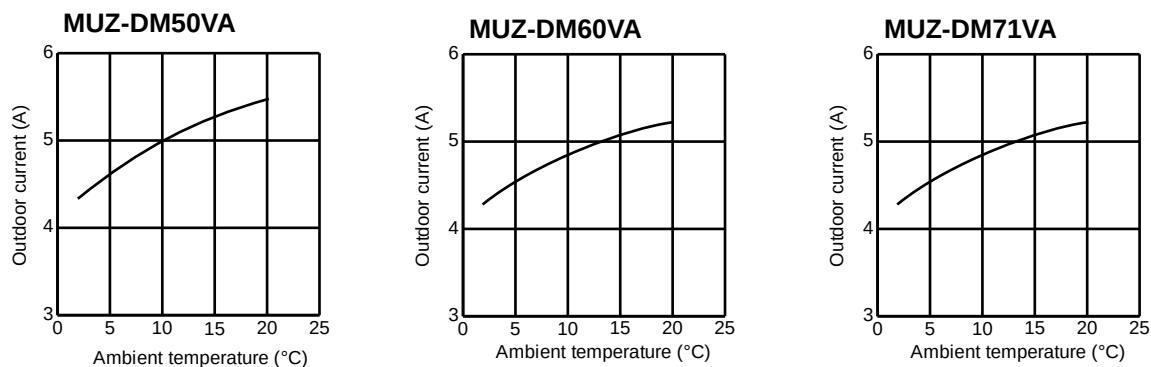
HEAT operation

① Condition:

	Indoor	Outdoor			
Dry bulb temperature (°C)	20.0	2	7	15	20.0
Wet bulb temperature (°C)	14.5	1	6	12	14.5

② Operation: Test run operation (refer to 8-3.)

Outdoor unit current



PERFORMANCE DATA COOL operation at Rated frequency

MUZ-DM50VA

CAPACITY: 5.0 kW

SHF: 0.70

INPUT: 2050 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)															
		21				25				27				30			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	5.88	3.06	0.52	1640	5.63	2.93	0.52	1722	5.40	2.81	0.52	1804	5.20	2.70	0.52	1886
21	20	6.13	2.45	0.40	1722	5.88	2.35	0.40	1825	5.70	2.28	0.40	1866	5.50	2.20	0.40	1948
22	18	5.88	3.29	0.56	1640	5.63	3.15	0.56	1722	5.40	3.02	0.56	1804	5.20	2.91	0.56	1886
22	20	6.13	2.70	0.44	1722	5.88	2.59	0.44	1825	5.70	2.51	0.44	1866	5.50	2.42	0.44	1948
22	22	6.38	2.04	0.32	1784	6.15	1.97	0.32	1896	6.00	1.92	0.32	1948	5.75	1.84	0.32	2030
23	18	5.88	3.53	0.60	1640	5.63	3.38	0.60	1722	5.40	3.24	0.60	1804	5.20	3.12	0.60	1886
23	20	6.13	2.94	0.48	1722	5.88	2.82	0.48	1825	5.70	2.74	0.48	1866	5.50	2.64	0.48	1948
23	22	6.38	2.30	0.36	1784	6.15	2.21	0.36	1896	6.00	2.16	0.36	1948	5.75	2.07	0.36	2030
24	18	5.88	3.76	0.64	1640	5.63	3.60	0.64	1722	5.40	3.46	0.64	1804	5.20	3.33	0.64	1886
24	20	6.13	3.19	0.52	1722	5.88	3.06	0.52	1825	5.70	2.96	0.52	1866	5.50	2.86	0.52	1948
24	22	6.38	2.55	0.40	1784	6.15	2.46	0.40	1896	6.00	2.40	0.40	1948	5.75	2.30	0.40	2030
24	24	6.70	1.88	0.28	1866	6.45	1.81	0.28	1968	6.30	1.76	0.28	2030	6.10	1.71	0.28	2132
25	18	5.88	4.00	0.68	1640	5.63	3.83	0.68	1722	5.40	3.67	0.68	1804	5.20	3.54	0.68	1886
25	20	6.13	3.43	0.56	1722	5.88	3.29	0.56	1825	5.70	3.19	0.56	1866	5.50	3.08	0.56	1948
25	22	6.38	2.81	0.44	1784	6.15	2.71	0.44	1896	6.00	2.64	0.44	1948	5.75	2.53	0.44	2030
25	24	6.70	2.14	0.32	1866	6.45	2.06	0.32	1968	6.30	2.02	0.32	2030	6.10	1.95	0.32	2132
26	18	5.88	4.23	0.72	1640	5.63	4.05	0.72	1722	5.40	3.89	0.72	1804	5.20	3.74	0.72	1886
26	20	6.13	3.68	0.60	1722	5.88	3.53	0.60	1825	5.70	3.42	0.60	1866	5.50	3.30	0.60	1948
26	22	6.38	3.06	0.48	1784	6.15	2.95	0.48	1896	6.00	2.88	0.48	1948	5.75	2.76	0.48	2030
26	24	6.70	2.41	0.36	1866	6.45	2.32	0.36	1968	6.30	2.27	0.36	2030	6.10	2.20	0.36	2132
26	26	6.90	1.66	0.24	1968	6.70	1.61	0.24	2071	6.60	1.58	0.24	2132	6.40	1.54	0.24	2194
27	18	5.88	4.47	0.76	1640	5.63	4.28	0.76	1722	5.40	4.10	0.76	1804	5.20	3.95	0.76	1886
27	20	6.13	3.92	0.64	1722	5.88	3.76	0.64	1825	5.70	3.65	0.64	1866	5.50	3.52	0.64	1948
27	22	6.38	3.32	0.52	1784	6.15	3.20	0.52	1896	6.00	3.12	0.52	1948	5.75	2.99	0.52	2030
27	24	6.70	2.68	0.40	1866	6.45	2.58	0.40	1968	6.30	2.52	0.40	2030	6.10	2.44	0.40	2132
27	26	6.90	1.93	0.28	1968	6.70	1.88	0.28	2071	6.60	1.85	0.28	2132	6.40	1.79	0.28	2194
28	18	5.88	4.70	0.80	1640	5.63	4.50	0.80	1722	5.40	4.32	0.80	1804	5.20	4.16	0.80	1886
28	20	6.13	4.17	0.68	1722	5.88	4.00	0.68	1825	5.70	3.88	0.68	1866	5.50	3.74	0.68	1948
28	22	6.38	3.57	0.56	1784	6.15	3.44	0.56	1896	6.00	3.36	0.56	1948	5.75	3.22	0.56	2030
28	24	6.70	2.95	0.44	1866	6.45	2.84	0.44	1968	6.30	2.77	0.44	2030	6.10	2.68	0.44	2132
28	26	6.90	2.21	0.32	1968	6.70	2.14	0.32	2071	6.60	2.11	0.32	2132	6.40	2.05	0.32	2194
29	18	5.88	4.94	0.84	1640	5.63	4.73	0.84	1722	5.40	4.54	0.84	1804	5.20	4.37	0.84	1886
29	20	6.13	4.41	0.72	1722	5.88	4.23	0.72	1825	5.70	4.10	0.72	1866	5.50	3.96	0.72	1948
29	22	6.38	3.83	0.60	1784	6.15	3.69	0.60	1896	6.00	3.60	0.60	1948	5.75	3.45	0.60	2030
29	24	6.70	3.22	0.48	1866	6.45	3.10	0.48	1968	6.30	3.02	0.48	2030	6.10	2.93	0.48	2132
29	26	6.90	2.48	0.36	1968	6.70	2.41	0.36	2071	6.60	2.38	0.36	2132	6.40	2.30	0.36	2194
30	18	5.88	5.17	0.88	1640	5.63	4.95	0.88	1722	5.40	4.75	0.88	1804	5.20	4.58	0.88	1886
30	20	6.13	4.66	0.76	1722	5.88	4.47	0.76	1825	5.70	4.33	0.76	1866	5.50	4.18	0.76	1948
30	22	6.38	4.08	0.64	1784	6.15	3.94	0.64	1896	6.00	3.84	0.64	1948	5.75	3.68	0.64	2030
30	24	6.70	3.48	0.52	1866	6.45	3.35	0.52	1968	6.30	3.28	0.52	2030	6.10	3.17	0.52	2132
30	26	6.90	2.76	0.40	1968	6.70	2.68	0.40	2071	6.60	2.64	0.40	2132	6.40	2.56	0.40	2194
31	18	5.88	5.41	0.92	1640	5.63	5.18	0.92	1722	5.40	4.97	0.92	1804	5.20	4.78	0.92	1886
31	20	6.13	4.90	0.80	1722	5.88	4.70	0.80	1825	5.70	4.56	0.80	1866	5.50	4.40	0.80	1948
31	22	6.38	4.34	0.68	1784	6.15	4.18	0.68	1896	6.00	4.08	0.68	1948	5.75	3.91	0.68	2030
31	24	6.70	3.75	0.56	1866	6.45	3.61	0.56	1968	6.30	3.53	0.56	2030	6.10	3.42	0.56	2132
31	26	6.90	3.04	0.44	1968	6.70	2.95	0.44	2071	6.60	2.90	0.44	2132	6.40	2.82	0.44	2194
32	18	5.88	5.64	0.96	1640	5.63	5.40	0.96	1722	5.40	5.18	0.96	1804	5.20	4.99	0.96	1886
32	20	6.13	5.15	0.84	1722	5.88	4.94	0.84	1825	5.70	4.79	0.84	1866	5.50	4.62	0.84	1948
32	22	6.38	4.59	0.72	1784	6.15	4.43	0.72	1896	6.00	4.32	0.72	1948	5.75	4.14	0.72	2030
32	24	6.70	4.02	0.60	1866	6.45	3.87	0.60	1968	6.30	3.78	0.60	2030	6.10	3.66	0.60	2132
32	26	6.90	3.31	0.48	1968	6.70	3.22	0.48	2071	6.60	3.17	0.48	2132	6.40	3.07	0.48	2194

NOTE Q : Total capacity (kW)

SHF : Sensible heat factor

DB : Dry-bulb temperature

SHC : Sensible heat capacity (kW)

INPUT : Total power input (W)

WB : Wet-bulb temperature

PERFORMANCE DATA COOL operation at Rated frequency

MUZ-DM50VA

CAPACITY: 5.0 kW

SHF: 0.70

INPUT: 2050 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)											
		35				40				46			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	4.90	2.55	0.52	2009	4.50	2.34	0.52	2132	4.15	2.16	0.52	2214
21	20	5.15	2.06	0.40	2091	4.80	1.92	0.40	2194	4.45	1.78	0.40	2317
22	18	4.90	2.74	0.56	2009	4.50	2.52	0.56	2132	4.15	2.32	0.56	2214
22	20	5.15	2.27	0.44	2091	4.80	2.11	0.44	2194	4.45	1.96	0.44	2317
22	22	5.45	1.74	0.32	2173	5.10	1.63	0.32	2296	4.75	1.52	0.32	2378
23	18	4.90	2.94	0.60	2009	4.50	2.70	0.60	2132	4.15	2.49	0.60	2214
23	20	5.15	2.47	0.48	2091	4.80	2.30	0.48	2194	4.45	2.14	0.48	2317
23	22	5.45	1.96	0.36	2173	5.10	1.84	0.36	2296	4.75	1.71	0.36	2378
24	18	4.90	3.14	0.64	2009	4.50	2.88	0.64	2132	4.15	2.66	0.64	2214
24	20	5.15	2.68	0.52	2091	4.80	2.50	0.52	2194	4.45	2.31	0.52	2317
24	22	5.45	2.18	0.40	2173	5.10	2.04	0.40	2296	4.75	1.90	0.40	2378
24	24	5.75	1.61	0.28	2255	5.40	1.51	0.28	2358	5.10	1.43	0.28	2460
25	18	4.90	3.33	0.68	2009	4.50	3.06	0.68	2132	4.15	2.82	0.68	2214
25	20	5.15	2.88	0.56	2091	4.80	2.69	0.56	2194	4.45	2.49	0.56	2317
25	22	5.45	2.40	0.44	2173	5.10	2.24	0.44	2296	4.75	2.09	0.44	2378
25	24	5.75	1.84	0.32	2255	5.40	1.73	0.32	2358	5.10	1.63	0.32	2460
26	18	4.90	3.53	0.72	2009	4.50	3.24	0.72	2132	4.15	2.99	0.72	2214
26	20	5.15	3.09	0.60	2091	4.80	2.88	0.60	2194	4.45	2.67	0.60	2317
26	22	5.45	2.62	0.48	2173	5.10	2.45	0.48	2296	4.75	2.28	0.48	2378
26	24	5.75	2.07	0.36	2255	5.40	1.94	0.36	2358	5.10	1.84	0.36	2460
26	26	6.05	1.45	0.24	2337	5.70	1.37	0.24	2440	5.35	1.28	0.24	2542
27	18	4.90	3.72	0.76	2009	4.50	3.42	0.76	2132	4.15	3.15	0.76	2214
27	20	5.15	3.30	0.64	2091	4.80	3.07	0.64	2194	4.45	2.85	0.64	2317
27	22	5.45	2.83	0.52	2173	5.10	2.65	0.52	2296	4.75	2.47	0.52	2378
27	24	5.75	2.30	0.40	2255	5.40	2.16	0.40	2358	5.10	2.04	0.40	2460
27	26	6.05	1.69	0.28	2337	5.70	1.60	0.28	2440	5.35	1.50	0.28	2542
28	18	4.90	3.92	0.80	2009	4.50	3.60	0.80	2132	4.15	3.32	0.80	2214
28	20	5.15	3.50	0.68	2091	4.80	3.26	0.68	2194	4.45	3.03	0.68	2317
28	22	5.45	3.05	0.56	2173	5.10	2.86	0.56	2296	4.75	2.66	0.56	2378
28	24	5.75	2.53	0.44	2255	5.40	2.38	0.44	2358	5.10	2.24	0.44	2460
28	26	6.05	1.94	0.32	2337	5.70	1.82	0.32	2440	5.35	1.71	0.32	2542
29	18	4.90	4.12	0.84	2009	4.50	3.78	0.84	2132	4.15	3.49	0.84	2214
29	20	5.15	3.71	0.72	2091	4.80	3.46	0.72	2194	4.45	3.20	0.72	2317
29	22	5.45	3.27	0.60	2173	5.10	3.06	0.60	2296	4.75	2.85	0.60	2378
29	24	5.75	2.76	0.48	2255	5.40	2.59	0.48	2358	5.10	2.45	0.48	2460
29	26	6.05	2.18	0.36	2337	5.70	2.05	0.36	2440	5.35	1.93	0.36	2542
30	18	4.90	4.31	0.88	2009	4.50	3.96	0.88	2132	4.15	3.65	0.88	2214
30	20	5.15	3.91	0.76	2091	4.80	3.65	0.76	2194	4.45	3.38	0.76	2317
30	22	5.45	3.49	0.64	2173	5.10	3.26	0.64	2296	4.75	3.04	0.64	2378
30	24	5.75	2.99	0.52	2255	5.40	2.81	0.52	2358	5.10	2.65	0.52	2460
30	26	6.05	2.42	0.40	2337	5.70	2.28	0.40	2440	5.35	2.14	0.40	2542
31	18	4.90	4.51	0.92	2009	4.50	4.14	0.92	2132	4.15	3.82	0.92	2214
31	20	5.15	4.12	0.80	2091	4.80	3.84	0.80	2194	4.45	3.56	0.80	2317
31	22	5.45	3.71	0.68	2173	5.10	3.47	0.68	2296	4.75	3.23	0.68	2378
31	24	5.75	3.22	0.56	2255	5.40	3.02	0.56	2358	5.10	2.86	0.56	2460
31	26	6.05	2.66	0.44	2337	5.70	2.51	0.44	2440	5.35	2.35	0.44	2542
32	18	4.90	4.70	0.96	2009	4.50	4.32	0.96	2132	4.15	3.98	0.96	2214
32	20	5.15	4.33	0.84	2091	4.80	4.03	0.84	2194	4.45	3.74	0.84	2317
32	22	5.45	3.92	0.72	2173	5.10	3.67	0.72	2296	4.75	3.42	0.72	2378
32	24	5.75	3.45	0.60	2255	5.40	3.24	0.60	2358	5.10	3.06	0.60	2460
32	26	6.05	2.90	0.48	2337	5.70	2.74	0.48	2440	5.35	2.57	0.48	2542

NOTE Q : Total capacity (kW)

SHF : Sensible heat factor

DB : Dry-bulb temperature

SHC : Sensible heat capacity (kW)

INPUT : Total power input (W)

WB : Wet-bulb temperature



PERFORMANCE DATA COOL operation at Rated frequency
MUZ-DM60VA

CAPACITY: 6.1 kW SHF: 0.82 INPUT: 1900 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)															
		21				25				27				30			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	7.17	4.59	0.64	1520	6.86	4.39	0.64	1596	6.59	4.22	0.64	1672	6.34	4.06	0.64	1748
21	20	7.47	3.89	0.52	1596	7.17	3.73	0.52	1691	6.95	3.62	0.52	1729	6.71	3.49	0.52	1805
22	18	7.17	4.87	0.68	1520	6.86	4.67	0.68	1596	6.59	4.48	0.68	1672	6.34	4.31	0.68	1748
22	20	7.47	4.18	0.56	1596	7.17	4.01	0.56	1691	6.95	3.89	0.56	1729	6.71	3.76	0.56	1805
22	22	7.78	3.42	0.44	1653	7.50	3.30	0.44	1758	7.32	3.22	0.44	1805	7.01	3.09	0.44	1881
23	18	7.17	5.16	0.72	1520	6.86	4.94	0.72	1596	6.59	4.74	0.72	1672	6.34	4.57	0.72	1748
23	20	7.47	4.48	0.60	1596	7.17	4.30	0.60	1691	6.95	4.17	0.60	1729	6.71	4.03	0.60	1805
23	22	7.78	3.73	0.48	1653	7.50	3.60	0.48	1758	7.32	3.51	0.48	1805	7.01	3.37	0.48	1881
24	18	7.17	5.45	0.76	1520	6.86	5.22	0.76	1596	6.59	5.01	0.76	1672	6.34	4.82	0.76	1748
24	20	7.47	4.78	0.64	1596	7.17	4.59	0.64	1691	6.95	4.45	0.64	1729	6.71	4.29	0.64	1805
24	22	7.78	4.04	0.52	1653	7.50	3.90	0.52	1758	7.32	3.81	0.52	1805	7.01	3.65	0.52	1881
24	24	8.17	3.27	0.40	1729	7.87	3.15	0.40	1824	7.69	3.07	0.40	1881	7.44	2.98	0.40	1976
25	18	7.17	5.73	0.80	1520	6.86	5.49	0.80	1596	6.59	5.27	0.80	1672	6.34	5.08	0.80	1748
25	20	7.47	5.08	0.68	1596	7.17	4.87	0.68	1691	6.95	4.73	0.68	1729	6.71	4.56	0.68	1805
25	22	7.78	4.36	0.56	1653	7.50	4.20	0.56	1758	7.32	4.10	0.56	1805	7.01	3.93	0.56	1881
25	24	8.17	3.60	0.44	1729	7.87	3.46	0.44	1824	7.69	3.38	0.44	1881	7.44	3.27	0.44	1976
26	18	7.17	6.02	0.84	1520	6.86	5.76	0.84	1596	6.59	5.53	0.84	1672	6.34	5.33	0.84	1748
26	20	7.47	5.38	0.72	1596	7.17	5.16	0.72	1691	6.95	5.01	0.72	1729	6.71	4.83	0.72	1805
26	22	7.78	4.67	0.60	1653	7.50	4.50	0.60	1758	7.32	4.39	0.60	1805	7.01	4.21	0.60	1881
26	24	8.17	3.92	0.48	1729	7.87	3.78	0.48	1824	7.69	3.69	0.48	1881	7.44	3.57	0.48	1976
26	26	8.42	3.03	0.36	1824	8.17	2.94	0.36	1919	8.05	2.90	0.36	1976	7.81	2.81	0.36	2033
27	18	7.17	6.31	0.88	1520	6.86	6.04	0.88	1596	6.59	5.80	0.88	1672	6.34	5.58	0.88	1748
27	20	7.47	5.68	0.76	1596	7.17	5.45	0.76	1691	6.95	5.29	0.76	1729	6.71	5.10	0.76	1805
27	22	7.78	4.98	0.64	1653	7.50	4.80	0.64	1758	7.32	4.68	0.64	1805	7.01	4.49	0.64	1881
27	24	8.17	4.25	0.52	1729	7.87	4.09	0.52	1824	7.69	4.00	0.52	1881	7.44	3.87	0.52	1976
27	26	8.42	3.37	0.40	1824	8.17	3.27	0.40	1919	8.05	3.22	0.40	1976	7.81	3.12	0.40	2033
28	18	7.17	6.59	0.92	1520	6.86	6.31	0.92	1596	6.59	6.06	0.92	1672	6.34	5.84	0.92	1748
28	20	7.47	5.98	0.80	1596	7.17	5.73	0.80	1691	6.95	5.56	0.80	1729	6.71	5.37	0.80	1805
28	22	7.78	5.29	0.68	1653	7.50	5.10	0.68	1758	7.32	4.98	0.68	1805	7.01	4.77	0.68	1881
28	24	8.17	4.58	0.56	1729	7.87	4.41	0.56	1824	7.69	4.30	0.56	1881	7.44	4.17	0.56	1976
28	26	8.42	3.70	0.44	1824	8.17	3.60	0.44	1919	8.05	3.54	0.44	1976	7.81	3.44	0.44	2033
29	18	7.17	6.88	0.96	1520	6.86	6.59	0.96	1596	6.59	6.32	0.96	1672	6.34	6.09	0.96	1748
29	20	7.47	6.28	0.84	1596	7.17	6.02	0.84	1691	6.95	5.84	0.84	1729	6.71	5.64	0.84	1805
29	22	7.78	5.60	0.72	1653	7.50	5.40	0.72	1758	7.32	5.27	0.72	1805	7.01	5.05	0.72	1881
29	24	8.17	4.90	0.60	1729	7.87	4.72	0.60	1824	7.69	4.61	0.60	1881	7.44	4.47	0.60	1976
29	26	8.42	4.04	0.48	1824	8.17	3.92	0.48	1919	8.05	3.86	0.48	1976	7.81	3.75	0.48	2033
30	18	7.17	7.17	1.00	1520	6.86	6.86	1.00	1596	6.59	6.59	1.00	1672	6.34	6.34	1.00	1748
30	20	7.47	6.58	0.88	1596	7.17	6.31	0.88	1691	6.95	6.12	0.88	1729	6.71	5.90	0.88	1805
30	22	7.78	5.91	0.76	1653	7.50	5.70	0.76	1758	7.32	5.56	0.76	1805	7.01	5.33	0.76	1881
30	24	8.17	5.23	0.64	1729	7.87	5.04	0.64	1824	7.69	4.92	0.64	1881	7.44	4.76	0.64	1976
30	26	8.42	4.38	0.52	1824	8.17	4.25	0.52	1919	8.05	4.19	0.52	1976	7.81	4.06	0.52	2033
31	18	7.17	7.17	1.00	1520	6.86	6.86	1.00	1596	6.59	6.59	1.00	1672	6.34	6.34	1.00	1748
31	20	7.47	6.87	0.92	1596	7.17	6.59	0.92	1691	6.95	6.40	0.92	1729	6.71	6.17	0.92	1805
31	22	7.78	6.22	0.80	1653	7.50	6.00	0.80	1758	7.32	5.86	0.80	1805	7.01	5.61	0.80	1881
31	24	8.17	5.56	0.68	1729	7.87	5.35	0.68	1824	7.69	5.23	0.68	1881	7.44	5.06	0.68	1976
31	26	8.42	4.71	0.56	1824	8.17	4.58	0.56	1919	8.05	4.51	0.56	1976	7.81	4.37	0.56	2033
32	18	7.17	7.17	1.00	1520	6.86	6.86	1.00	1596	6.59	6.59	1.00	1672	6.34	6.34	1.00	1748
32	20	7.47	7.17	0.96	1596	7.17	6.88	0.96	1691	6.95	6.68	0.96	1729	6.71	6.44	0.96	1805
32	22	7.78	6.53	0.84	1653	7.50	6.30	0.84	1758	7.32	6.15	0.84	1805	7.01	5.89	0.84	1881
32	24	8.17	5.89	0.72	1729	7.87	5.67	0.72	1824	7.69	5.53	0.72	1881	7.44	5.36	0.72	1976
32	26	8.42	5.05	0.60	1824	8.17	4.90	0.60	1919	8.05	4.83	0.60	1976	7.81	4.68	0.60	2033

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB : Dry-bulb temperature
 SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature



PERFORMANCE DATA COOL operation at Rated frequency

MUZ-DM60VA

CAPACITY: 6.1 kW

SHF: 0.82

INPUT: 1900 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)											
		35				40				46			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	5.98	3.83	0.64	1862	5.49	3.51	0.64	1976	5.06	3.24	0.64	2052
21	20	6.28	3.27	0.52	1938	5.86	3.05	0.52	2033	5.43	2.82	0.52	2147
22	18	5.98	4.07	0.68	1862	5.49	3.73	0.68	1976	5.06	3.44	0.68	2052
22	20	6.28	3.52	0.56	1938	5.86	3.28	0.56	2033	5.43	3.04	0.56	2147
22	22	6.65	2.93	0.44	2014	6.22	2.74	0.44	2128	5.79	2.55	0.44	2204
23	18	5.98	4.30	0.72	1862	5.49	3.95	0.72	1976	5.06	3.65	0.72	2052
23	20	6.28	3.77	0.60	1938	5.86	3.51	0.60	2033	5.43	3.26	0.60	2147
23	22	6.65	3.19	0.48	2014	6.22	2.99	0.48	2128	5.79	2.78	0.48	2204
24	18	5.98	4.54	0.76	1862	5.49	4.17	0.76	1976	5.06	3.85	0.76	2052
24	20	6.28	4.02	0.64	1938	5.86	3.75	0.64	2033	5.43	3.47	0.64	2147
24	22	6.65	3.46	0.52	2014	6.22	3.24	0.52	2128	5.79	3.01	0.52	2204
24	24	7.01	2.81	0.40	2090	6.59	2.64	0.40	2185	6.22	2.49	0.40	2280
25	18	5.98	4.78	0.80	1862	5.49	4.39	0.80	1976	5.06	4.05	0.8	2052
25	20	6.28	4.27	0.68	1938	5.86	3.98	0.68	2033	5.43	3.69	0.68	2147
25	22	6.65	3.72	0.56	2014	6.22	3.48	0.56	2128	5.79	3.25	0.56	2204
25	24	7.01	3.09	0.44	2090	6.59	2.90	0.44	2185	6.22	2.74	0.44	2280
26	18	5.98	5.02	0.84	1862	5.49	4.61	0.84	1976	5.06	4.25	0.84	2052
26	20	6.28	4.52	0.72	1938	5.86	4.22	0.72	2033	5.43	3.91	0.72	2147
26	22	6.65	3.99	0.60	2014	6.22	3.73	0.60	2128	5.79	3.48	0.60	2204
26	24	7.01	3.37	0.48	2090	6.59	3.16	0.48	2185	6.22	2.99	0.48	2280
26	26	7.38	2.66	0.36	2166	6.95	2.50	0.36	2261	6.53	2.35	0.36	2356
27	18	5.98	5.26	0.88	1862	5.49	4.83	0.88	1976	5.06	4.46	0.88	2052
27	20	6.28	4.78	0.76	1938	5.86	4.45	0.76	2033	5.43	4.13	0.76	2147
27	22	6.65	4.26	0.64	2014	6.22	3.98	0.64	2128	5.79	3.71	0.64	2204
27	24	7.01	3.65	0.52	2090	6.59	3.43	0.52	2185	6.22	3.24	0.52	2280
27	26	7.38	2.95	0.40	2166	6.95	2.78	0.40	2261	6.53	2.61	0.40	2356
28	18	5.98	5.50	0.92	1862	5.49	5.05	0.92	1976	5.06	4.66	0.92	2052
28	20	6.28	5.03	0.80	1938	5.86	4.68	0.80	2033	5.43	4.34	0.80	2147
28	22	6.65	4.52	0.68	2014	6.22	4.23	0.68	2128	5.79	3.94	0.68	2204
28	24	7.01	3.93	0.56	2090	6.59	3.69	0.56	2185	6.22	3.48	0.56	2280
28	26	7.38	3.25	0.44	2166	6.95	3.06	0.44	2261	6.53	2.87	0.44	2356
29	18	5.98	5.74	0.96	1862	5.49	5.27	0.96	1976	5.06	4.86	0.96	2052
29	20	6.28	5.28	0.84	1938	5.86	4.92	0.84	2033	5.43	4.56	0.84	2147
29	22	6.65	4.79	0.72	2014	6.22	4.48	0.72	2128	5.79	4.17	0.72	2204
29	24	7.01	4.21	0.60	2090	6.59	3.95	0.60	2185	6.22	3.73	0.60	2280
29	26	7.38	3.54	0.48	2166	6.95	3.34	0.48	2261	6.53	3.13	0.48	2356
30	18	5.98	5.98	1.00	1862	5.49	5.49	1.00	1976	5.06	5.06	1.00	2052
30	20	6.28	5.53	0.88	1938	5.86	5.15	0.88	2033	5.43	4.78	0.88	2147
30	22	6.65	5.05	0.76	2014	6.22	4.73	0.76	2128	5.79	4.40	0.76	2204
30	24	7.01	4.49	0.64	2090	6.59	4.22	0.64	2185	6.22	3.98	0.64	2280
30	26	7.38	3.84	0.52	2166	6.95	3.62	0.52	2261	6.53	3.39	0.52	2356
31	18	5.98	5.98	1.00	1862	5.49	5.49	1.00	1976	5.06	5.06	1.00	2052
31	20	6.28	5.78	0.92	1938	5.86	5.39	0.92	2033	5.43	4.99	0.92	2147
31	22	6.65	5.32	0.80	2014	6.22	4.98	0.80	2128	5.79	4.64	0.80	2204
31	24	7.01	4.77	0.68	2090	6.59	4.48	0.68	2185	6.22	4.23	0.68	2280
31	26	7.38	4.13	0.56	2166	6.95	3.89	0.56	2261	6.53	3.66	0.56	2356
32	18	5.98	5.98	1.00	1862	5.49	5.49	1.00	1976	5.06	5.06	1.00	2052
32	20	6.28	6.03	0.96	1938	5.86	5.62	0.96	2033	5.43	5.21	0.96	2147
32	22	6.65	5.59	0.84	2014	6.22	5.23	0.84	2128	5.79	4.87	0.84	2204
32	24	7.01	5.05	0.72	2090	6.59	4.74	0.72	2185	6.22	4.48	0.72	2280
32	26	7.38	4.43	0.60	2166	6.95	4.17	0.60	2261	6.53	3.92	0.60	2356

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB : Dry-bulb temperature
SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature



PERFORMANCE DATA COOL operation at Rated frequency
MUZ-DM71VA

CAPACITY: 7.1 kW SHF: 0.77 INPUT: 2330 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)															
		21				25				27				30			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	8.34	4.92	0.59	1864	7.99	4.71	0.59	1957	7.67	4.52	0.59	2050	7.38	4.36	0.59	2144
21	20	8.70	4.09	0.47	1957	8.34	3.92	0.47	2074	8.09	3.80	0.47	2120	7.81	3.67	0.47	2214
22	18	8.34	5.26	0.63	1864	7.99	5.03	0.63	1957	7.67	4.83	0.63	2050	7.38	4.65	0.63	2144
22	20	8.70	4.44	0.51	1957	8.34	4.25	0.51	2074	8.09	4.13	0.51	2120	7.81	3.98	0.51	2214
22	22	9.05	3.53	0.39	2027	8.73	3.41	0.39	2155	8.52	3.32	0.39	2214	8.17	3.18	0.39	2307
23	18	8.34	5.59	0.67	1864	7.99	5.35	0.67	1957	7.67	5.14	0.67	2050	7.38	4.95	0.67	2144
23	20	8.70	4.78	0.55	1957	8.34	4.59	0.55	2074	8.09	4.45	0.55	2120	7.81	4.30	0.55	2214
23	22	9.05	3.89	0.43	2027	8.73	3.76	0.43	2155	8.52	3.66	0.43	2214	8.17	3.51	0.43	2307
24	18	8.34	5.92	0.71	1864	7.99	5.67	0.71	1957	7.67	5.44	0.71	2050	7.38	5.24	0.71	2144
24	20	8.70	5.13	0.59	1957	8.34	4.92	0.59	2074	8.09	4.78	0.59	2120	7.81	4.61	0.59	2214
24	22	9.05	4.25	0.47	2027	8.73	4.10	0.47	2155	8.52	4.00	0.47	2214	8.17	3.84	0.47	2307
24	24	9.51	3.33	0.35	2120	9.16	3.21	0.35	2237	8.95	3.13	0.35	2307	8.66	3.03	0.35	2423
25	18	8.34	6.26	0.75	1864	7.99	5.99	0.75	1957	7.67	5.75	0.75	2050	7.38	5.54	0.75	2144
25	20	8.70	5.48	0.63	1957	8.34	5.26	0.63	2074	8.09	5.10	0.63	2120	7.81	4.92	0.63	2214
25	22	9.05	4.62	0.51	2027	8.73	4.45	0.51	2155	8.52	4.35	0.51	2214	8.17	4.16	0.51	2307
25	24	9.51	3.71	0.39	2120	9.16	3.57	0.39	2237	8.95	3.49	0.39	2307	8.66	3.38	0.39	2423
26	18	8.34	6.59	0.79	1864	7.99	6.31	0.79	1957	7.67	6.06	0.79	2050	7.38	5.83	0.79	2144
26	20	8.70	5.83	0.67	1957	8.34	5.59	0.67	2074	8.09	5.42	0.67	2120	7.81	5.23	0.67	2214
26	22	9.05	4.98	0.55	2027	8.73	4.80	0.55	2155	8.52	4.69	0.55	2214	8.17	4.49	0.55	2307
26	24	9.51	4.09	0.43	2120	9.16	3.94	0.43	2237	8.95	3.85	0.43	2307	8.66	3.72	0.43	2423
26	26	9.80	3.04	0.31	2237	9.51	2.95	0.31	2353	9.37	2.91	0.31	2423	9.09	2.82	0.31	2493
27	18	8.34	6.92	0.83	1864	7.99	6.63	0.83	1957	7.67	6.36	0.83	2050	7.38	6.13	0.83	2144
27	20	8.70	6.18	0.71	1957	8.34	5.92	0.71	2074	8.09	5.75	0.71	2120	7.81	5.55	0.71	2214
27	22	9.05	5.34	0.59	2027	8.73	5.15	0.59	2155	8.52	5.03	0.59	2214	8.17	4.82	0.59	2307
27	24	9.51	4.47	0.47	2120	9.16	4.30	0.47	2237	8.95	4.20	0.47	2307	8.66	4.07	0.47	2423
27	26	9.80	3.43	0.35	2237	9.51	3.33	0.35	2353	9.37	3.28	0.35	2423	9.09	3.18	0.35	2493
28	18	8.34	7.26	0.87	1864	7.99	6.95	0.87	1957	7.67	6.67	0.87	2050	7.38	6.42	0.87	2144
28	20	8.70	6.52	0.75	1957	8.34	6.26	0.75	2074	8.09	6.07	0.75	2120	7.81	5.86	0.75	2214
28	22	9.05	5.70	0.63	2027	8.73	5.50	0.63	2155	8.52	5.37	0.63	2214	8.17	5.14	0.63	2307
28	24	9.51	4.85	0.51	2120	9.16	4.67	0.51	2237	8.95	4.56	0.51	2307	8.66	4.42	0.51	2423
28	26	9.80	3.82	0.39	2237	9.51	3.71	0.39	2353	9.37	3.66	0.39	2423	9.09	3.54	0.39	2493
29	18	8.34	7.59	0.91	1864	7.99	7.27	0.91	1957	7.67	6.98	0.91	2050	7.38	6.72	0.91	2144
29	20	8.70	6.87	0.79	1957	8.34	6.59	0.79	2074	8.09	6.39	0.79	2120	7.81	6.17	0.79	2214
29	22	9.05	6.07	0.67	2027	8.73	5.85	0.67	2155	8.52	5.71	0.67	2214	8.17	5.47	0.67	2307
29	24	9.51	5.23	0.55	2120	9.16	5.04	0.55	2237	8.95	4.92	0.55	2307	8.66	4.76	0.55	2423
29	26	9.80	4.21	0.43	2237	9.51	4.09	0.43	2353	9.37	4.03	0.43	2423	9.09	3.91	0.43	2493
30	18	8.34	7.93	0.95	1864	7.99	7.59	0.95	1957	7.67	7.28	0.95	2050	7.38	7.01	0.95	2144
30	20	8.70	7.22	0.83	1957	8.34	6.92	0.83	2074	8.09	6.72	0.83	2120	7.81	6.48	0.83	2214
30	22	9.05	6.43	0.71	2027	8.73	6.20	0.71	2155	8.52	6.05	0.71	2214	8.17	5.80	0.71	2307
30	24	9.51	5.61	0.59	2120	9.16	5.40	0.59	2237	8.95	5.28	0.59	2307	8.66	5.11	0.59	2423
30	26	9.80	4.61	0.47	2237	9.51	4.47	0.47	2353	9.37	4.40	0.47	2423	9.09	4.27	0.47	2493
31	18	8.34	8.26	0.99	1864	7.99	7.91	0.99	1957	7.67	7.59	0.99	2050	7.38	7.31	0.99	2144
31	20	8.70	7.57	0.87	1957	8.34	7.26	0.87	2074	8.09	7.04	0.87	2120	7.81	6.79	0.87	2214
31	22	9.05	6.79	0.75	2027	8.73	6.55	0.75	2155	8.52	6.39	0.75	2214	8.17	6.12	0.75	2307
31	24	9.51	5.99	0.63	2120	9.16	5.77	0.63	2237	8.95	5.64	0.63	2307	8.66	5.46	0.63	2423
31	26	9.80	5.00	0.51	2237	9.51	4.85	0.51	2353	9.37	4.78	0.51	2423	9.09	4.63	0.51	2493
32	18	8.34	8.34	1.00	1864	7.99	7.99	1.00	1957	7.67	7.67	1.00	2050	7.38	7.38	1.00	2144
32	20	8.70	7.91	0.91	1957	8.34	7.59	0.91	2074	8.09	7.37	0.91	2120	7.81	7.11	0.91	2214
32	22	9.05	7.15	0.79	2027	8.73	6.90	0.79	2155	8.52	6.73	0.79	2214	8.17	6.45	0.79	2307
32	24	9.51	6.37	0.67	2120	9.16	6.14	0.67	2237	8.95	5.99	0.67	2307	8.66	5.80	0.67	2423
32	26	9.80	5.39	0.55	2237	9.51	5.23	0.55	2353	9.37	5.15	0.55	2423	9.09	5.00	0.55	2493

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB : Dry-bulb temperature
 SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature



PERFORMANCE DATA COOL operation at Rated frequency

MUZ-DM71VA

CAPACITY: 7.1 kW

SHF: 0.77

INPUT: 2330 W

INDOOR DB (°C)	INDOOR WB (°C)	OUTDOOR DB (°C)											
		35				40				46			
		Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT	Q	SHC	SHF	INPUT
21	18	6.96	4.11	0.59	2283	6.39	3.77	0.59	2423	5.89	3.48	0.59	2516
21	20	7.31	3.44	0.47	2377	6.82	3.20	0.47	2493	6.32	2.97	0.47	2633
22	18	6.96	4.38	0.63	2283	6.39	4.03	0.63	2423	5.89	3.71	0.63	2516
22	20	7.31	3.73	0.51	2377	6.82	3.48	0.51	2493	6.32	3.22	0.51	2633
22	22	7.74	3.02	0.39	2470	7.24	2.82	0.39	2610	6.75	2.63	0.39	2703
23	18	6.96	4.66	0.67	2283	6.39	4.28	0.67	2423	5.89	3.95	0.67	2516
23	20	7.31	4.02	0.55	2377	6.82	3.75	0.55	2493	6.32	3.48	0.55	2633
23	22	7.74	3.33	0.43	2470	7.24	3.11	0.43	2610	6.75	2.90	0.43	2703
24	18	6.96	4.94	0.71	2283	6.39	4.54	0.71	2423	5.89	4.18	0.71	2516
24	20	7.31	4.31	0.59	2377	6.82	4.02	0.59	2493	6.32	3.73	0.59	2633
24	22	7.74	3.64	0.47	2470	7.24	3.40	0.47	2610	6.75	3.17	0.47	2703
24	24	8.17	2.86	0.35	2563	7.67	2.68	0.35	2680	7.24	2.53	0.35	2796
25	18	6.96	5.22	0.75	2283	6.39	4.79	0.75	2423	5.89	4.42	0.75	2516
25	20	7.31	4.61	0.63	2377	6.82	4.29	0.63	2493	6.32	3.98	0.63	2633
25	22	7.74	3.95	0.51	2470	7.24	3.69	0.51	2610	6.75	3.44	0.51	2703
25	24	8.17	3.18	0.39	2563	7.67	2.99	0.39	2680	7.24	2.82	0.39	2796
26	18	6.96	5.50	0.79	2283	6.39	5.05	0.79	2423	5.89	4.66	0.79	2516
26	20	7.31	4.90	0.67	2377	6.82	4.57	0.67	2493	6.32	4.23	0.67	2633
26	22	7.74	4.26	0.55	2470	7.24	3.98	0.55	2610	6.75	3.71	0.55	2703
26	24	8.17	3.51	0.43	2563	7.67	3.30	0.43	2680	7.24	3.11	0.43	2796
26	26	8.59	2.66	0.31	2656	8.09	2.51	0.31	2773	7.60	2.36	0.31	2889
27	18	6.96	5.78	0.83	2283	6.39	5.30	0.83	2423	5.89	4.89	0.83	2516
27	20	7.31	5.19	0.71	2377	6.82	4.84	0.71	2493	6.32	4.49	0.71	2633
27	22	7.74	4.57	0.59	2470	7.24	4.27	0.59	2610	6.75	3.98	0.59	2703
27	24	8.17	3.84	0.47	2563	7.67	3.60	0.47	2680	7.24	3.40	0.47	2796
27	26	8.59	3.01	0.35	2656	8.09	2.83	0.35	2773	7.60	2.66	0.35	2889
28	18	6.96	6.05	0.87	2283	6.39	5.56	0.87	2423	5.89	5.13	0.87	2516
28	20	7.31	5.48	0.75	2377	6.82	5.11	0.75	2493	6.32	4.74	0.75	2633
28	22	7.74	4.88	0.63	2470	7.24	4.56	0.63	2610	6.75	4.25	0.63	2703
28	24	8.17	4.16	0.51	2563	7.67	3.91	0.51	2680	7.24	3.69	0.51	2796
28	26	8.59	3.35	0.39	2656	8.09	3.16	0.39	2773	7.60	2.96	0.39	2889
29	18	6.96	6.33	0.91	2283	6.39	5.81	0.91	2423	5.89	5.36	0.91	2516
29	20	7.31	5.78	0.79	2377	6.82	5.38	0.79	2493	6.32	4.99	0.79	2633
29	22	7.74	5.19	0.67	2470	7.24	4.85	0.67	2610	6.75	4.52	0.67	2703
29	24	8.17	4.49	0.55	2563	7.67	4.22	0.55	2680	7.24	3.98	0.55	2796
29	26	8.59	3.69	0.43	2656	8.09	3.48	0.43	2773	7.60	3.27	0.43	2889
30	18	6.96	6.61	0.95	2283	6.39	6.07	0.95	2423	5.89	5.60	0.95	2516
30	20	7.31	6.07	0.83	2377	6.82	5.66	0.83	2493	6.32	5.24	0.83	2633
30	22	7.74	5.49	0.71	2470	7.24	5.14	0.71	2610	6.75	4.79	0.71	2703
30	24	8.17	4.82	0.59	2563	7.67	4.52	0.59	2680	7.24	4.27	0.59	2796
30	26	8.59	4.04	0.47	2656	8.09	3.80	0.47	2773	7.60	3.57	0.47	2889
31	18	6.96	6.89	0.99	2283	6.39	6.33	0.99	2423	5.89	5.83	0.99	2516
31	20	7.31	6.36	0.87	2377	6.82	5.93	0.87	2493	6.32	5.50	0.87	2633
31	22	7.74	5.80	0.75	2470	7.24	5.43	0.75	2610	6.75	5.06	0.75	2703
31	24	8.17	5.14	0.63	2563	7.67	4.83	0.63	2680	7.24	4.56	0.63	2796
31	26	8.59	4.38	0.51	2656	8.09	4.13	0.51	2773	7.60	3.87	0.51	2889
32	18	6.96	6.96	1.00	2283	6.39	6.39	1.00	2423	5.89	5.89	1.00	2516
32	20	7.31	6.65	0.91	2377	6.82	6.20	0.91	2493	6.32	5.75	0.91	2633
32	22	7.74	6.11	0.79	2470	7.24	5.72	0.79	2610	6.75	5.33	0.79	2703
32	24	8.17	5.47	0.67	2563	7.67	5.14	0.67	2680	7.24	4.85	0.67	2796
32	26	8.59	4.73	0.55	2656	8.09	4.45	0.55	2773	7.60	4.18	0.55	2889

NOTE Q : Total capacity (kW) SHF : Sensible heat factor DB : Dry-bulb temperature
SHC : Sensible heat capacity (kW) INPUT : Total power input (W) WB : Wet-bulb temperature

PERFORMANCE DATA HEAT operation at Rated frequency

MUZ-DM50VA

CAPACITY: 5.4 kW INPUT: 1480 W

INDOOR DB (°C)	OUTDOOR WB (°C)													
	-10		-5		0		5		10		15		20	
	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT
15	3.40	962	4.10	1154	4.81	1302	5.51	1406	6.21	1495	6.86	1539	7.56	1569
21	3.24	1036	3.89	1228	4.59	1362	5.24	1465	5.94	1539	6.59	1584	7.26	1643
26	2.92	1110	3.62	1302	4.27	1436	4.97	1539	5.67	1613	6.32	1658	7.02	1702

MUZ-DM60VA

CAPACITY: 6.8 kW INPUT: 1970 W

INDOOR DB (°C)	OUTDOOR WB (°C)													
	-10		-5		0		5		10		15		20	
	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT
15	4.28	1281	5.17	1537	6.05	1734	6.94	1872	7.82	1990	8.64	2049	9.52	2088
21	4.08	1379	4.90	1635	5.78	1812	6.60	1950	7.48	2049	8.30	2108	9.15	2187
26	3.67	1478	4.56	1734	5.37	1911	6.26	2049	7.14	2147	7.96	2206	8.84	2266

MUZ-DM71VA

CAPACITY: 8.1 kW INPUT: 2440 W

INDOOR DB (°C)	OUTDOOR WB (°C)													
	-10		-5		0		5		10		15		20	
	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT	Q	INPUT
15	5.10	1586	6.16	1903	7.21	2147	8.26	2318	9.32	2464	10.29	2538	11.34	2586
21	4.86	1708	5.83	2025	6.89	2245	7.86	2416	8.91	2538	9.88	2611	10.89	2708
26	4.37	1830	5.43	2147	6.40	2367	7.45	2538	8.51	2660	9.48	2733	10.53	2806

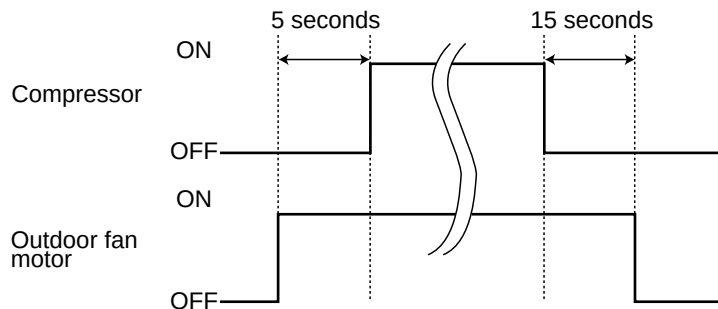
NOTE Q: Total capacity (kW) INPUT : Total power input (W) DB: Dry-bulb temperature WB: Wet-bulb temperature

MUZ-DM50VA MUZ-DM60VA MUZ-DM71VA**9-1. OUTDOOR FAN MOTOR CONTROL**

The fan motor turns ON/OFF, interlocking with the compressor.

[ON] The fan motor turns ON 5 seconds before the compressor starts up.

[OFF] The fan motor turns OFF 15 seconds after the compressor has stopped running.

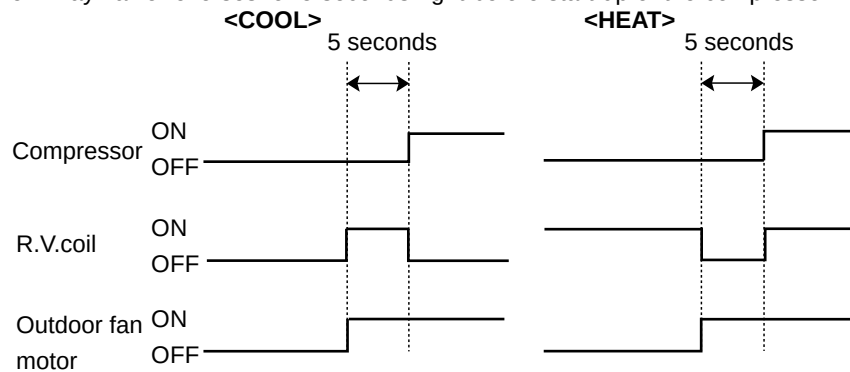
**R.V. COIL CONTROL MUZ-DM50VA MUZ-DM60VA MUZ-DM71VA**

Heating ON

Cooling OFF

Dry OFF

NOTE: The 4-way valve reverses for 5 seconds right before start-up of the compressor.

**9-3. RELATION BETWEEN MAIN SENSOR AND ACTUATOR**

Sensor	Purpose	Actuator				
		Compressor	LEV	Outdoor fan motor	R.V. coil	Indoor fan motor
Discharge temperature thermistor	Protection	○	○			
Indoor coil temperature thermistor	Cooling: Coil frost prevention	○				
	Heating: High pressure protection	○				
Defrost thermistor	Cooling: High pressure protection	○	○	○		
	Heating: Defrosting	○	○	○	○	○
Fin temperature thermistor	Protection	○		○		

MUZ-DM50VA MUZ-DM60VA MUZ-DM71VA**10-1. CHANGE IN DEFROST SETTING**

<JS> When the JS wire of the inverter P.C. board is cut/ soldered, the defrost finish temperature is changed. (Refer to 11-6-1.)

Jumper wire		Defrost finish temperature (°C)	
		MUZ-DM50VA	MUZ-DM60/71VA
JS	Soldered (Initial setting)	8	10
	None (Cut)	15	18

10-2. PRE-HEAT CONTROL SETTING**PRE-HEAT CONTROL**

When moisture gets into the refrigerant cycle, it may interfere the start-up of the compressor at low outside temperature. The pre-heat control prevents this interference. The pre-heat control turns ON when the discharge temperature thermistor is 20°C or below. When pre-heat control turns ON, compressor is energized. (About 50 W)

Pre-heat control setting

<JK>

ON: To activate the pre-heat control, cut the JK wire of the inverter P.C. board.

OFF: To deactivate the pre-heat control, solder the JK wire of the inverter P.C. board. (Refer to 11-6.1)

NOTE: When the inverter P.C. board is replaced, check the jumper wires, and cut/solder them if necessary.

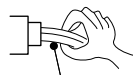
MUZ-DM50VA MUZ-DM60VA MUZ-DM71VA**11-1. CAUTIONS ON TROUBLESHOOTING****1. Before troubleshooting, check the following:**

- 1) Check the power supply voltage.
- 2) Check the indoor/outdoor connecting wire for miswiring.

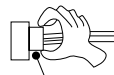
2. Take care of the following during servicing

- 1) Before servicing the air conditioner, be sure to turn OFF the main unit first with the remote controller, and then after confirming the horizontal vane is closed, turn OFF the breaker and/or disconnect the power plug.
- 2) Be sure to turn OFF the power supply before removing the front panel, the cabinet, the top panel, and the electronic control P.C. board.
- 3) When removing the electrical parts, be careful to the residual voltage of smoothing capacitor.
- 4) When removing the electronic control P.C. board, hold the edge of the board with care NOT to apply stress on the components.
- 5) When connecting or disconnecting the connectors, hold the connector housing. DO NOT pull the lead wires.

<Incorrect>

**Lead wiring**

<Correct>

**Connector housing****3. Troubleshooting procedure**

- 1) Check if the OPERATION INDICATOR lamp on the indoor unit is flashing on and off to indicate an abnormality. To make sure, check how many times the OPERATION INDICATOR lamp is flashing on and off before starting service work.
- 2) Before servicing, check that the connector and terminal are connected properly.
- 3) When the electronic control P.C. board seems to be defective, check the copper foil pattern for disconnection and the components for bursting and discoloration.
- 4) Refer to 11-2 and 11-3.

11-2. FAILURE MODE RECALL FUNCTION

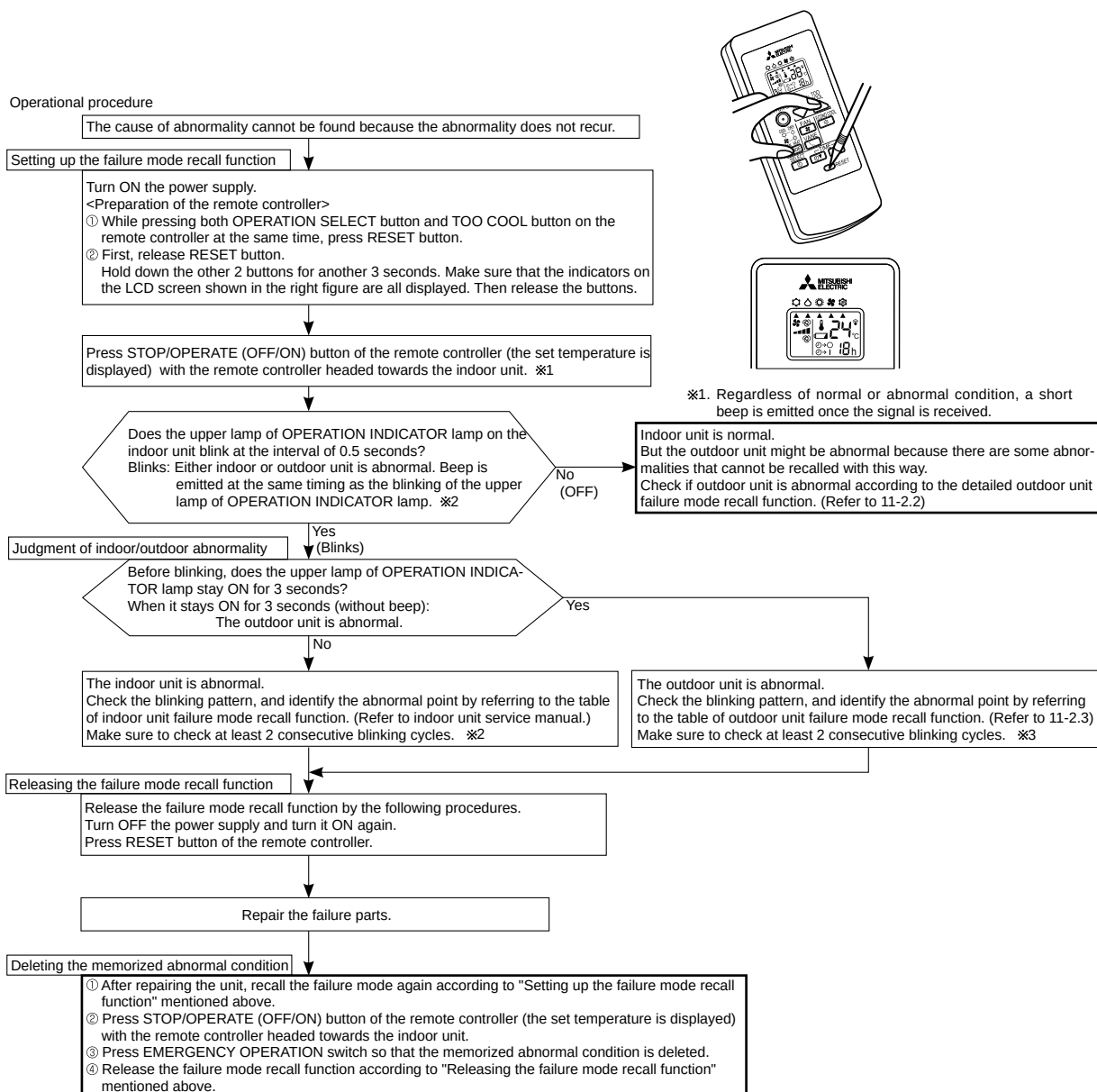
Outline of the function

This air conditioner can memorize the abnormal condition which has occurred once.

Even though LED indication listed on the troubleshooting check table (11-3.) disappears, the memorized failure details can be recalled.

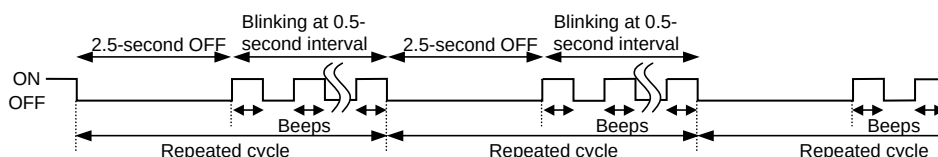
This mode is very useful when the unit needs to be repaired for the abnormality which does not recur.

1. Flow chart of failure mode recall function for the indoor/outdoor unit

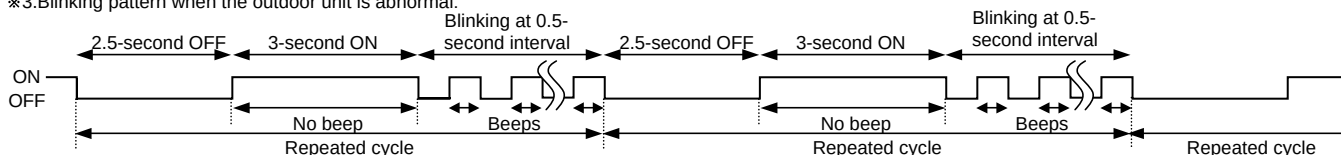


NOTE: 1. Make sure to release the failure mode recall function after it is set up, otherwise the unit cannot operate properly.
2. If the abnormal condition is not deleted from the memory, the last abnormal condition is kept memorized.

※2. Blinking pattern when the indoor unit is abnormal:

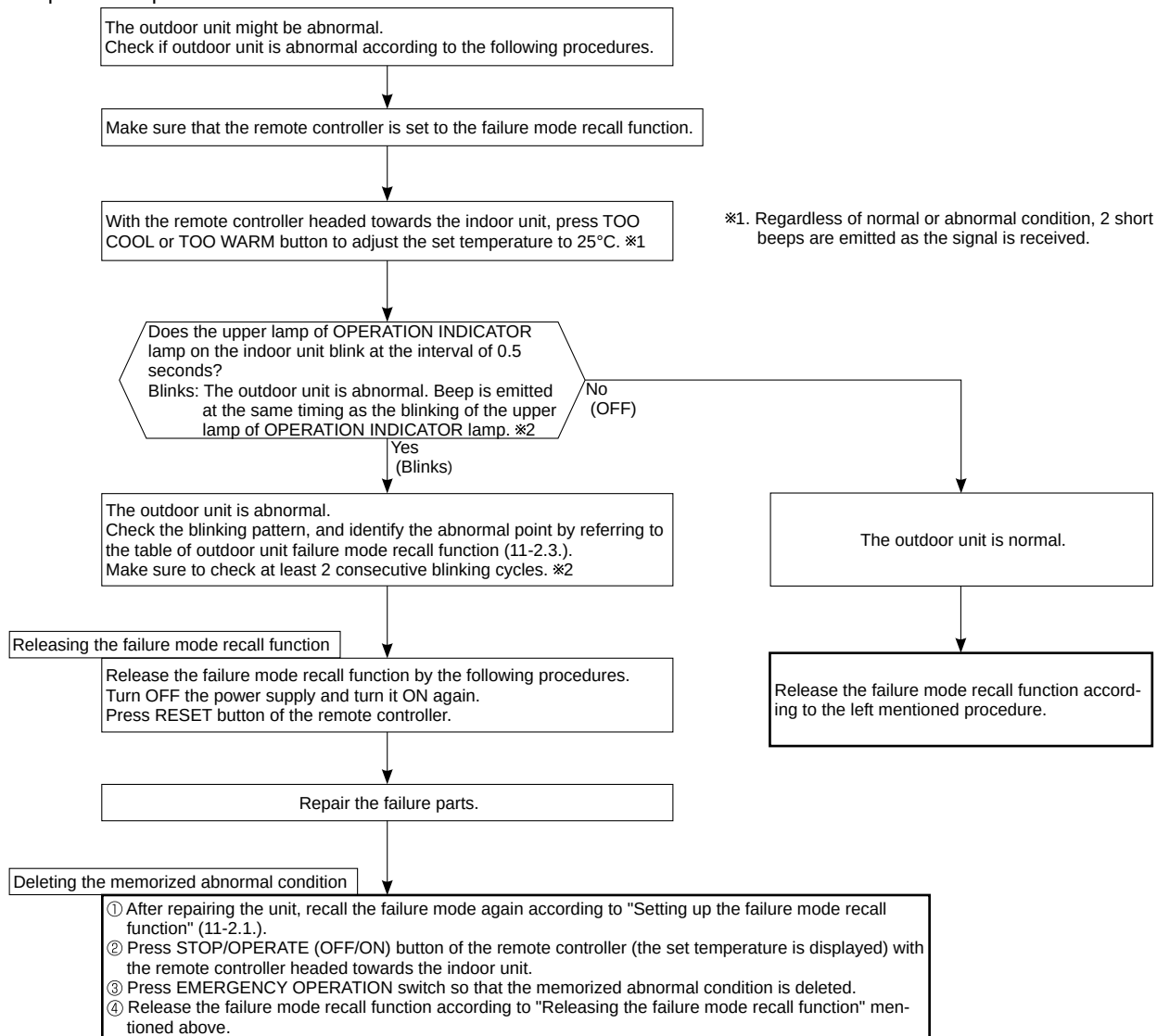


※3. Blinking pattern when the outdoor unit is abnormal:



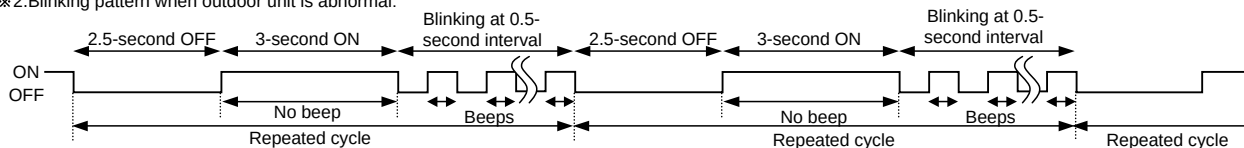
2. Flow chart of the detailed outdoor unit failure mode recall function

Operational procedure



NOTE: 1. Make sure to release the failure mode recall function after it is set up, otherwise the unit cannot operate properly.
2. If the abnormal condition is not deleted from the memory, the last abnormal condition is kept memorized.

*2. Blinking pattern when outdoor unit is abnormal:





NOTE: Blinking patterns of this mode differ from the ones of TROUBLESHOOTING CHECK TABLE (11-3.).

3. Table of outdoor unit failure mode recall function

The upper lamp of OPERATION INDICATOR lamp (Indoor unit)	Abnormal point (Failure mode/protection)	LED indication (Outdoor P.C. board)	Condition	Remedy	Indoor/outdoor unit failure mode recall function	Outdoor unit failure mode recall function
OFF	None (Normal)	—	—	—	—	—
1-time flash 2.5 seconds OFF	Indoor/outdoor communication, receiving error	—	Any signals from the inverter P.C. board cannot be received normally for 3 minutes.	•Refer to 11-5. ㉑ How to check miswiring and serial signal error.	○	○
	Indoor/outdoor communication, receiving error	—	Although the inverter P.C. board sends signal "0", signal "1" has been received 30 consecutive times.	•Refer to 11-5. ㉑ How to check miswiring and serial signal error.		
2-time flash 2.5 seconds OFF	Outdoor power system	—	Overcurrent protection cut-out operates 3 consecutive times within 1 minute after the compressor gets started.	•Reconnect connectors. •Refer to 11-5. ㉔ How to check inverter/compressor". •Check stop valve.	○	○
3-time flash 2.5 seconds OFF	Discharge temperature thermistor	1-time flash every 2.5 seconds	Thermistor shorts or opens during compressor running.	•Refer to 11-5. ㉑ "Check of outdoor thermistors". Defective outdoor thermistors can be identified by checking the blinking pattern of LED.	○	○
	Defrost thermistor					
	Fin temperature thermistor	3-time flash 2.5 seconds OFF				
	P.C. board temperature thermistor	4-time flash 2.5 seconds OFF				
4-time flash 2.5 seconds OFF	Overcurrent	11-time flash 2.5 seconds OFF	Large current flows into power module.	•Reconnect compressor connector. •Refer to 11-5. ㉔ How to check inverter/compressor". •Check stop valve.	—	○
	Compressor synchronous abnormality (Compressor start-up failure protection)	12-time flash 2.5 seconds OFF	Waveform of compressor current is distorted.	•Reconnect compressor connector. •Refer to 11-5. ㉔ How to check inverter/compressor".	—	○
5-time flash 2.5 seconds OFF	Discharge temperature	—	Temperature of discharge temperature thermistor exceeds 116°C, compressor stops. Compressor can restart if discharge temperature thermistor reads 100°C or less 3 minutes later.	•Check refrigerant circuit and refrigerant amount. •Refer to 11-5. ㉒ Check of LEV".	—	○
6-time flash 2.5 seconds OFF	High pressure	—	Temperature of indoor coil thermistor exceeds 70°C in HEAT mode. Temperature of defrost thermistor exceeds 70°C in COOL mode.	•Check refrigerant circuit and refrigerant amount. •Check stop valve.	—	○
7-time flash 2.5 seconds OFF	Fin temperature/ P.C. board temperature	7-time flash 2.5 seconds OFF	Temperature of fin temperature thermistor on the inverter P.C. board exceeds 75°C or temperature of P.C. board temperature thermistor on the inverter P.C. board exceeds 80°C.	•Check around outdoor unit. •Check outdoor unit air passage. •Refer to 11-5. ㉑ Check of outdoor fan motor".	—	○
8-time flash 2.5 seconds OFF	Outdoor fan motor	—	Outdoor fan has stopped 3 times in a row within 30 seconds after outdoor fan start-up.	•Refer to 11-5. ㉑ Check of outdoor fan motor". Refer to 11-5. ㉒ Check of inverter P.C. board".	—	○
9-time flash 2.5 seconds OFF	Nonvolatile memory data	5-time flash 2.5 seconds OFF	Nonvolatile memory data cannot be read properly.	•Replace the inverter P.C. board.	○	○
	Power module	6-time flash 2.5 seconds OFF	The interface short circuit occurs in the output of the power module (IC700). The compressor winding shorts circuit.	•Refer to 11-5. ㉔ How to check inverter/compressor".		
10-time flash 2.5 seconds OFF	Discharge temperature	—	Temperature of discharge temperature thermistor has been 50°C or less for 20 minutes.	•Refer to 11-5. ㉒ Check of LEV". •Check refrigerant circuit and refrigerant amount.	—	○

NOTE: Blinking patterns of this mode differ from the ones of TROUBLESHOOTING CHECK TABLE (11-3.).

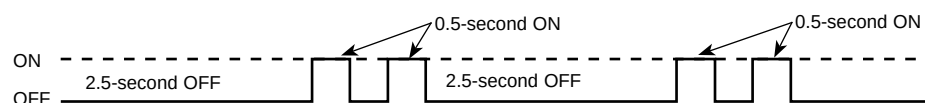
The upper lamp of OPERATION INDICATOR lamp (Indoor unit)	Abnormal point (Failure mode/protection)	LED indication (Outdoor P.C. board)	Condition	Remedy	Indoor/outdoor unit failure mode recall function	Outdoor unit failure mode recall function
11-time flash 2.5 seconds OFF	DC voltage	8-time flash 2.5 seconds OFF	DC voltage of inverter cannot be detected normally.	•Refer to 11-5.④"How to check inverter/compressor".	—	○
	Each phase current of compressor	9-time flash 2.5 seconds OFF	Each phase current of compressor cannot be detected normally.			
14-time flash or more 2.5 seconds OFF	Stop valve (Closed valve)	14-time flash 2.5 seconds OFF	Closed valve is detected by compressor current.	•Check stop valve.	○	○
	4-way valve/ Pipe temperature	16-time flash 2.5 seconds OFF	The 4-way valve does not work properly. The indoor coil thermistor detects an abnormal temperature.	•Check 4-way valve. •Replace inverter P.C. board.		
	Outdoor refrigerant system abnormality	1-time flash 2.5 seconds OFF	A closed valve and air trapped in the refrigerant circuit are detected based on the temperature sensed by the indoor and outdoor thermistors and the current of the compressor.	•Check for a gas leak in a connecting piping etc. •Check the stop valve. •Refer to 11-5. ④ "Check of outdoor refrigerant circuit".	○	○

11-3. TROUBLESHOOTING CHECK TABLE

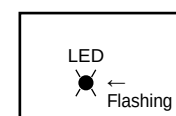
No.	Symptom	LED indication	Abnormal point/ Condition	Condition	Remedy
1	Outdoor unit does not operate.	1-time flash every 2.5 seconds	Outdoor power system	Overcurrent protection cut-out operates 3 consecutive times within 1 minute after the compressor gets started, or failure of restart of compressor has repeated 24 times.	•Reconnect connector of compressor. •Refer to 11-5.④ "How to check inverter/compressor". •Check stop valve.
2			Outdoor thermistors	Discharge temperature thermistor, fin temperature thermistor, defrost thermistor, P.C. board temperature thermistor or outdoor heat exchanger temperature thermistor shorts or opens during compressor running.	•Refer to 11-5.⑥ "Check of outdoor thermistors".
3			Outdoor control system	Nonvolatile memory data cannot be read properly. (The upper lamp of OPERATION INDICATOR lamp of the indoor unit lights up or flashes 7-time.)	•Replace inverter P.C. board.
4		6-time flash 2.5 seconds OFF	Serial signal	The communication fails between the indoor and outdoor unit for 3 minutes.	•Refer to 11-5.① "How to check miswiring and serial signal error."
5		11-time flash 2.5 seconds OFF	Stop valve/ Closed valve	Closed valve is detected by compressor current.	•Check stop valve.
6		16-time flash 2.5 seconds OFF	4-way valve/ Pipe temperature	The 4-way valve does not work properly. The indoor coil thermistor detects an abnormal temperature.	•Refer to 11-5.⑧ "Check of R.V. coil". •Replace inverter P.C. board.
7		17-time flash 2.5 seconds OFF	Outdoor refrigerant system abnormality	A closed valve and air trapped in the refrigerant circuit are detected based on the temperature sensed by the indoor and outdoor thermistors and the current of the compressor.	•Check for a gas leak in a connecting piping etc. •Check the stop valve. •Refer to 11-5.⑨ "Check of outdoor refrigerant circuit".
8	'Outdoor unit stops and restarts 3 minutes later' is repeated.	2-time flash 2.5 seconds OFF	Overcurrent protection	Large current flows into power module. ※When overcurrent protection occurs within 10 seconds after compressor starts, compressor restarts after 15 seconds.	•Reconnect connector of compressor. •Refer to 11-5.④ "How to check inverter/compressor". •Check stop valve.
9		3-time flash 2.5 seconds OFF	Discharge temperature overheat protection	Temperature of discharge temperature thermistor exceeds 116°C, compressor stops. Compressor can restart if discharge temperature thermistor reads 100°C or less 3 minutes later.	•Check refrigerant circuit and refrigerant amount. •Refer to 11-5.⑧ "Check of LEV".
10		4-time flash 2.5 seconds OFF	Fin temperature /P.C. board temperature thermistor overheat protection	Temperature of fin temperature thermistor on the heat sink exceeds 75°C (DM50)/83°C (DM60/71) or temperature of P.C. board temperature thermistor on the inverter P.C. board exceeds 80°C (DM50/60/71).	•Check around outdoor unit. •Check outdoor unit air passage. •Refer to 11-5.① "Check of outdoor fan motor".
11		5-time flash 2.5 seconds OFF	High pressure protection	Indoor coil thermistor exceeds 70°C in HEAT mode. Defrost thermistor exceeds 70°C in COOL mode.	•Check refrigerant circuit and refrigerant amount. •Check stop valve.
12		8-time flash 2.5 seconds OFF	Compressor synchronous abnormality	The waveform of compressor current is distorted.	•Reconnect connector of compressor. •Refer to 11-5.④ "How to check inverter/compressor".
13		10-time flash 2.5 seconds OFF	Outdoor fan motor	Outdoor fan has stopped 3 times in a row within 30 seconds after outdoor fan start-up.	•Refer to 11-5.① "Check of outdoor fan motor." •Refer to 11-5.⑨ "Check of inverter P.C. board."
14		12-time flash 2.5 seconds OFF	Each phase current of compressor	Each phase current of compressor cannot be detected normally.	•Refer to 11-5.④ "How to check inverter/compressor".
15		13-time flash 2.5 seconds OFF	DC voltage	DC voltage of inverter cannot be detected normally.	•Refer to 11-5.④ "How to check inverter/compressor".
16		1-time flash 2.5 seconds OFF	Frequency drop by current protection	When the input current exceeds 9.2 A (DM50)/12.0 A (DM60/71), compressor frequency lowers.	The unit is normal, but check the following. •Check if indoor filters are clogged. •Check if refrigerant is short. •Check if indoor/outdoor unit air circulation is short cycled.
17	Outdoor unit operates.	3-time flash 2.5 seconds OFF	Frequency drop by high pressure protection	Temperature of indoor coil thermistor exceeds 55°C in HEAT mode, compressor frequency lowers.	
			Frequency drop by defrosting in COOL mode	Indoor coil thermistor reads 8°C or less in COOL mode, compressor frequency lowers.	
18		4-time flash 2.5 seconds OFF	Frequency drop by discharge temperature protection	Temperature of discharge temperature thermistor exceeds 111°C, compressor frequency lowers.	
19		5-time flash 2.5 seconds OFF	Outside temperature thermistor protection	When the outside temperature thermistor shorts or opens, protective operation without that thermistor is performed.	•Refer to 11-5.⑥ Check of outdoor thermistors.

NOTE: 1. The location of LED is illustrated at the right figure. Refer to 11-6.1.
2. LED is lighted during normal operation.

The flashing frequency shows the number of times the LED blinks after every 2.5-second OFF.
(Example) When the flashing frequency is "2".



Inverter P.C. board

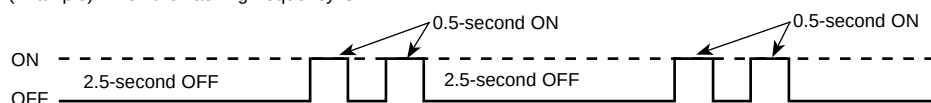




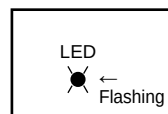
No.	Symptom	LED indication	Abnormal point/ Condition	Condition	Remedy
20	Outdoor unit operates.	7-time flash 2.5 seconds OFF	Low discharge temperature protection	Temperature of discharge temperature thermistor has been 50°C or less for 20 minutes.	- Refer to 11-5.⑧ "Check of LEV". - Check refrigerant circuit and refrigerant amount.
21		8-time flash 2.5 seconds OFF	PAM protection PAM: Pulse Amplitude Modulation	The overcurrent flows into IC821 (Switching power transistor) or the bus-bar voltage reaches 320 V or more, PAM stops and restarts.	This is not malfunction. PAM protection will be activated in the following cases: 1 Instantaneous power voltage drop. (Short time power failure) 2 When the power supply voltage is high.
22		9-time flash 2.5 seconds OFF	Inverter check mode	The connector of compressor is disconnected, inverter check mode starts.	Check if the connector of the compressor is correctly connected. Refer to 11-5.⑨ "How to check inverter/compressor".

NOTE: 1. The location of LED is illustrated at the right figure. Refer to 11-6.1.
 2. LED is lighted during normal operation.

The flashing frequency shows the number of times the LED blinks after every 2.5-second OFF.
 (Example) When the flashing frequency is "2".



Inverter P.C. board

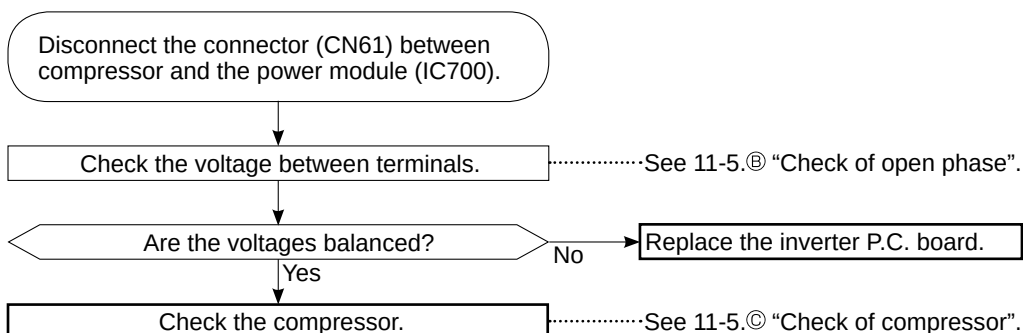


11-4. TROUBLE CRITERION OF MAIN PARTS

Part name	Check method and criterion	Figure												
Defrost thermistor (RT61)	Measure the resistance with a tester.													
Outdoor heat exchanger temperature thermistor (RT68)	Refer to 11-6. "Test point diagram and voltage", 1. "Inverter P.C. board", for the chart of thermistor.													
Discharge temperature thermistor (RT62)	Measure the resistance with a tester. Before measurement, hold the thermistor with your hands to warm it up.													
Fin temperature thermistor (RT64)	Refer to 11-6. "Test point diagram and voltage", 1. "Inverter P.C. board", for the chart of thermistor.													
Compressor (MC)	Measure the resistance between the terminals with a tester. (Part temperature -10 ~ 40°C <table><tr><td colspan="3">Normal</td></tr><tr><td>U-V</td><td>MUZ-DM50VA</td><td>MUZ-DM60/71VA</td></tr><tr><td>U-W</td><td></td><td></td></tr><tr><td>V-W</td><td>0.78 ~ 1.11 Ω</td><td>0.78 ~ 1.11 Ω</td></tr></table>	Normal			U-V	MUZ-DM50VA	MUZ-DM60/71VA	U-W			V-W	0.78 ~ 1.11 Ω	0.78 ~ 1.11 Ω	
Normal														
U-V	MUZ-DM50VA	MUZ-DM60/71VA												
U-W														
V-W	0.78 ~ 1.11 Ω	0.78 ~ 1.11 Ω												
Outdoor fan motor (MF)	<table><tr><td>Color of lead wire</td><td colspan="2">Normal</td></tr><tr><td></td><td>MUZ-DM50VA</td><td>MUZ-DM60/71VA</td></tr><tr><td>RED – BLK BLK – WHT WHT – RED</td><td>30 ~ 43 Ω</td><td>11 ~ 16 Ω</td></tr></table>	Color of lead wire	Normal			MUZ-DM50VA	MUZ-DM60/71VA	RED – BLK BLK – WHT WHT – RED	30 ~ 43 Ω	11 ~ 16 Ω				
Color of lead wire	Normal													
	MUZ-DM50VA	MUZ-DM60/71VA												
RED – BLK BLK – WHT WHT – RED	30 ~ 43 Ω	11 ~ 16 Ω												
R.V. coil (21S4)	Measure the resistance between the terminals with a tester. (Part temperature -10°C ~ 40°C <table><tr><td colspan="2">Normal</td></tr><tr><td>MUZ-DM50VA</td><td>MUZ-DM60/71VA</td></tr><tr><td>1.41 ~ 2.00 kΩ</td><td>1.19 ~ 1.78 kΩ</td></tr></table>	Normal		MUZ-DM50VA	MUZ-DM60/71VA	1.41 ~ 2.00 kΩ	1.19 ~ 1.78 kΩ							
Normal														
MUZ-DM50VA	MUZ-DM60/71VA													
1.41 ~ 2.00 kΩ	1.19 ~ 1.78 kΩ													
Expansion valve coil (LEV)	Measure the resistance using a tester. (Temperature: -10 ~ 40°C) <table><tr><td>Color of lead wire</td><td>Normal (Ω)</td></tr><tr><td>RED – ORN</td><td rowspan="4">37 ~ 54</td></tr><tr><td>RED – WHT</td></tr><tr><td>RED – BLU</td></tr><tr><td>RED – YLW</td></tr></table>	Color of lead wire	Normal (Ω)	RED – ORN	37 ~ 54	RED – WHT	RED – BLU	RED – YLW						
Color of lead wire	Normal (Ω)													
RED – ORN	37 ~ 54													
RED – WHT														
RED – BLU														
RED – YLW														

11-5. TROUBLESHOOTING FLOW

A How to check inverter/compressor



B Check of open phase

- With the connector between the compressor and the power module disconnected, activate the inverter and check if the inverter is normal by measuring **the balance of voltage** between the terminals.

Output voltage is 50 - 130 V. (The voltage may differ according to the tester.)

<< Operation method>>

Start cooling or heating operation by pressing EMERGENCY OPERATION switch on the indoor unit. (TEST RUN OPERATION : Refer to 8-3.)

<<Measurement point>>

At 3 points

BLK (U)-WHT (V)

BLK (U)-RED (W)

WHT(V)-RED (W)

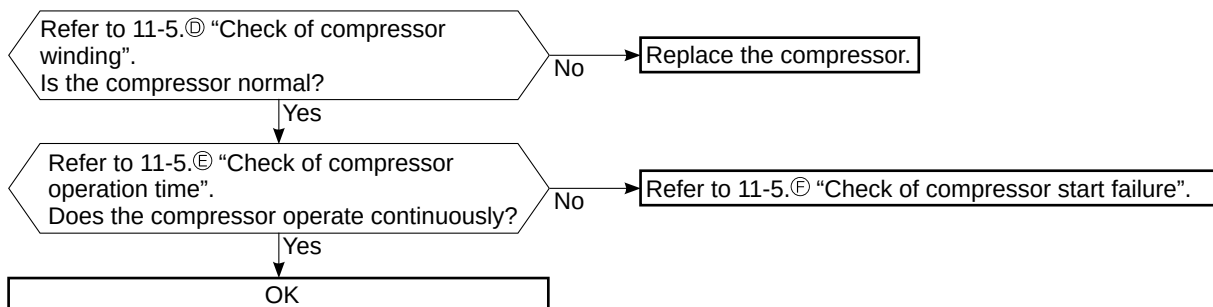
※ Measure AC voltage between the lead wires at 3 points.

NOTE : 1. Output voltage varies according to power supply voltage.

2. Measure the voltage by analog type tester.

3. During this check, LED of the inverter P.C. board flashes 9 times. (Refer to 11-6.1.)

C Check of compressor



D Check of compressor winding

- Disconnect the connector (CN61) between the compressor and power module, and measure the resistance between the compressor terminals.

<<Measurement point>>

At 3 points

BLK-WHT

BLK-RED

WHT-RED

※ Measure the resistance between the lead wires at 3 points.

<<Judgement>>

Refer to 11-4.

0 [Ω]Abnormal [short]

Infinite [Ω]Abnormal [open]

NOTE : Be sure to zero the ohmmeter before measurement.

E Check of compressor operation time

- Connect the compressor and activate the inverter. Then measure the time until the inverter stops due to overcurrent.

<<Operation method>>

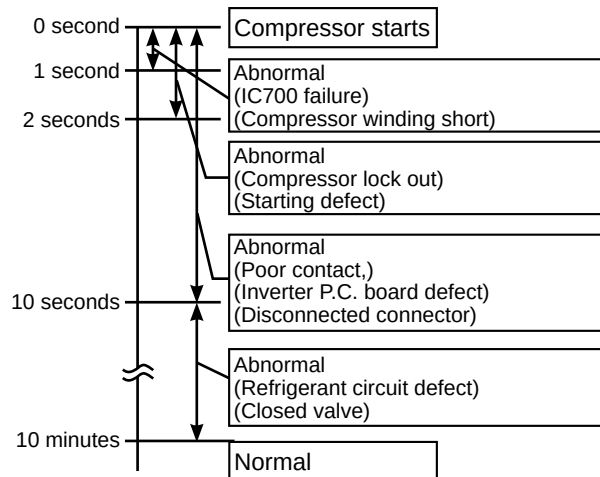
Start heating or cooling operation by pressing EMERGENCY OPERATION switch on the indoor unit.

(TEST RUN OPERATION: Refer to 8-3.)

<<Measurement>>

Measure the time from the start of compressor to the stop of compressor due to overcurrent.

<<Judgement>>

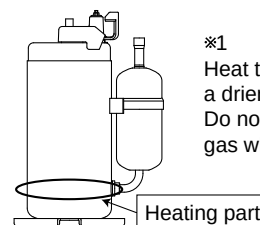
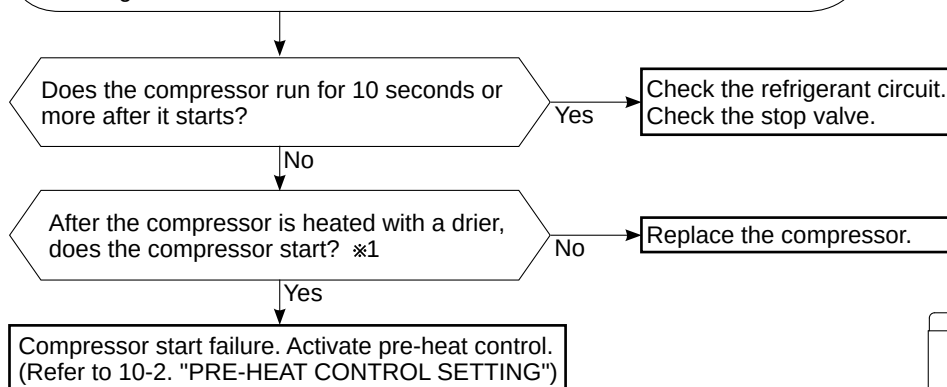


F Check of compressor start failure

Make sure that ①~④ is normal.

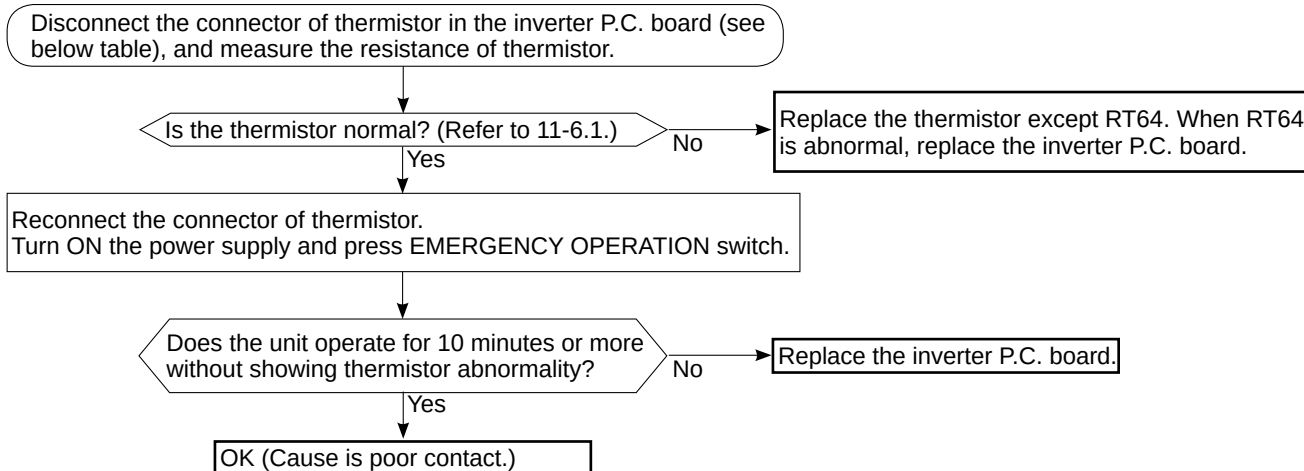
•Electrical circuit check

- ①. Contact of the compressor connector (Including CN61)
- ②. Output voltage of inverter P.C. board and balance of them (See 11-5.⑥)
- ③. Direct current voltage between DB61(+) and (-) on the inverter P.C. board
- ④. Voltage between outdoor terminal block S1-S2



※1
Heat the compressor with a drier for about 20 minutes. Do not recover refrigerant gas while heating.

G Check of outdoor thermistors

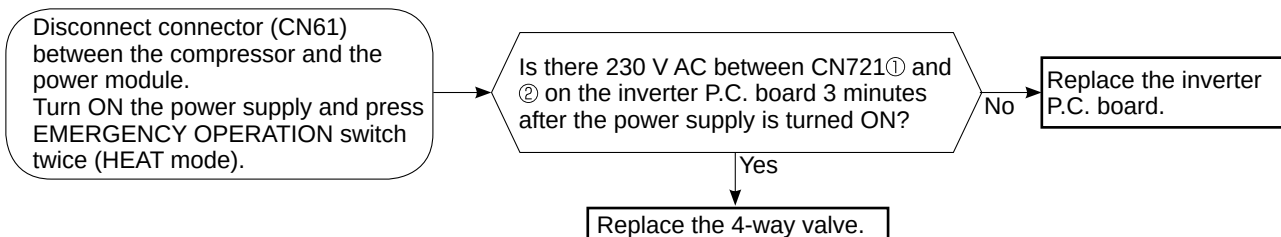


Thermistor	Symbol	Connector, Pin No.	Board
Defrost	RT61	Between CN641 pin 1 and pin 2	Inverter P.C. board
Discharge temperature	RT62	Between CN641 pin 3 and pin 4	
Fin temperature	RT64	Between CN642 pin 1 and pin 2	
Ambient temperature thermistor	RT65	Between CN643 pin 1 and pin 2	
Outdoor heat exchanger temperature	RT68	Between CN644 pin 1 and pin 3	

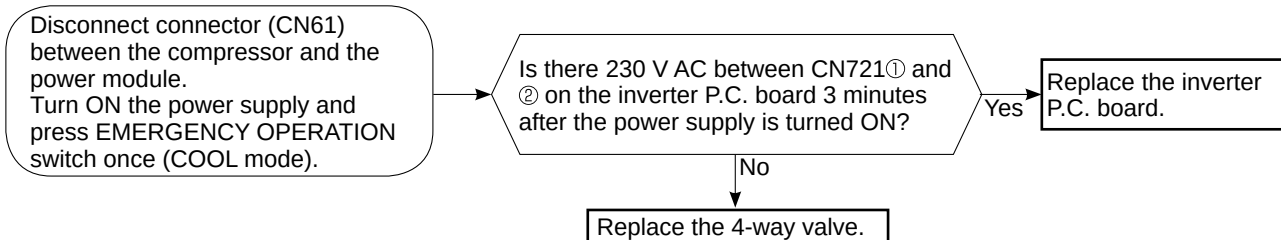
H Check of R.V. coil

- ※ First of all, measure the resistance of R.V. coil to check if the coil is defective. Refer to 11-4.
- ※ In case CN721 is not connected or R.V. coil is open, voltage is generated between the terminal pins of the connector although any signal is not being transmitted to R.V. coil.
Check if CN721 is connected.

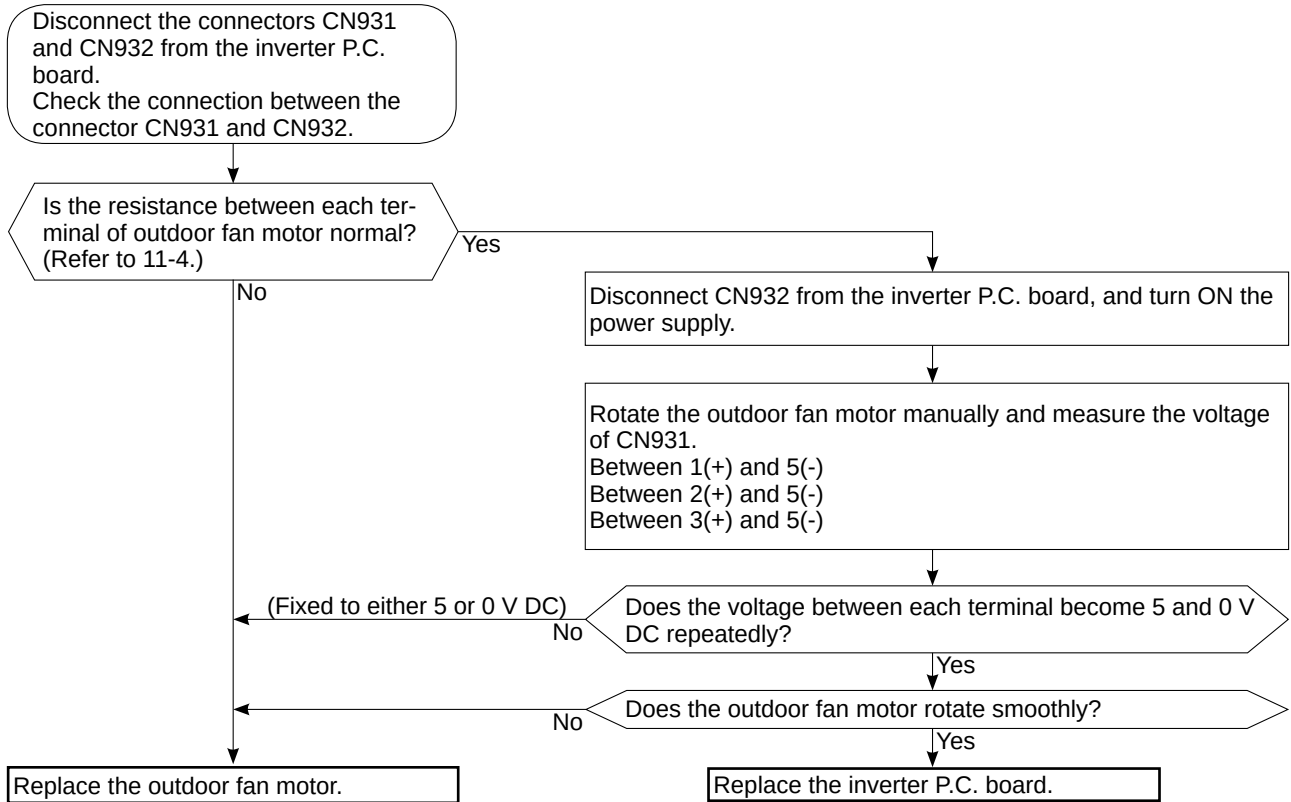
Unit operates COOL mode even if it is set to HEAT mode.



Unit operates HEAT mode even if it is set to COOL mode.



❗ Check of outdoor fan motor



J Check of power supply

Disconnect the connector (CN61) between compressor and power module.
Turn ON power supply and press EMERGENCY OPERATION switch.

Does the upper lamp of OPERATION INDICATOR lamp on the indoor unit light up?

Yes

Is there voltage 250 - 370 V DC between DB61 (+) and DB61 (-) on the inverter P.C. board?
(Refer to 11-6.1.)

No

Check the electric parts in main circuit.

Rectify indoor/outdoor connecting wire.

Yes

Is there voltage 230 V AC between the indoor terminal block S1 and S2?

No

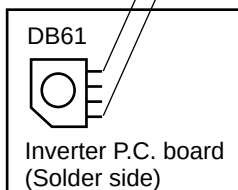
Replace the indoor electronic control P.C. board.

Does LED on the inverter P.C. board light up or flash? (Refer to 11-6.1.)

Yes

If lights up, OK.
If flashes, refer to 11-3.

Replace the inverter P.C. board.



K Check of LEV (Expansion valve)

Turn ON the power supply.

<Preparation of the remote controller>

① While pressing both OPERATION SELECT button and TOO COOL button on the remote controller at the same time, press RESET button.

② First, release RESET button.

Hold down the other 2 buttons for another 3 seconds. Make sure that the indicators on the LCD screen shown in the right figure are all displayed. Then release the buttons.

Press STOP/OPERATE (OFF/ON) button of the remote controller (the set temperature is displayed) with the remote controller headed towards the indoor unit. ※1

Expansion valve operates in full-opening direction.

Do you hear the expansion valve "click, click....."?
Do you feel the expansion valve vibrate when touching it?

Yes

OK

No

Is LEV coil properly fixed to the expansion valve?

No

Properly fix the LEV coil to the expansion valve.

Yes

Does the resistance of LEV coil have the characteristics?
(Refer to 11-4.)

Yes

Replace the LEV coil.

No

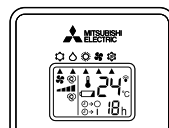
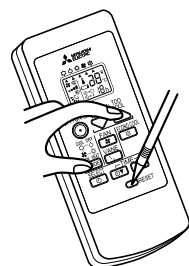
Measure each voltage between connector pins of CN724 on the inverter P.C. board.
1. Pin③(-) — Pin①(+)
2. Pin④(-) — Pin①(+)
3. Pin⑤(-) — Pin①(+)
4. Pin⑥(-) — Pin①(+)
Is there about 3 ~ 5 VAC between each?
NOTE: Measure the voltage by an analog tester.

Yes

Replace the expansion valve.

Replace the inverter P.C. board.

No

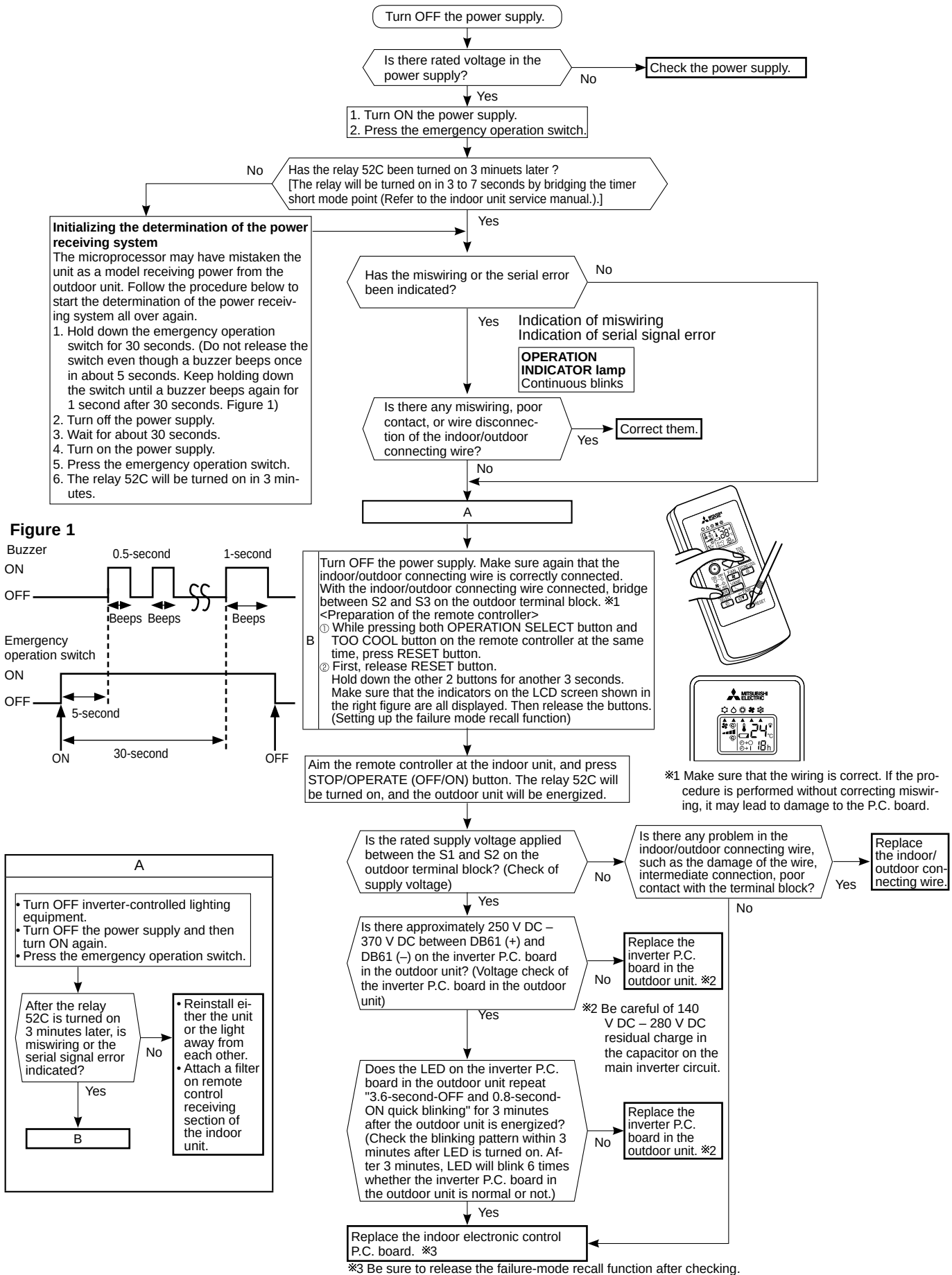


※1. Regardless of normal or abnormal condition, a short beep is emitted once the signal is received.

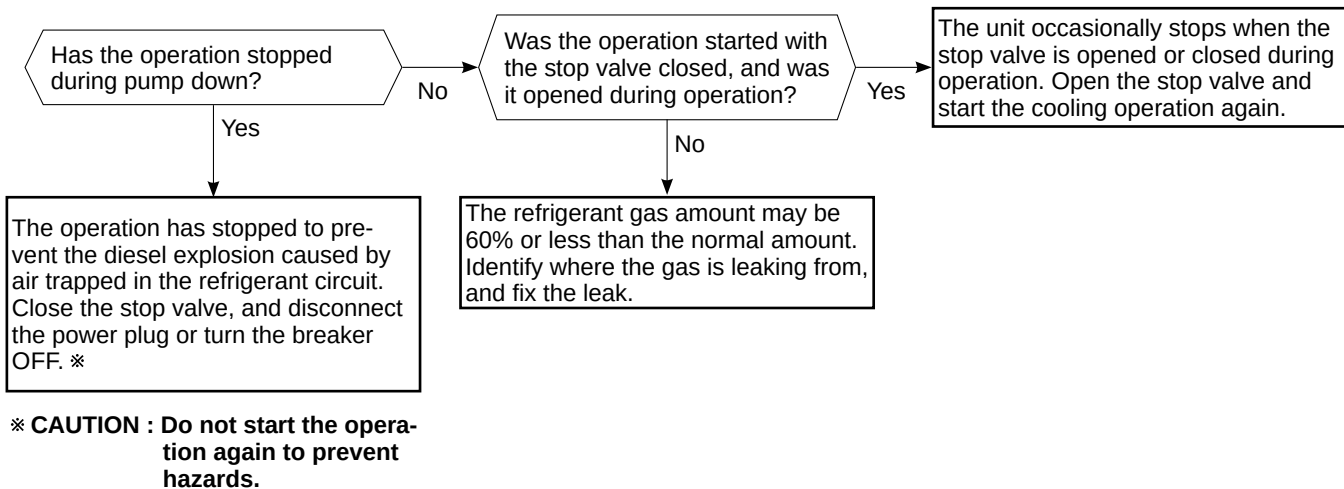
NOTE : After check of LEV, do the undermentioned operations.

1. Turn OFF the power supply and turn ON it again.
2. Press RESET button on the remote controller.

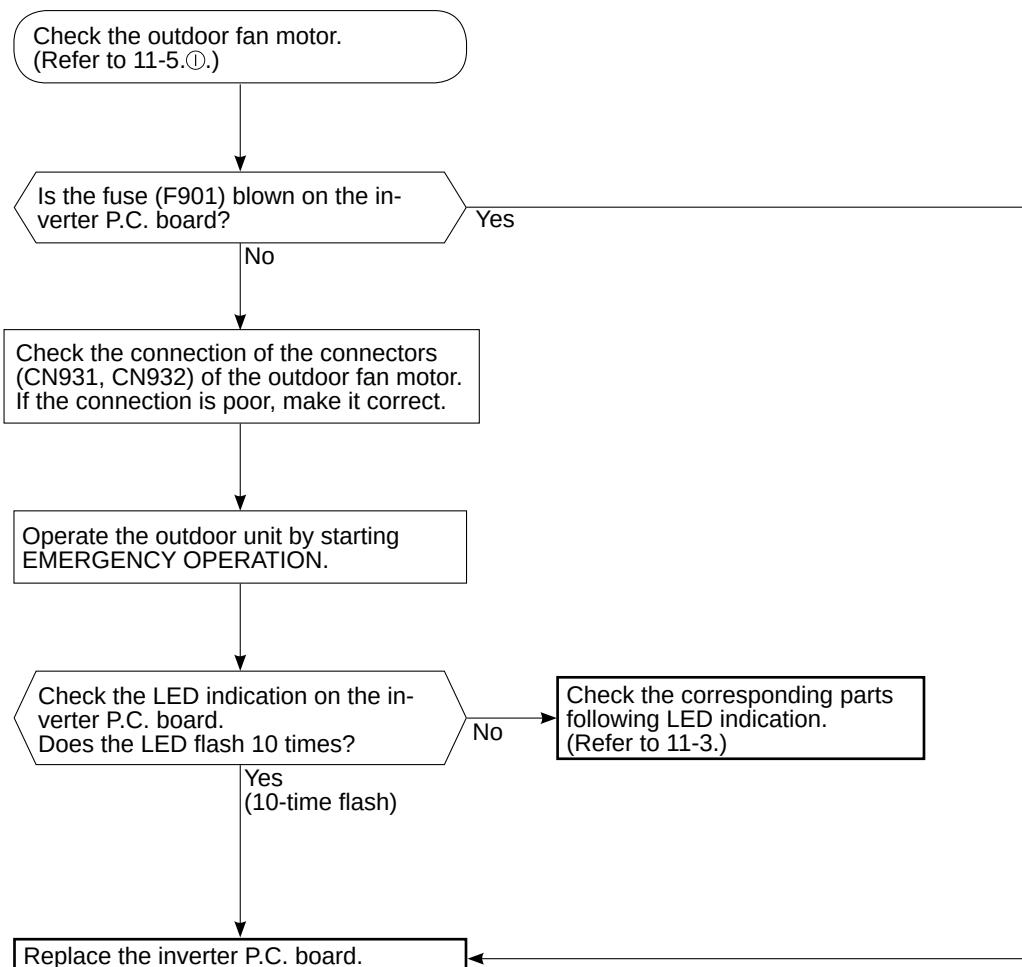
L How to check miswiring and serial signal error



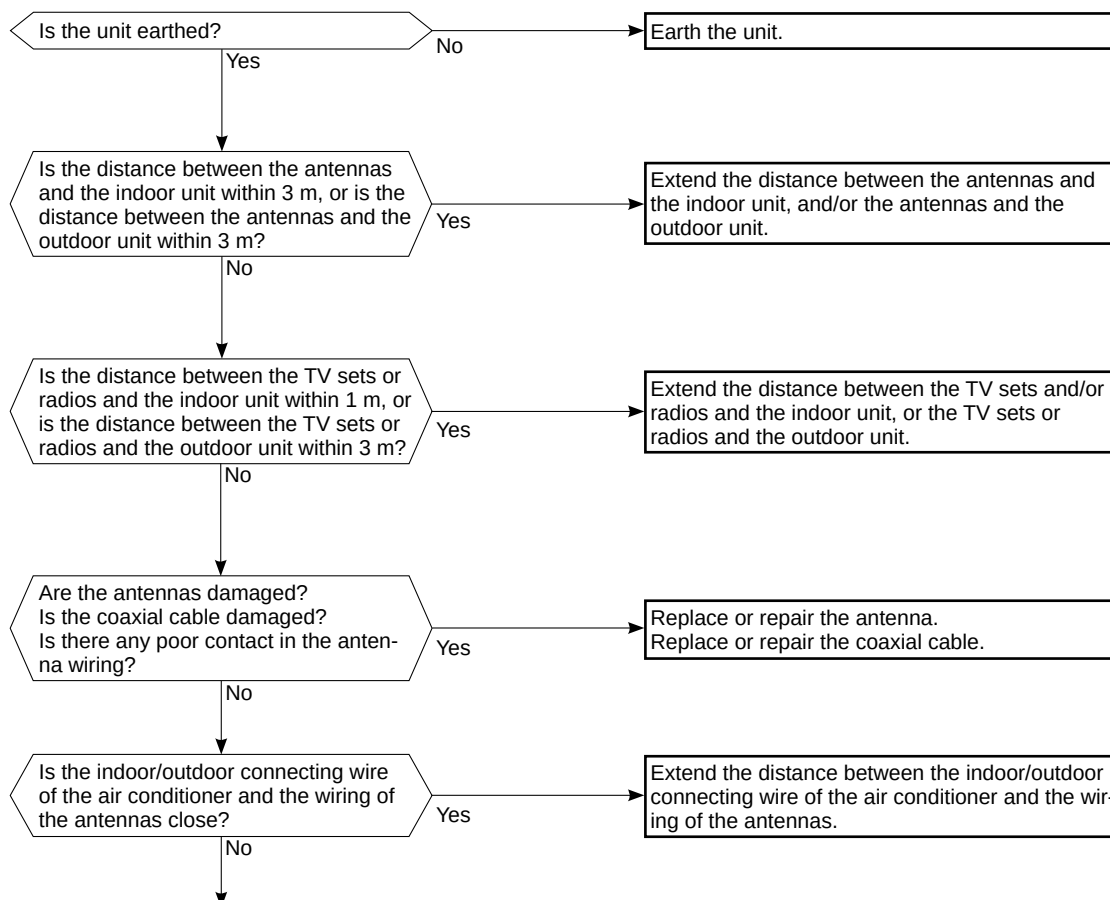
M Check of outdoor refrigerant circuit



N Check of inverter P.C. board



① Electromagnetic noise enters into TV sets or radios



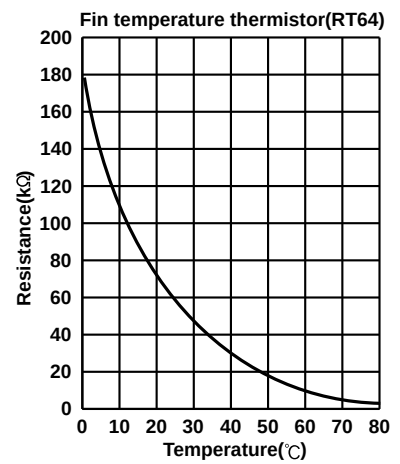
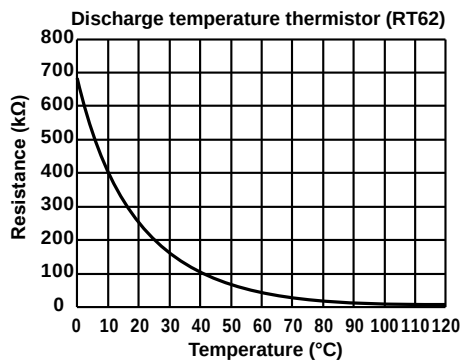
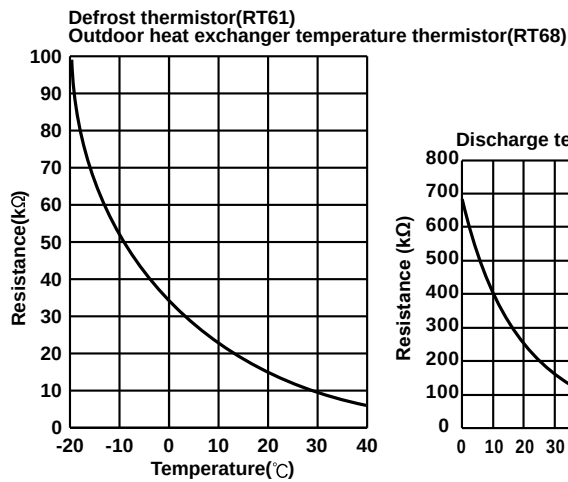
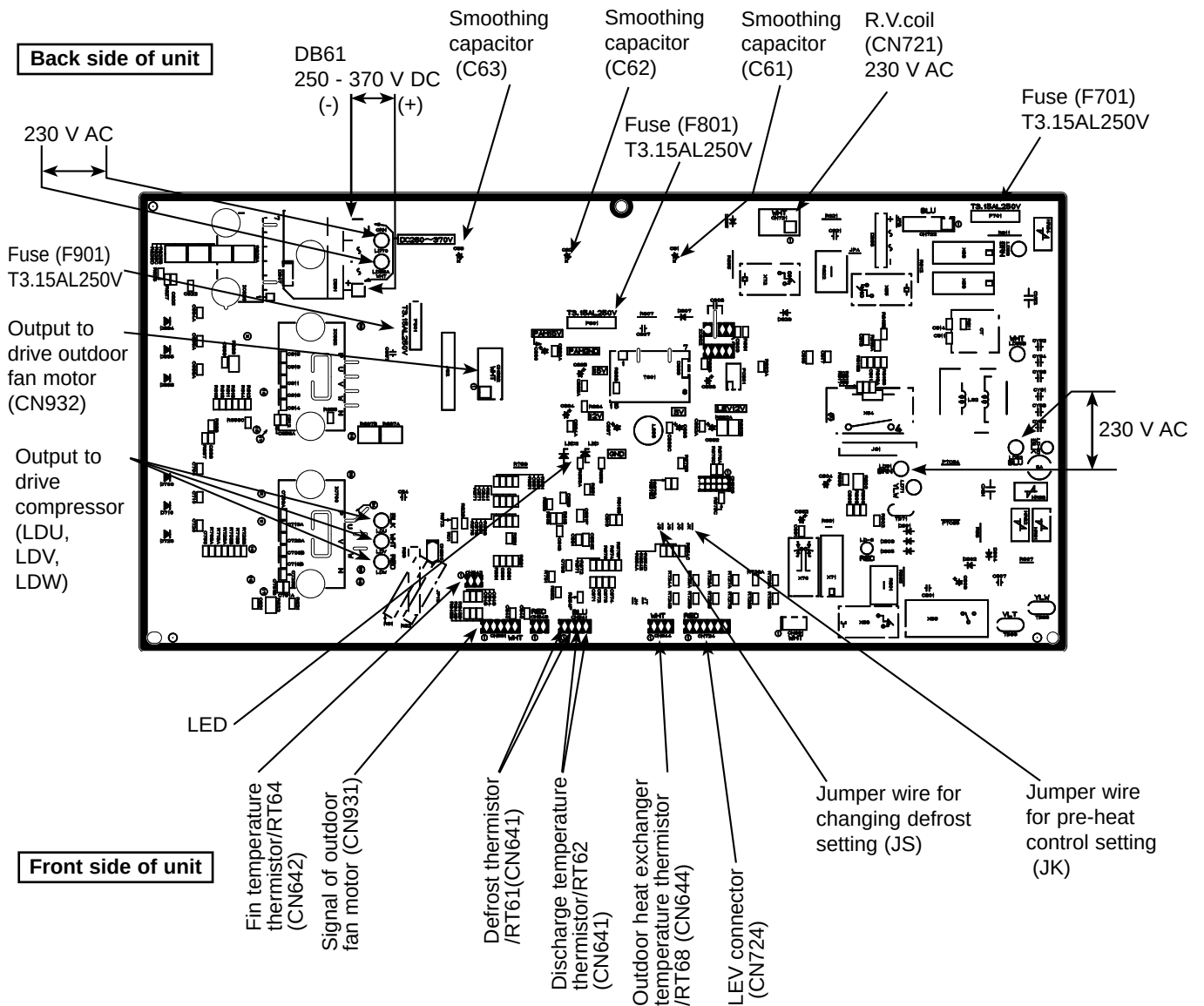
Even if all of the above conditions are fulfilled, the electromagnetic noise may enter, depending on the electric field strength or the installation condition (combination of specific conditions such as antennas or wiring).

Check the following before asking for service.

1. Devices affected by the electromagnetic noise
TV sets, radios (FM/AM broadcast, shortwave)
2. Channel, frequency, broadcast station affected by the electromagnetic noise
3. Channel, frequency, broadcast station unaffected by the electromagnetic noise
4. Layout of ;
indoor/outdoor unit of the air conditioner, indoor/outdoor wiring, earth wire, antennas, wiring from antennas, receiver
5. Electric field intensity of the broadcast station affected by the electromagnetic noise
6. Presence or absence of amplifier such as booster
7. Operation condition of air conditioner when the electromagnetic noise enters in
 - 1) Turn OFF the power supply once, and then turn ON the power supply. In this situation, check for the electromagnetic noise.
 - 2) Within 3 minutes after turning ON the power supply, press STOP/OPERATE (OFF/ON) button on the remote controller for power ON, and check for the electromagnetic noise.
 - 3) After a short time (3 minutes later after turning ON), the outdoor unit starts running. During operation, check for the electromagnetic noise.
 - 4) Press STOP/OPERATE (OFF/ON) button on the remote controller for power OFF, when the outdoor unit stops but the indoor/outdoor communication still runs on. In this situation, check for the electromagnetic noise.

11-6. TEST POINT DIAGRAM AND VOLTAGE

1. Inverter P.C. board



<"Terminal with locking mechanism" Detaching points>

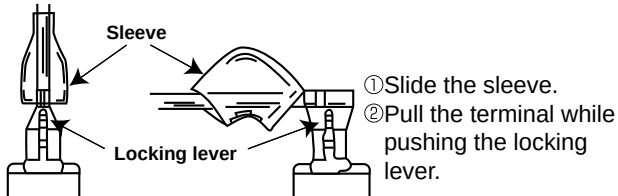
The terminal which has the locking mechanism can be detached as shown below.

There are 2 types (refer to (1) and (2)) of the terminal with locking mechanism.

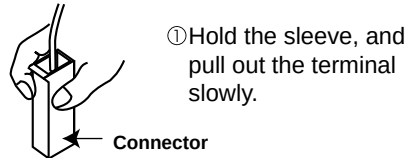
The terminal without locking mechanism can be detached by pulling it out.

Check the shape of the terminal before detaching.

(1) Slide the sleeve and check if there is a locking lever or not.



(2) The terminal with this connector has the locking mechanism.

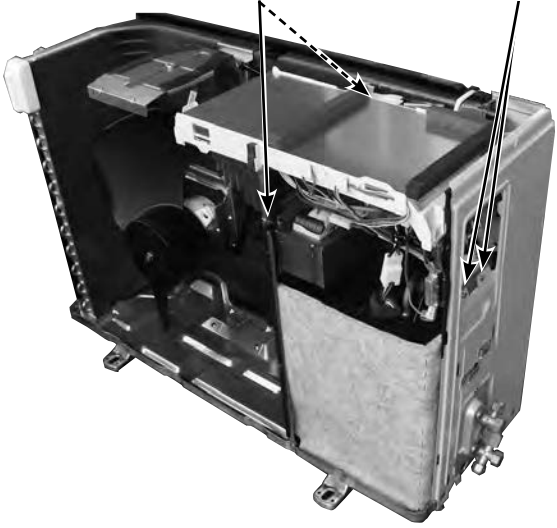
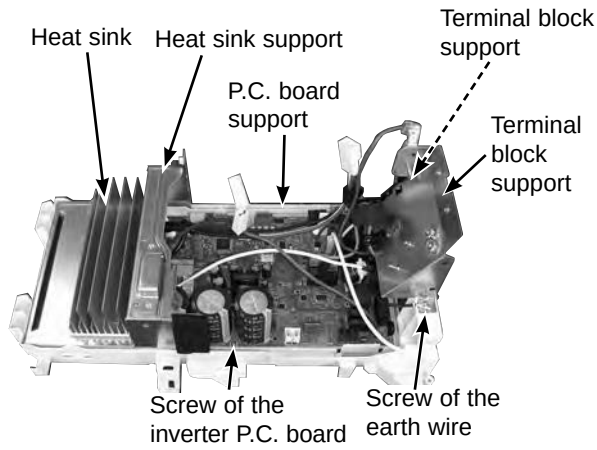


12-1. MUZ-DM50VA

NOTE: Turn OFF the power supply before disassembly.

OPERATING PROCEDURE	PHOTOS
1. Removing the cabinet and the panels (1) Remove the screw fixing the service panel. (2) Pull down the service panel and remove it. (3) Disconnect the power supply and indoor/outdoor connecting wire. (4) Remove the screws fixing the top panel. (5) Remove the top panel. (6) Remove the screws fixing the cabinet. (7) Remove the cabinet. (8) Remove the fixing screws of the terminal block support and the back panel. (9) Remove the screws fixing the back panel. (10) Remove the back panel.	Photo 1 Photo 2



OPERATING PROCEDURE	PHOTOS
2. Removing the inverter assembly, inverter P.C. board (1) Remove the cabinet and the panels. (Refer to 1.) (2) Disconnect the lead wire to the reactor and the following connectors: <Inverter P.C. board> CN721 (R.V. coil) CN931, CN932 (Fan motor) CN641 (Defrost thermistor and discharge temperature thermistor) CN644 (Outdoor heat exchanger temperature thermistor) CN724 (LEV) (3) Remove the compressor connector (CN61). (4) Remove the screws fixing the heat sink support and the separator. (5) Remove the inverter assembly. (6) Remove the screw of the earth wire and the screw of the terminal block support. (7) Remove the screw of the terminal block and remove the terminal block. (8) Remove the heat sink support from the P.C. board support. (9) Remove the screw of the inverter P.C. board and remove the inverter P.C. board from the P.C. board support.	Photo 3 Screws of the heat sink support and the separator Screws of the terminal block support and the back panel  Photo 4 (Inverter assembly) Heat sink Heat sink support P.C. board support Screw of the Terminal block support Terminal block support Screw of the inverter P.C. board Screw of the earth wire 
3. Removing the R.V. coil (1) Remove the cabinet and the panels. (Refer to 1.) (2) Disconnect the following connectors: <Inverter P.C. board> CN721 (R.V. coil) (3) Remove the R.V. coil.	Photo 5 Screw of the R.V. coil 
4. Removing the discharge temperature thermistor, defrost thermistor and outdoor heat exchanger temperature thermistor (1) Remove the cabinet and the panels. (Refer to 1.) (2) Disconnect the lead wire to the reactor and the following connectors: <Inverter P.C. board> CN641 (Defrost thermistor and discharge temperature thermistor) CN644 (Outdoor heat exchanger temperature thermistor) (3) Pull out the discharge temperature thermistor from its holder. (4) Pull out the defrost thermistor from its holder. (Photo 6) (5) Pull out the outdoor heat exchanger temperature thermistor from its holder. (Photo 6)	Discharge temperature thermistor 

OPERATING PROCEDURE

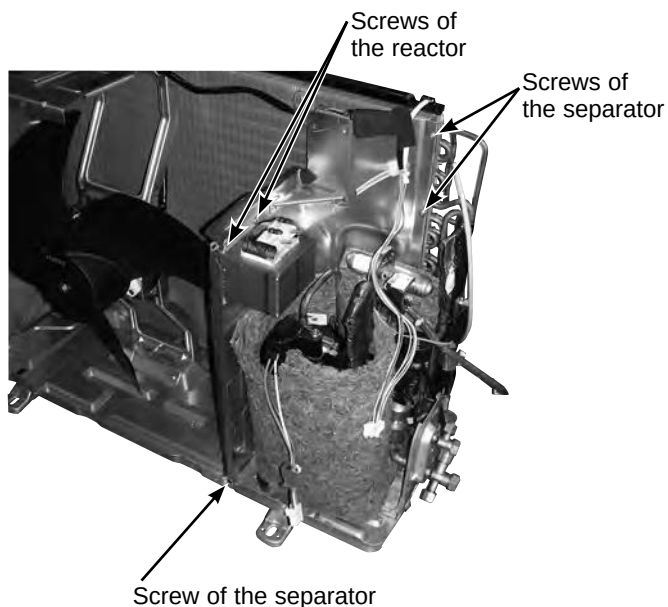
5. Removing the outdoor fan motor

- (1) Remove the cabinet and the panels. (Refer to 1.)
- (2) Disconnect the following connectors:
<Inverter P.C. board>
CN931, CN932 (Fan motor)
- (3) Remove the fan motor lead wire from where it is fastened on the separator.
- (4) Remove the propeller fan nut.
- (5) Remove the propeller fan.
- (6) Remove the screws fixing the fan motor.
- (7) Remove the fan motor.

6. Removing the compressor and the 4-way valve

- (1) Remove the cabinet and the panels. (Refer to 1.)
- (2) Remove the inverter assembly. (Refer to 2.)
- (3) Remove the screws of the reactor and remove the reactor.
- (4) Remove the screws of the separator and remove the separator.
- (5) Remove the soundproof felt.
- (6) Remove the terminal cover and the compressor lead wire.
- (7) Recover gas from the refrigerant circuit.
NOTE: Recover gas from the pipes until the pressure gauge shows 0 kg/cm² (0 MPa).
- (8) Detach the brazed part of the suction and the discharge pipe connected with the compressor.
- (9) Detach the brazed part of pipes connected with the 4-way valve.
- (10) Remove the nuts of compressor legs.
- (11) Remove the compressor.

Photo 8



PHOTOS

Photo 6

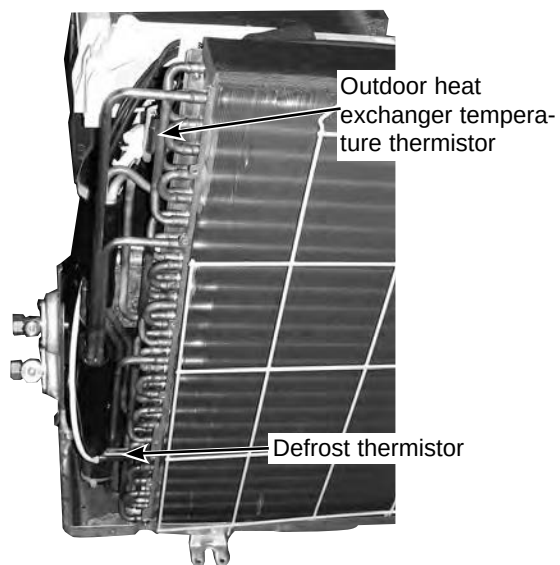


Photo 7

Screws of the outdoor fan motor

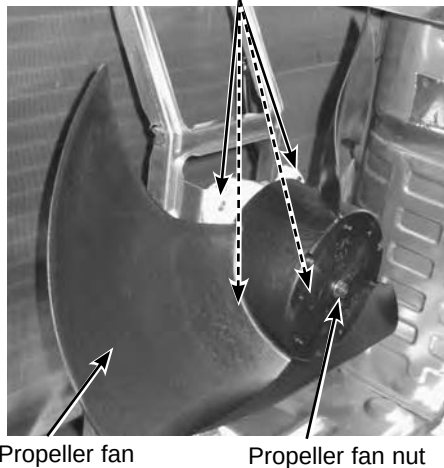
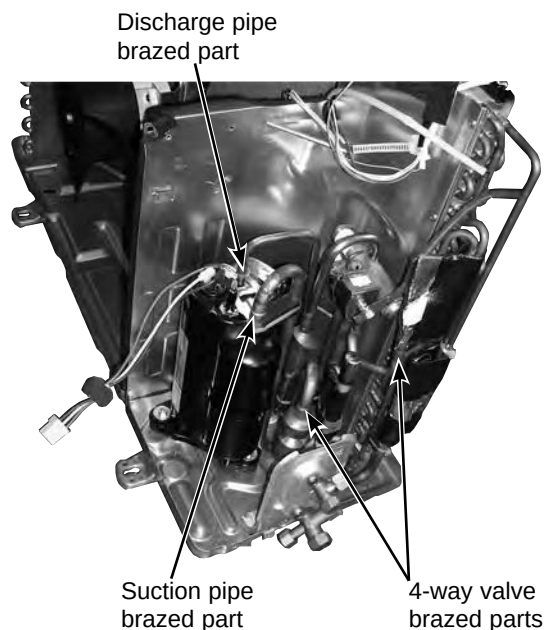
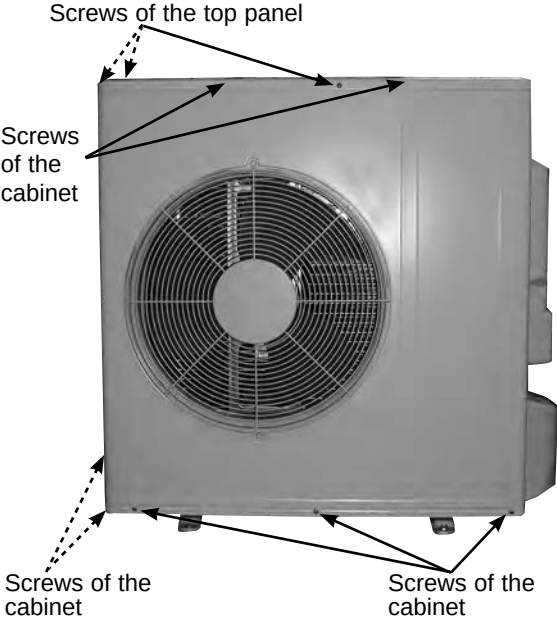
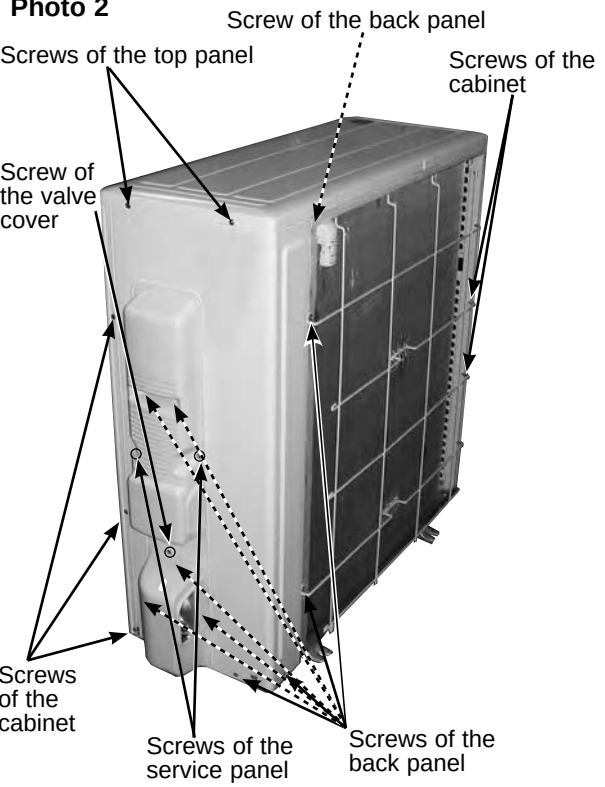


Photo 9



12-3. MUZ-DM60VA MUZ-DM71VA

NOTE: Turn OFF the power supply before disassembly.

OPERATING PROCEDURE	PHOTOS
1. Removing the cabinet (1) Remove the screws of the service panel. (2) Remove the screws of the top panel. (3) Remove the screw of the valve cover. (4) Remove the service panel. (5) Remove the top panel. (6) Remove the valve cover. (7) Disconnect the power supply and indoor/outdoor connecting wire. (8) Remove the screws of the cabinet. (9) Remove the cabinet. (10) Remove the screws of the back panel. (11) Remove the back panel.	Photo 1  Screws of the top panel Screws of the cabinet Screws of the cabinet Screws of the cabinet Photo 2  Screw of the back panel Screws of the top panel Screw of the valve cover Screws of the cabinet Screws of the service panel Screws of the back panel

OPERATING PROCEDURE

2. Removing the inverter assembly, inverter P.C. board

- (1) Remove the cabinet and panels. (Refer to 1.)
- (2) Disconnect the lead wire to the reactor and the following connectors:
 - <Inverter P.C. board>
 - CN721 (R.V. coil)
 - CN931, CN932 (Fan motor)
 - CN641 (Defrost thermistor and discharge temperature thermistor)
 - CN644 (Outdoor heat exchanger temperature thermistor)
 - CN724 (LEV)
- (3) Remove the compressor connector.
- (4) Remove the screws fixing the heat sink support and the separator.
- (5) Remove the fixing screws of the terminal block support and the back panel.
- (6) Remove the inverter assembly.
- (7) Remove the screw of the earth wire, screw of the P.C. board cover and screws of the terminal block support.
- (8) Remove the heat sink support from the P.C. board support.
- (9) Remove the screw of the inverter P.C. board and the inverter P.C. board from the P.C. board support.

3. Removing R.V. coil

- (1) Remove the cabinet and panels. (Refer to 1.)
- (2) Disconnect the following connector:
 - <Inverter P.C. board>
 - CN721 (R.V. coil)
- (3) Remove the R.V. coil.

PHOTOS

Photo 3

Screw of the heat sink support and the separator

Screws of the terminal block support and the back panel

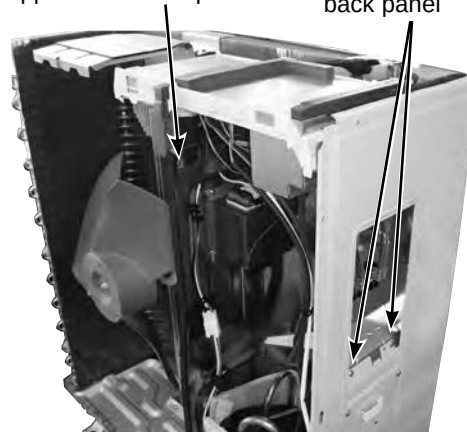


Photo 4

Heat sink

Heat sink support

P.C. board support

Screw of the inverter P.C. board

Screw of the earth wire

Screw of the P.C. board cover

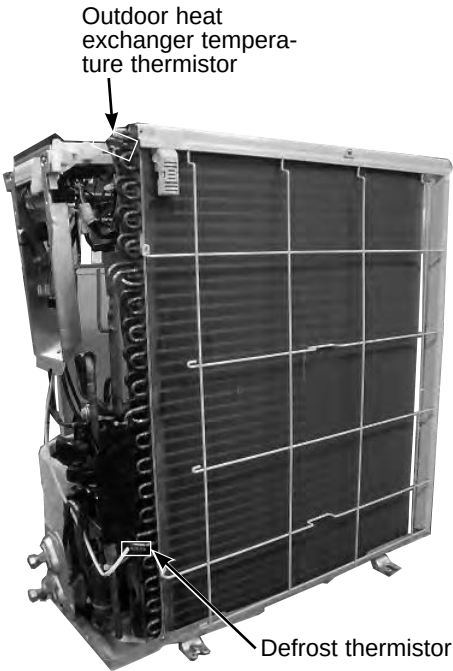
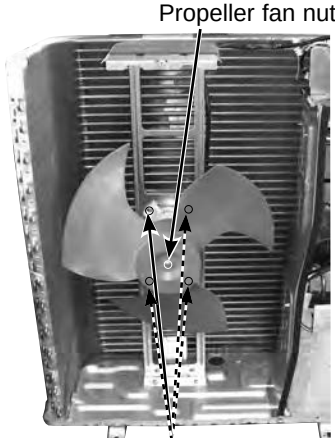
Screws of the terminal block support

Photo 5

Screw of the R.V. coil

Brazed parts of 4-way valve



OPERATING PROCEDURE	PHOTOS
4. Removing the discharge temperature thermistor, defrost thermistor, outdoor heat exchanger temperature thermistor (1) Remove the cabinet and panels. (Refer to 1.) (2) Disconnect the lead wire to the reactor and the following connectors: <Inverter P.C. board> CN641 (Defrost thermistor and discharge temperature thermistor) CN644 (Outdoor heat exchanger temperature thermistor) (3) Pull out the discharge temperature thermistor from its holder. (4) Pull out the defrost thermistor from its holder. (5) Pull out the outdoor heat exchanger temperature thermistor from its holder.	Photo 6  Outdoor heat exchanger temperature thermistor Defrost thermistor
5. Removing outdoor fan motor (1) Remove the top panel, cabinet and service panel. (Refer to 1.) (2) Disconnect the following connectors: <Inverter P.C. board> CN931 and CN932 (Fan motor) (3) Remove the propeller fan nut. (4) Remove the propeller fan. (5) Remove the screws fixing the fan motor. (6) Remove the fan motor.	Photo 7  Propeller fan nut Screws of the outdoor fan motor
6. Removing the compressor and 4-way valve (1) Remove the top panel, cabinet and service panel. (Refer to 1.) (2) Remove the back panel. (Refer to 1.) (3) Remove the inverter assembly. (Refer to 2.) (4) Recover gas from the refrigerant circuit. NOTE: Recover gas from the pipes until the pressure gauge shows 0 kg/cm² (0 MPa). (5) Detach the brazed part of the suction and the discharge pipe connected with compressor. (6) Remove the compressor nuts. (7) Remove the compressor. (8) Detach the brazed part of 4-way valve and pipe. (Photo 5)	Photo 8  Brazed part of the discharge pipe Discharge temperature thermistor Brazed part of the suction pipe

mitsubishi electric corporation

HEAD OFFICE: TOKYO BUILDING, 2-7-3, MARUNOUCHI, CHIYODA-KU, TOKYO 100-8310, JAPAN

© Copyright 2017 MITSUBISHI ELECTRIC CORPORATION

Issued: Aug. 2017. No. OBH781 REVISED EDITION-A

Published: Jul. 2017. No. OBH781

Made in Japan

Specifications are subject to change without notice.