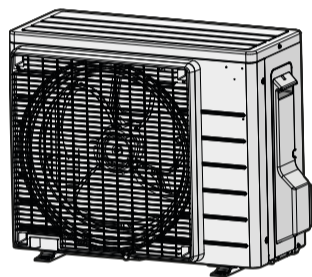


DAIKIN



Installation manual

R32 split series



**RXP20M5V1B
RXP25M5V1B
RXP35M5V1B**

**ARXP20M5V1B
ARXP25M5V1B
ARXP35M5V1B**

Installation manual
R32 split series

English

CE - DECLARATION DE CONFORMITE
CE - KONFORMITÄTSERKÄRÄNG
CE - DECLARACIÓN DE CONFORMIDAD
CE - DECLARATION OF CONFORMITY
CE - ДЕКЛАРАЦИЯ СООТВЕТСТВИЯ
CE - CONFORMITEITSVERKLARING

CE - DECLARAZIONE DE CONFORMITÀ
CE - DICHIARAZIONE DI CONFORMITÀ
CE - ДІЯННЯ ДІЯЛЬНОСТІ
CE - DEKLARACJA WZGLĘDNYCH
CE - DEKLARACIJA WZGLĘDNYCH
CE - DECLARAZIONE DI CONFORMITÀ
CE - FÖRSÄKRING OM SÄMSTYR
CE - MITTULUSVARMUUSLUISUUS
CE - DEKLARACIJA WZGLĘDNYCH
CE - DECLARAZIJE DE CONFORMITATE

CE - EKILERUNG OM SÄMSTYR
CE - MITTULUSVARMUUSLUISUUS
CE - DEKLARACIJA WZGLĘDNYCH
CE - DECLARAZIJE DE CONFORMITATE

CE - IZJAVA O SPOKOJSTVI
CE - VASTAVISDEKLARACIJA
CE - VYHLÁŠENIE ŽIADY
CE - UYGUNLUK BEYANI

CE - ATTIKTES DEKLARACIJA
CE - TIBUL STĪBAS DEKLARĀCIJA
CE - VYHLÁŠENIE ŽIADY
CE - UYGUNLUK BEYANI

Daikin Europe N.V.

- 01 000 declares under its sole responsibility that the equipment to which this declaration relates;
- 02 000 erklärt auf seine alleinige Verantwortung das die Ausrüstung für die diese Erklärung bezieht.
- 03 000 déclare sous sa seule responsabilité que l'équipement visé par la présente déclaration;
- 04 000 verklaart hierop op eigen exclusieve verantwoordelijkheid dat de apparatuur waarop deze verklaring betrekking heeft;
- 05 000 declara bajo su única responsabilidad que el equipo al que hace referencia la declaración;
- 06 000 obdaruje samo svoje odgovornosti, da je oprema u koju je referenca u ovoj deklaraciji;
- 07 000 обьявляє під своєю виключною відповідальністю, що обладнання, на яке дана ця заява стосується;
- 08 000 declara sob sua exclusiva responsabilidade que os equipamentos a que esta declaração se refere;

- 09 000 заверяет, исключительно под свою ответственность, что оборудование, к которому относится настоящее заявление;
- 10 000 erklærer under enerskyldighet, at udstyret, som er omfattet af denne erklæring;
- 11 000 deklarerar i egen skap av hundværing, at utrustningen som berøres av denne deklarasjon inneharer at;
- 12 000 overbörder följande standard(er) eller ändring(ar) till tillämpliga tekniska standard(er) för denna produkt;
- 13 000 ilmoittaa yksinomaan omalla vastuudellaan, että tämä laite on täysin tarkoitustensa mukainen;
- 14 000 prohlásuje ve své plné odpovědnosti, že zařízení, k němuž se toto prohlášení vztahuje;
- 15 000 izjavljuje pod svojim izvključnim odgovornosti da oprema na koju se ova izjava odnosi;
- 16 000 teljes felelősséggel kijelentem, hogy a berendezések, melyekre e nyilatkozat vonatkozik;

- 17 000 deklarije na vlasti odgovornosti, da suzhajenje, na koje se izjavljuje, bilo vrljansije;
- 18 000 deklarije na vlasti izvjavljivanje odgovornosti, da suzhajenje, na koje se izjavljuje, bilo vrljansije;
- 19 000 deklarije na vlasti odgovornosti, da suzhajenje, na koje se izjavljuje, bilo vrljansije;
- 20 000 deklarije na vlasti odgovornosti, da suzhajenje, na koje se izjavljuje, bilo vrljansije;
- 21 000 deklarije na vlasti odgovornosti, da suzhajenje, na koje se izjavljuje, bilo vrljansije;
- 22 000 deklarije na vlasti odgovornosti, da suzhajenje, na koje se izjavljuje, bilo vrljansije;
- 23 000 deklarije na vlasti odgovornosti, da suzhajenje, na koje se izjavljuje, bilo vrljansije;
- 24 000 deklarije na vlasti odgovornosti, da suzhajenje, na koje se izjavljuje, bilo vrljansije;
- 25 000 deklarije na vlasti odgovornosti, da suzhajenje, na koje se izjavljuje, bilo vrljansije;

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Hiroimitsu Iwasaki
Director
Ostend, 21st of December 2018

DAIKIN EUROPE N.V.
Zandvoordestraat 300, B-8400 Oostende, Belgium

3P516375-6B

Hiroimitsu Iwasaki
Director
Ostend, 21st of December 2018

DAIKIN EUROPE N.V.
Zandvoordestraat 300, B-8400 Oostende, Belgium

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1 About the documentation

1.1 About this document



INFORMATION

Make sure that the user has the printed documentation and ask him/her to keep it for future reference.

Target audience

Authorised installers

Documentation set

This document is part of a documentation set. The complete set consists of:

- **General safety precautions:**
 - Safety instructions that you **MUST** read before installing
 - Format: Paper (in the box of the outdoor unit)
- **Outdoor unit installation manual:**
 - Installation instructions
 - Format: Paper (in the box of the outdoor unit)
- **Installer reference guide:**
 - Preparation of the installation, reference data,...
 - Format: Digital files

Latest revisions of the supplied documentation may be available on the regional Daikin website or via your dealer.

The original documentation is written in English. All other languages are translations.

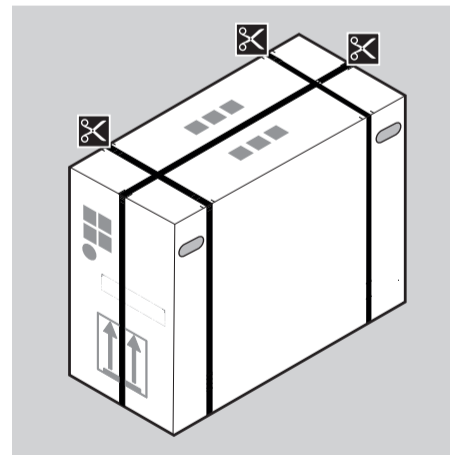
Technical engineering data

- A **subset** of the latest technical data is available on the regional Daikin website (publicly accessible).
- The **full set** of latest technical data is available on the Daikin extranet (authentication required).

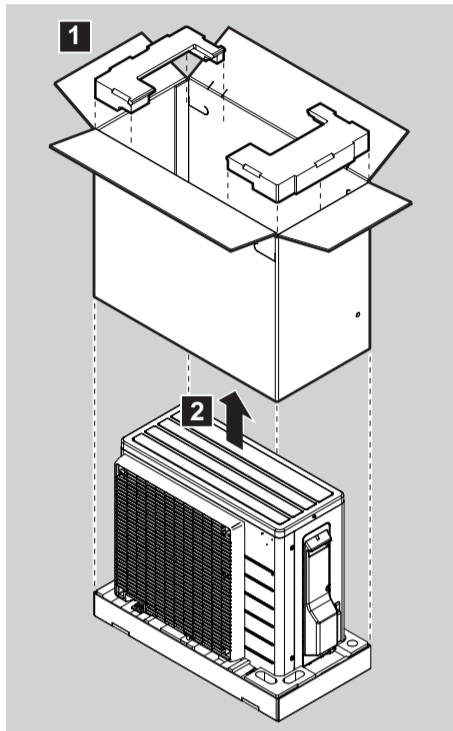
2 About the box

2.1 Outdoor unit

2.1.1 To unpack the outdoor unit

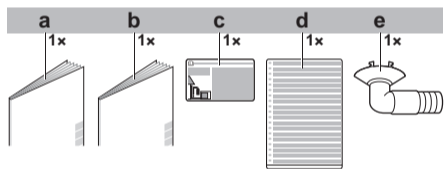


3 Preparation



2.1.2 To remove the accessories from the outdoor unit

- Lift the outdoor unit.
- Remove the accessories at the bottom of the package.



- a General safety precautions
- b Outdoor unit installation manual
- c Fluorinated greenhouse gases label
- d Multilingual fluorinated greenhouse gases label
- e Drain plug (located on the bottom of the packing case)

3 Preparation

3.1 Preparing the installation site

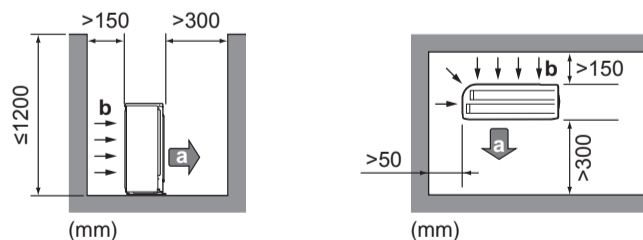


WARNING

The appliance shall be stored in a room without continuously operating ignition sources (example: open flames, an operating gas appliance or an operating electric heater).

3.1.1 Installation site requirements of the outdoor unit

Mind the following spacing guidelines:



Installation manual

4

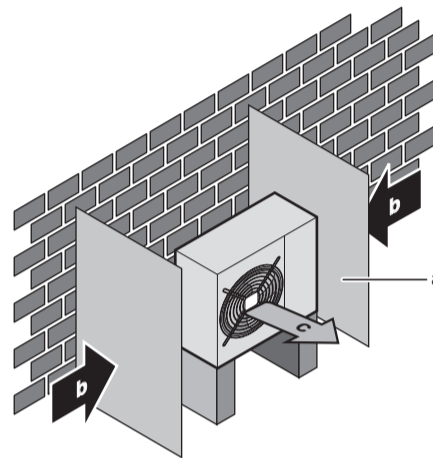
DAIKIN

(A)RXP20~35M5V1B
R32 split series
3P519299-5B – 2018.12

- a Air outlet
- b Air inlet

It is recommended to install a baffle plate when the air outlet is exposed to wind.

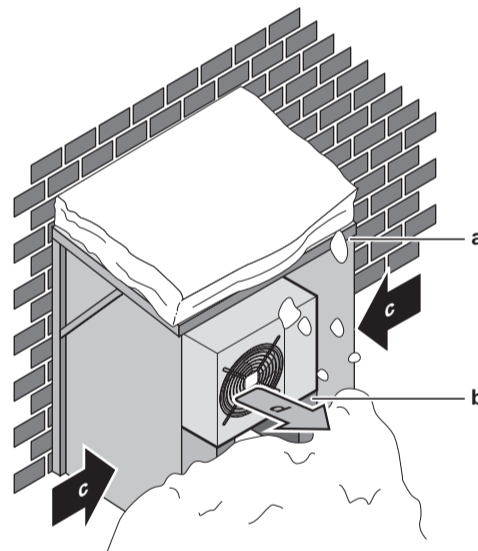
It is recommended to install the outdoor unit with the air inlet facing the wall and NOT directly exposed to the wind.



- a Baffle plate
- b Prevailing wind direction
- c Air outlet

3.1.2 Additional installation site requirements of the outdoor unit in cold climates

Protect the outdoor unit against direct snowfall and take care that the outdoor unit is NEVER snowed up.



- a Snow cover or shed
- b Pedestal
- c Prevailing wind direction
- d Air outlet

In any case, provide at least 300 mm of free space below the unit. Additionally, make sure the unit is positioned at least 100 mm above the maximum expected level of snow. See "4.2 Mounting the outdoor unit" on page 5 for more details.

In heavy snowfall areas it is very important to select an installation site where the snow will NOT affect the unit. If lateral snowfall is possible, make sure that the heat exchanger coil is NOT affected by the snow. If necessary, install a snow cover or shed and a pedestal.

See also

[4.2 Mounting the outdoor unit \[5\]](#)

3.2 Preparing refrigerant piping

3.2.1 Refrigerant piping requirements

- **Piping material:** Phosphoric acid deoxidised seamless copper.
- **Piping diameter:**

Liquid piping	Ø6.4 mm (1/4")
Gas piping	Ø9.5 mm (3/8")

- **Piping temper grade and thickness:**

Outer diameter (Ø)	Temper grade	Thickness (t) ^(a)	
6.4 mm (1/4")	Annealed (O)	≥0.8 mm	
9.5 mm (3/8")	Annealed (O)		

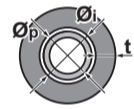
(a) Depending on the applicable legislation and the unit's maximum working pressure (see "PS High" on the unit name plate), larger piping thickness might be required.

3.2.2 Refrigerant piping length and height difference

What?	Distance
Maximum allowable pipe length	15 m
Minimum allowable pipe length	1.5 m
Maximum allowable height difference	12 m

3.2.3 Refrigerant piping insulation

Pipe outer diameter (Ø _p)	Insulation inner diameter (Ø _i)	Insulation thickness (t)
6.4 mm (1/4")	8~10 mm	≥10 mm
9.5 mm (3/8")	12~15 mm	



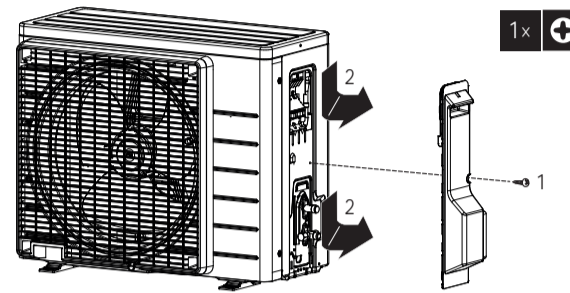
If the temperature is higher than 30°C and the humidity is higher than RH 80%, the thickness of the insulation materials should be at least 20 mm to prevent condensation on the surface of the insulation.

4 Installation

4.1 Opening the units

4.1.1 To open the outdoor unit

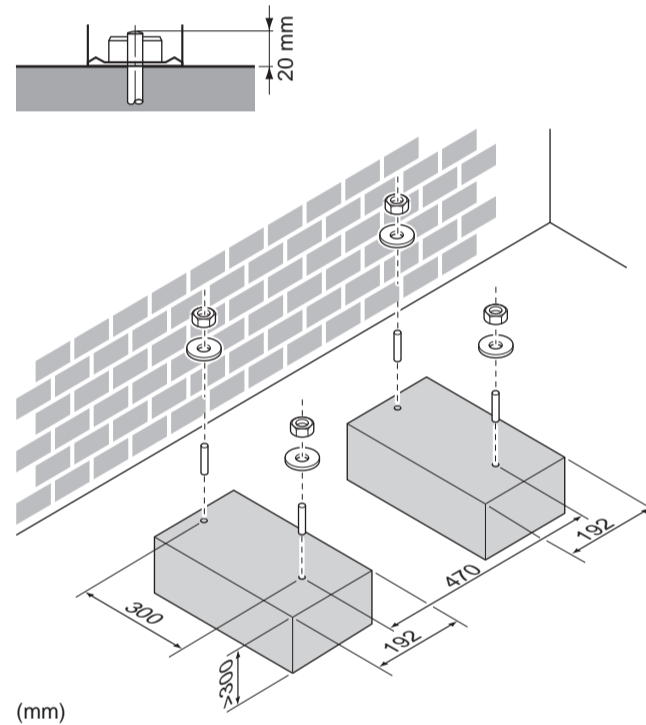
	DANGER: RISK OF ELECTROCUTION
	DANGER: RISK OF BURNING



4.2 Mounting the outdoor unit

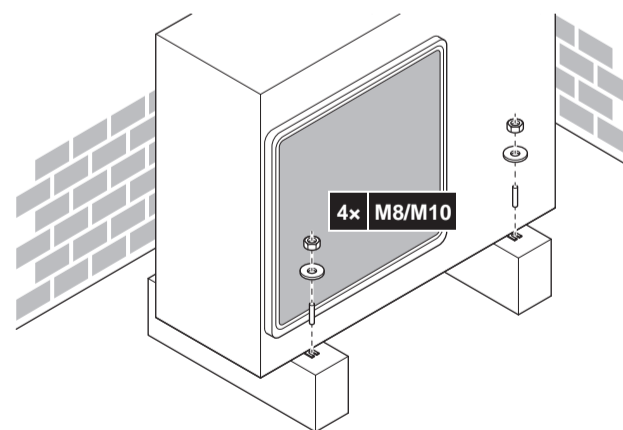
4.2.1 To provide the installation structure

Prepare 4 sets of M8 or M10 anchor bolts, nuts and washers (field supply).



In any case, provide at least 300 mm of free space below the unit. Additionally, make sure the unit is positioned at least 100 mm above the maximum expected level of snow. In this case, it is recommended to construct a pedestal.

4.2.2 To install the outdoor unit



4 Installation

4.2.3 To provide drainage

NOTICE

If the unit is installed in a cold climate, take adequate measures so that the evacuated condensate CANNOT freeze.

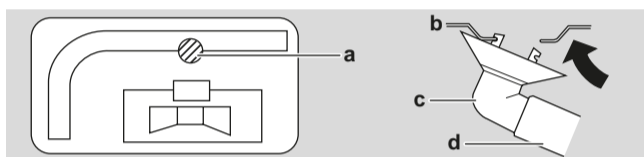
INFORMATION

For information on the available options, contact your dealer.

NOTICE

Provide at least 300 mm of free space below the unit. Additionally, make sure the unit is positioned at least 100 mm above the expected level of snow.

- 1 Use a drain plug for drainage.
- 2 Use a Ø16 mm hose (field supply).

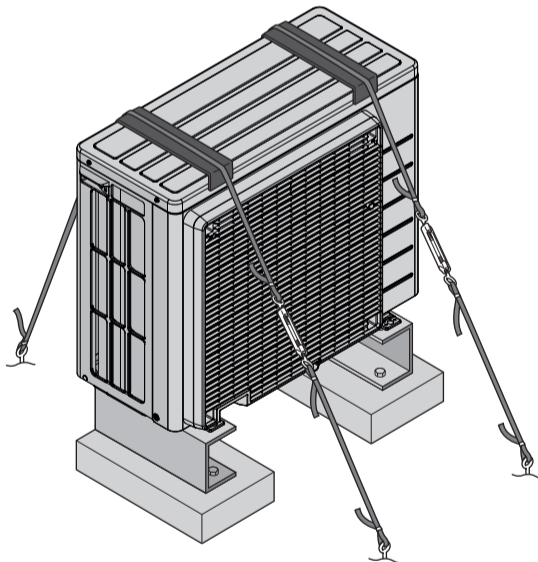


- a Drain port
- b Bottom frame
- c Drain plug
- d Hose (field supply)

4.2.4 To prevent the outdoor unit from falling over

In case the unit is installed in places where strong wind can tilt the unit, take following measure:

- 1 Prepare 2 cables as indicated in the following illustration (field supply).
- 2 Place the 2 cables over the outdoor unit.
- 3 Insert a rubber sheet between the cables and the outdoor unit to prevent the cables from scratching the paint (field supply).
- 4 Attach the ends of the cables and tighten them.



4.3 Connecting the refrigerant piping

DANGER: RISK OF BURNING

4.3.1 About connecting the refrigerant piping

Before connecting the refrigerant piping

Make sure the outdoor and indoor unit are mounted.

Typical workflow

Connecting the refrigerant piping involves:

- Connecting the refrigerant piping to the indoor unit
- Connecting the refrigerant piping to the outdoor unit
- Insulating the refrigerant piping
- Keeping in mind the guidelines for:
 - Pipe bending
 - Flaring pipe ends
 - Using the stop valves

4.3.2 Precautions when connecting the refrigerant piping

DANGER: RISK OF BURNING

CAUTION

- Use the flare nut fixed to the main unit.
- To prevent gas leakage, apply refrigeration oil only to the inside of the flare. Use refrigeration oil for R32.
- Do NOT reuse joints.

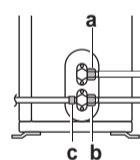
WARNING

Connect the refrigerant piping securely before running the compressor. If the refrigerant piping is NOT connected and the stop valve is open when the compressor is run, air will be sucked in. This will cause abnormal pressure in the refrigeration cycle, which may result in equipment damage and even injury.

4.3.3 To connect the refrigerant piping to the outdoor unit

- **Piping length.** Keep field piping as short as possible.
- **Piping protection.** Protect the field piping against physical damage.

- 1 Connect the liquid refrigerant connection from the indoor unit to the liquid stop valve of the outdoor unit.



- a Liquid stop valve
- b Gas stop valve
- c Service port

- 2 Connect the gas refrigerant connection from the indoor unit to the gas stop valve of the outdoor unit.

NOTICE

It is recommended that the refrigerant piping between indoor and outdoor unit is installed in a ducting or the refrigerant piping is wrapped with finishing tape.

4.4 Checking the refrigerant piping

4.4.1 To check for leaks



NOTICE

Do NOT exceed the unit's maximum working pressure (see "PS High" on the unit name plate).



NOTICE

Make sure to use a recommended bubble test solution from your wholesaler. Do not use soap water, which may cause cracking of flare nuts (soap water may contain salt, which absorbs moisture that will freeze when the piping gets cold), and/or lead to corrosion of flared joints (soap water may contain ammonia which causes a corrosive effect between the brass flare nut and the copper flare).

- 1 Charge the system with nitrogen gas up to a gauge pressure of at least 200 kPa (2 bar). It is recommended to pressurize to 3000 kPa (30 bar) in order to detect small leaks.
- 2 Check for leaks by applying the bubble test solution to all connections.
- 3 Discharge all nitrogen gas.

4.4.2 To perform vacuum drying

- 1 Vacuum the system until the pressure on the manifold indicates -0.1 MPa (-1 bar).
- 2 Leave as is for 4-5 minutes and check the pressure:

If the pressure...	Then...
Does not change	There is no moisture in the system. This procedure is finished.
Increases	There is moisture in the system. Go to the next step.

- 3 Vacuum the system for at least 2 hours to a manifold pressure of -0.1 MPa (-1 bar).
- 4 After turning the pump OFF, check the pressure for at least 1 hour.
- 5 If you do NOT reach the target vacuum or CANNOT maintain the vacuum for 1 hour, do the following:
 - Check for leaks again.
 - Perform vacuum drying again.



NOTICE

Make sure to open the stop valves after installing the refrigerant piping and performing vacuum drying. Running the system with the stop valves closed may break the compressor.

4.5 Charging refrigerant

4.5.1 About charging refrigerant

The outdoor unit is factory charged with refrigerant, but in some cases the following might be necessary:

What	When
Charging additional refrigerant	When the total liquid piping length is more than specified (see later).
Completely recharging refrigerant	Example: <ul style="list-style-type: none"> • When relocating the system. • After a leak.

Charging additional refrigerant

Before charging additional refrigerant, make sure the outdoor unit's **external** refrigerant piping is checked (leak test, vacuum drying).



INFORMATION

Depending on the units and/or the installation conditions, it might be necessary to connect electrical wiring before you can charge refrigerant.

Typical workflow – Charging additional refrigerant typically consists of the following stages:

- 1 Determining if and how much you have to charge additionally.
- 2 If necessary, charging additional refrigerant.
- 3 Filling in the fluorinated greenhouse gases label, and fixing it to the inside of the outdoor unit.

Completely recharging refrigerant

Before completely recharging refrigerant, make sure the following is done:

- 1 All refrigerant is recovered from the system.
- 2 The outdoor unit's **external** refrigerant piping is checked (leak test, vacuum drying).
- 3 Vacuum drying on the outdoor unit's **internal** refrigerant piping is performed.



NOTICE

Before completely recharging, perform vacuum drying on the outdoor unit's **internal** refrigerant piping as well.

Typical workflow – Completely recharging refrigerant typically consists of the following stages:

- 1 Determining how much refrigerant to charge.
- 2 Charging refrigerant.
- 3 Filling in the fluorinated greenhouse gases label, and fixing it to the inside of the outdoor unit.

4.5.2 About the refrigerant

This product contains fluorinated greenhouse gases. Do NOT vent gases into the atmosphere.

Refrigerant type: R32

Global warming potential (GWP) value: 675



NOTICE

In Europe, the **greenhouse gas emissions** of the total refrigerant charge in the system (expressed as tonnes CO₂ equivalent) is used to determine the maintenance intervals. Follow the applicable legislation.

Formula to calculate the greenhouse gas emissions:
GWP value of the refrigerant × Total refrigerant charge [in kg] / 1000

Please contact your installer for more information.



WARNING: FLAMMABLE MATERIAL

The refrigerant inside this unit is mildly flammable.



WARNING

The appliance shall be stored in a room without continuously operating ignition sources (example: open flames, an operating gas appliance or an operating electric heater).

4 Installation



WARNING

- Do NOT pierce or burn refrigerant cycle parts.
- Do NOT use cleaning materials or means to accelerate the defrosting process other than those recommended by the manufacturer.
- Be aware that the refrigerant inside the system is odourless.



WARNING

The refrigerant inside the unit is mildly flammable, but normally does NOT leak. If the refrigerant leaks in the room and comes in contact with fire from a burner, a heater, or a cooker, this may result in fire, or the formation of a harmful gas.

Turn off any combustible heating devices, ventilate the room, and contact the dealer where you purchased the unit.

Do NOT use the unit until a service person confirms that the part from which the refrigerant leaked has been repaired.

4.5.3 To determine the additional refrigerant amount

If the total liquid piping length is...	Then...
≤10 m	Do NOT add additional refrigerant.
>10 m	$R = (\text{total length (m) of liquid piping} - 10 \text{ m}) \times 0.020$ $R = \text{Additional charge (kg) (rounded in units of 0.01 kg)}$



INFORMATION

Piping length is the one-way length of liquid piping.

4.5.4 To determine the complete recharge amount



INFORMATION

If a complete recharge is necessary, the total refrigerant charge is: the factory refrigerant charge (see unit name plate) + the determined additional amount.

4.5.5 To charge additional refrigerant



WARNING

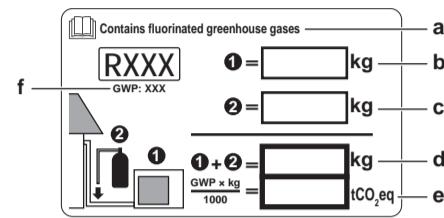
- Only use R32 as refrigerant. Other substances may cause explosions and accidents.
- R32 contains fluorinated greenhouse gases. Its global warming potential (GWP) value is 675. Do NOT vent these gases into the atmosphere.
- When charging refrigerant, ALWAYS use protective gloves and safety glasses.

Prerequisite: Before charging refrigerant, make sure the refrigerant piping is connected and checked (leak test and vacuum drying).

- Connect the refrigerant cylinder to the service port.
- Charge the additional refrigerant amount.
- Open the gas stop valve.

4.5.6 To fix the fluorinated greenhouse gases label

- Fill in the label as follows:



- If a multilingual fluorinated greenhouse gases label is delivered with the unit (see accessories), peel off the applicable language and stick it on top of **a**.
- Factory refrigerant charge: see unit name plate
- Additional refrigerant amount charged
- Total refrigerant charge
- Greenhouse gas emissions** of the total refrigerant charge expressed as tonnes CO₂ equivalent
- GWP = Global warming potential



NOTICE

In Europe, the **greenhouse gas emissions** of the total refrigerant charge in the system (expressed as tonnes CO₂ equivalent) is used to determine the maintenance intervals. Follow the applicable legislation.

Formula to calculate the greenhouse gas emissions:
 $\text{GWP value of the refrigerant} \times \text{Total refrigerant charge [in kg]} / 1000$

- Fix the label on the inside of the outdoor unit near the gas and liquid stop valves.

4.6 Connecting the electrical wiring



DANGER: RISK OF ELECTROCUTION



WARNING

- All wiring **MUST** be performed by an authorised electrician and **MUST** comply with the applicable legislation.
- Make electrical connections to the fixed wiring.
- All components procured on-site and all electrical construction **MUST** comply with the applicable legislation.



WARNING

ALWAYS use multicore cable for power supply cables.



WARNING

If the supply cord is damaged, it **MUST** be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.



WARNING

Do NOT connect the power supply to the indoor unit. This could result in electrical shock or fire.



WARNING

- Do NOT use locally purchased electrical parts inside the product.
- Do NOT branch the power supply for the drain pump, etc. from the terminal block. This could result in electrical shock or fire.



WARNING

Keep the interconnection wiring away from copper pipes without thermal insulation as such pipes will be very hot.

5 Commissioning

4.6.1 Specifications of standard wiring components

Component		
Power supply cable	Voltage	220~240 V
	Phase	1~
	Frequency	50 Hz
	Wire sizes	MUST comply with applicable legislation
Interconnection cable (indoor↔outdoor)	4-core cable $\geq 1.5 \text{ mm}^2$ and applicable for 220~240 V	
Recommended field fuse	16 A	
Earth leakage circuit breaker	MUST comply with applicable legislation	

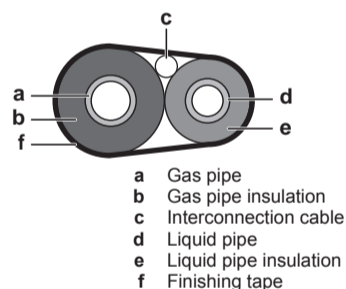
4.6.2 To connect the electrical wiring on the outdoor unit

- Remove the service cover.
- Open the wire clamp.
- Connect the interconnection cable and power supply as follows:
 - Interconnection cable
 - Power supply cable
 - Circuit breaker
 - Earth leakage circuit breaker
 - Power supply
 - Earth
- Tighten the terminal screws securely. We recommend using a Phillips screwdriver.

4.7 Finishing the outdoor unit installation

4.7.1 To finish the outdoor unit installation

- Insulate and fix the refrigerant piping and interconnection cable as follows:



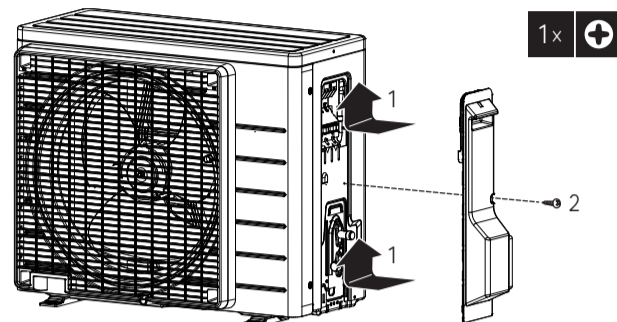
- Install the service cover.

4.7.2 To close the outdoor unit



NOTICE

When closing the outdoor unit cover, make sure that the tightening torque does NOT exceed 1.3 N·m.



5 Commissioning



NOTICE

NEVER operate the unit without thermistors and/or pressure sensors/switches. Burning of the compressor might result.

5.1 Checklist before commissioning

After the installation of the unit, first check the following items. Once all below checks are fulfilled, the unit MUST be closed, ONLY then can the unit be powered up.

<input type="checkbox"/>	The indoor unit is properly mounted.
<input type="checkbox"/>	The outdoor unit is properly mounted.
<input type="checkbox"/>	The system is properly earthed and the earth terminals are tightened.
<input type="checkbox"/>	The power supply voltage matches the voltage on the identification label of the unit.
<input type="checkbox"/>	There are NO loose connections or damaged electrical components in the switch box.
<input type="checkbox"/>	There are NO damaged components or squeezed pipes on the inside of the indoor and outdoor units.
<input type="checkbox"/>	There are NO refrigerant leaks .
<input type="checkbox"/>	The refrigerant pipes (gas and liquid) are thermally insulated.
<input type="checkbox"/>	The correct pipe size is installed and the pipes are properly insulated.
<input type="checkbox"/>	The stop valves (gas and liquid) on the outdoor unit are fully open.
<input type="checkbox"/>	The following field wiring has been carried out according to this document and the applicable legislation between the outdoor unit and the indoor unit.
<input type="checkbox"/>	Drainage Make sure drainage flows smoothly. Possible consequence: Condensate water might drip.
<input type="checkbox"/>	The indoor unit receives the signals of the user interface .
<input type="checkbox"/>	The specified wires are used for the interconnection cable .
<input type="checkbox"/>	The fuses, circuit breakers , or locally installed protection devices are installed according to this document, and have NOT been bypassed.

5.2 Checklist during commissioning

<input type="checkbox"/>	To perform an air purge .
--------------------------	----------------------------------

6 Disposal

To perform a **test run**.

5.3 To perform a test run

Prerequisite: Power supply **MUST** be in the specified range.

Prerequisite: Test run may be performed in cooling or heating mode.

Prerequisite: Test run should be performed in accordance with the operation manual of the indoor unit to make sure that all functions and parts are working properly.

- 1 In cooling mode, select the lowest programmable temperature. In heating mode, select the highest programmable temperature. Test run can be disabled if necessary.
- 2 When the test run is finished, set the temperature to a normal level. In cooling mode: 26~28°C, in heating mode: 20~24°C.
- 3 The system stops operating 3 minutes after the unit is turned OFF.

i INFORMATION

- Even if the unit is turned OFF, it consumes electricity.
- When the power turns back on after a power break, the previously selected mode will be resumed.

5.4 Starting up the outdoor unit

See the indoor unit installation manual for configuration and commissioning of the system.

6 Disposal

! NOTICE

Do NOT try to dismantle the system yourself: dismantling of the system, treatment of the refrigerant, oil and other parts **MUST** comply with applicable legislation. Units **MUST** be treated at a specialised treatment facility for reuse, recycling and recovery.

6.1 Overview: Disposal

Typical workflow

Disposing of the system typically consists of the following stages:

- 1 Pumping down the system.
- 2 Bringing the system to a specialized treatment facility.

i INFORMATION

For more details, see the service manual.

6.2 To pump down

! DANGER: RISK OF EXPLOSION

Pump down – Refrigerant leakage. If you want to pump down the system, and there is a leak in the refrigerant circuit:

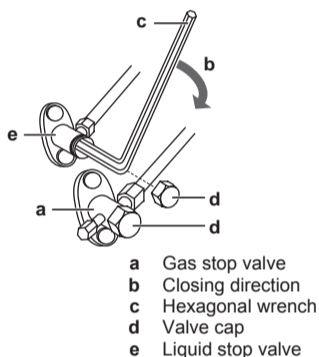
- Do NOT use the unit's automatic pump down function, with which you can collect all refrigerant from the system into the outdoor unit. **Possible consequence:** Self-combustion and explosion of the compressor because of air going into the operating compressor.
- Use a separate recovery system so that the unit's compressor does NOT have to operate.

! NOTICE

During pump down operation, stop the compressor before removing the refrigerant piping. If the compressor is still running and the stop valve is open during pump down, air will be sucked into the system. Compressor breakdown or damage to the system can result due to abnormal pressure in the refrigerant cycle.

Pump down operation will extract all refrigerant from the system into the outdoor unit.

- 1 Remove the valve cap from the liquid stop valve and the gas stop valve.
- 2 Carry out forced cooling. See "6.3 To start and stop forced cooling" on page 10.
- 3 After 5 to 10 minutes (after only 1 or 2 minutes in case of very low ambient temperatures (<-10°C)), close the liquid stop valve with a hexagonal wrench.
- 4 Check on the manifold if the vacuum is reached.
- 5 After 2-3 minutes, close the gas stop valve and stop forced cooling.



6.3 To start and stop forced cooling

There are 2 methods to perform forced cooling.

- **Method 1.** Using the indoor unit ON/OFF switch (if present on the indoor unit).
- **Method 2.** Using the indoor unit user interface.

6.3.1 To start/stop forced cooling using the indoor unit ON/OFF switch

- 1 Press the ON/OFF switch for at least 5 seconds.

Result: Operation will start.

i INFORMATION

Forced cooling stops automatically after 15 minutes.

- 2 To stop operation sooner, press the ON/OFF switch.

6.3.2 To start/stop forced cooling using the indoor unit user interface





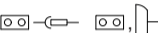











- 1 Set the operation mode to **cooling**.

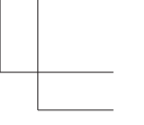
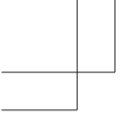
For the procedure, refer to "To perform a test run" in the installation manual of the indoor unit.

7 Technical data

A **subset** of the latest technical data is available on the regional Daikin website (publicly accessible). The **full set** of latest technical data is available on the Daikin Business Portal (authentication required).

7.1 Wiring diagram

Unified Wiring Diagram Legend					
For applied parts and numbering, refer to the wiring diagram on the unit. Part numbering is by Arabic numbers in ascending order for each part and is represented in the overview below by symbol "*" in the part code.					
	:	CIRCUIT BREAKER		:	PROTECTIVE EARTH
	:	CONNECTION		:	PROTECTIVE EARTH (SCREW)
	:	CONNECTOR		:	RECTIFIER
	:	EARTH		:	RELAY CONNECTOR
	:	FIELD WIRING		:	SHORT-CIRCUIT CONNECTOR
	:	FUSE		:	TERMINAL
	:	INDOOR UNIT		:	TERMINAL STRIP
	:	OUTDOOR UNIT		:	WIRE CLAMP
BLK	:	BLACK	GRN	:	GREEN
BLU	:	BLUE	GRY	:	GREY
BRN	:	BROWN	ORG	:	ORANGE
PNK	:	PINK	PRP, PPL	:	PURPLE
WHT	:	WHITE	RED	:	RED
YLV	:	YELLOW		:	
A*P	:	PRINTED CIRCUIT BOARD	PS	:	SWITCHING POWER SUPPLY
BS*	:	PUSHBUTTON ON/OFF, OPERATION SWITCH	PTC*	:	THERMISTOR PTC
BZ, H*O	:	BUZZER	Q*	:	INSULATED GATE BIPOLAR TRANSISTOR (IGBT)
C*	:	CAPACITOR	Q*DI	:	EARTH LEAK CIRCUIT BREAKER
AC*, CN*, E*, HA*, HE*, HL*, HN*, HR*, MR*_A, MR*_B, S*, U, V, W, X*A, K*R_*	:	CONNECTION, CONNECTOR	Q*L	:	OVERLOAD PROTECTOR
D*, V*D	:	DIODE	Q*M	:	THERMO SWITCH
DB*	:	DIODE BRIDGE	R*	:	RESISTOR
DS*	:	DIP SWITCH	R*T	:	THERMISTOR
E*H	:	HEATER	RC	:	RECEIVER
F*U, FU* (FOR CHARACTERISTICS, REFER TO PCB INSIDE YOUR UNIT)	:	FUSE	S*C	:	LIMIT SWITCH
FG*	:	CONNECTOR (FRAME GROUND)	S*L	:	FLOAT SWITCH
H*	:	HARNESS	S*NPH	:	PRESSURE SENSOR (HIGH)
H*P, LED*, V*L	:	PILOT LAMP, LIGHT EMITTING DIODE	S*NPL	:	PRESSURE SENSOR (LOW)
HAP	:	LIGHT EMITTING DIODE (SERVICE MONITOR GREEN)	S*PH, HPS*	:	PRESSURE SWITCH (HIGH)
HIGH VOLTAGE	:	HIGH VOLTAGE	S*PL	:	PRESSURE SWITCH (LOW)
IES	:	INTELLIGENT EYE SENSOR	S*T	:	THERMOSTAT
IPM*	:	INTELLIGENT POWER MODULE	S*RH	:	HUMIDITY SENSOR
K*R, KCR, KFR, KHuR, K*M	:	MAGNETIC RELAY	S*W, SW*	:	OPERATION SWITCH
L	:	LIVE	SA*, F1S	:	SURGE ARRESTOR
L*	:	COIL	SR*, WLU	:	SIGNAL RECEIVER
L*R	:	REACTOR	SS*	:	SELECTOR SWITCH
M*	:	STEPPER MOTOR	SHEET METAL	:	TERMINAL STRIP FIXED PLATE
M*C	:	COMPRESSOR MOTOR	T*R	:	TRANSFORMER
M*F	:	FAN MOTOR	TC, TRC	:	TRANSMITTER
M*P	:	DRAIN PUMP MOTOR	V*, R*V	:	VARISTOR
M*S	:	SWING MOTOR	V*R	:	DIODE BRIDGE
MR*, MRCW*, MRM*, MRN*	:	MAGNETIC RELAY	WRC	:	WIRELESS REMOTE CONTROLLER
N	:	NEUTRAL	X*	:	TERMINAL
n=*, N=*	:	NUMBER OF PASSES THROUGH FERRITE CORE	X*M	:	TERMINAL STRIP (BLOCK)
PAM	:	PULSE-AMPLITUDE MODULATION	Y*E	:	ELECTRONIC EXPANSION VALVE COIL
PCB*	:	PRINTED CIRCUIT BOARD	Y*R, Y*S	:	REVERSING SOLENOID VALVE COIL
PM*	:	POWER MODULE	Z*C	:	FERRITE CORE
			ZF, Z*F	:	NOISE FILTER



ERC



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